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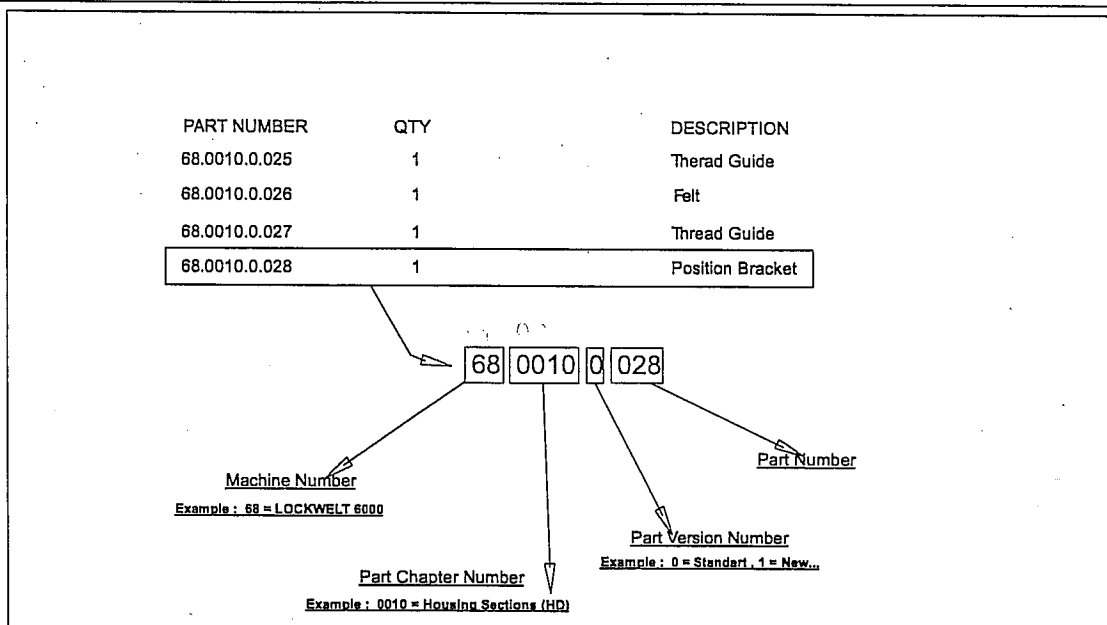
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INFORMATION

HOUSING SECTIONS



Example

Part Chapter Number:

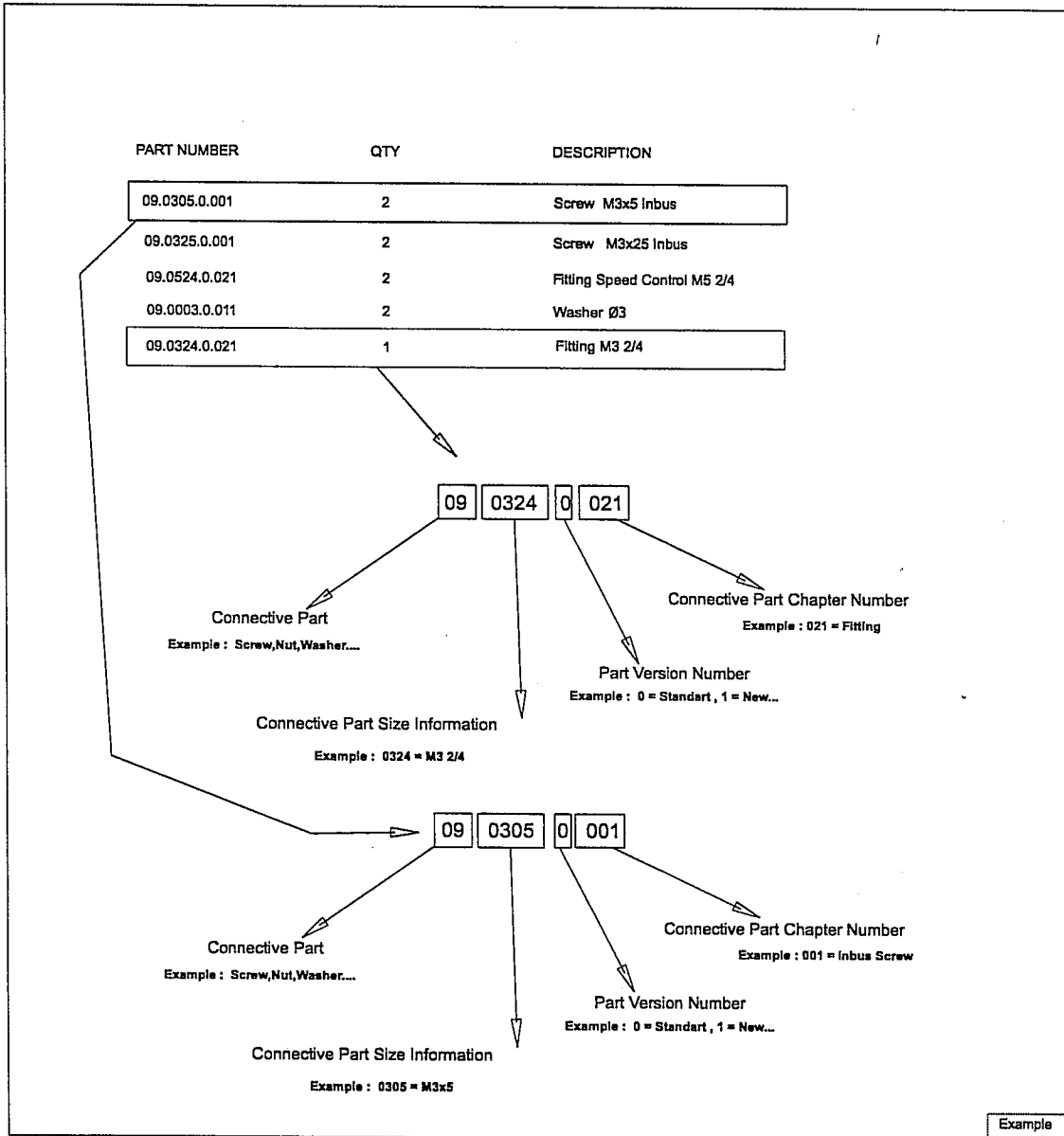
- | | |
|---|--|
| 0010 - (HD) Housing Section | 0037 - (PV) Pneumatic Section |
| 0011 - (TS) Tension Section | 0038 - (PA) Electronic Box Section |
| 0012 - (KM) Head Mounting Section | 0039 - (NT) Needle Trasport Section |
| 0013 - (CS) Welt Size Section | 0040 - (NC) Needle Conservative Section |
| 0014 - (TH) Wood Panel Section | 0041 - (NP) Needle Plate Section |
| 0015 - (PL) Center Knife Section | 0042 - (SJ) Main Sheet Metal For Jacket Section |
| 0016 - (OB) Center Knife Section | 0043 - (ST) Main Sheet Metal For Trouser Section |
| 0017 - (UI) Top Thead Trimmer Section | 0044 - (AS) Patch Guide Aparatus (Single) Section |
| 0018 - (AI) Under Thead Trimmer Section | 0045 - (AS) Patch Guide Aparatus Comple (Single) Section |
| 0019 - (OG) Front Of Head Section | 0046 - (AD) Patch Guide Aparatus (Double) Section |
| 0020 - (LS) Laser Section | 0047 - (AD) Patch Guide Aparatus Comple (Double) Section |
| 0021 - (TN) Thread Monitor Section. | 0048 - (HO) Top Thread Holder Section |
| 0022 - (MS) Bobbin Loading Section | 0049 - (TR) Top Thread Trimmer Section |
| 0023 - (CR) Thread Stands Section | 0050 - (IK) Inside Knife Section |
| 0024 - (GR) Clamp Section | 0051 - (KT) Corner Knife Tie Section |
| 0025 - (AR) Clamp Carrier Section | 0052 - (CK) Corner Knife Section |
| 0026 - (KY) Clamp Carrier Section | 0053 - (AH) Angle Pocket Section |
| 0027 - (PN) Control Panel Section | 0054 - (AK) Angle Pocket Section |
| 0028 - (KB) Corner Knife Section | 0055 - (AC) Angle Pocket Section |
| 0029 - (TL) Auto. Load. & Cut. Section | 0056 - (FR) Zipper Section |
| 0030 - (PD) Pedal Section | 0057 - (MK) Zipper Section |
| 0031 - (SR) Air Filter Section | 0058 - (ZA) Zipper Section |
| 0032 - (KS) Main Structure Section | 0060 - (AU) Ausrole Section |
| 0033 - (VK) Vacuum Section | 0061 - (SC) Sandwich Clamp Section |
| 0034 - (IS) Stacker Section | 0062 - (HS) Hand Stacker Section |
| 0035 - (MO) Motor Section | 0063 - (DS) Dart Stacker Section |
| 0036 - (EL) Electronic Section | |

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CLAMP SECTION



Connective Part Chapter Number:

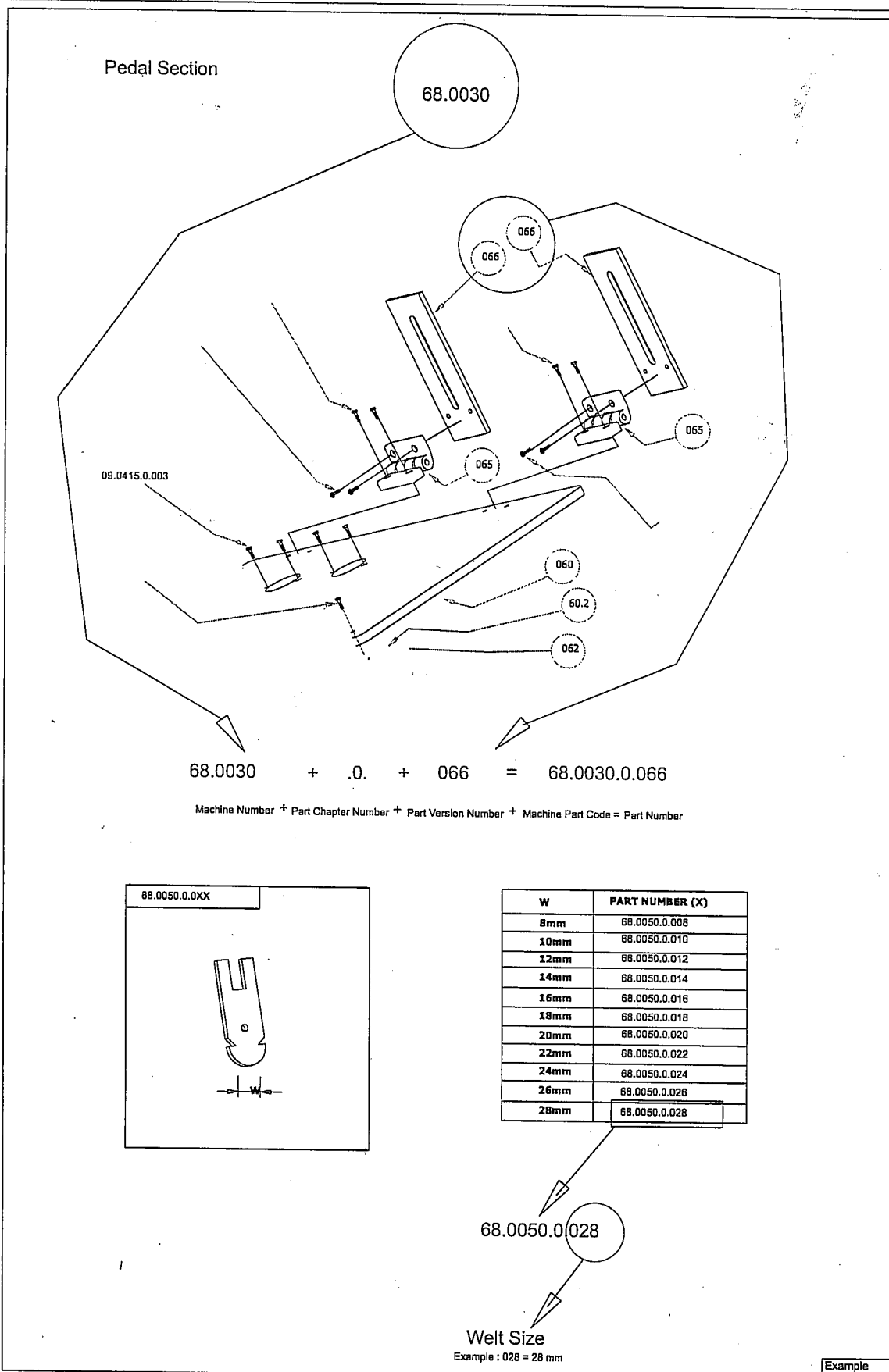
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|-------------------------------|--|
| 001 - Screw Inbus | 022 - Bush → <i>Rulman is yatağı</i> |
| 002 - Screw Setiskur | 023 - Ball Bearing → <i>Örnek Rulman</i> |
| 003 - Screw Counterbore Inbus | 024 - Spring → <i>Yan</i> |
| 004 - Screw Counterbore Star | 025 - Segment → <i>Segment</i> |
| 005 - Screw Other | 026 - Spangle → <i>Yanlış</i> |
| 010 - Nut | 027 - Oil Place → <i>Yağlama yer</i> |
| 011 - Washer | 030 - Screw Pan |
| 012 - Nut Special | 031 - Screw Flat |
| 013 - Nut Fibre | 032 - Screw Socket |
| 020 - Record | |
| 021 - Fitting | |
- Handwritten notes:*
- Horsali inbus*
 - Mildir Kaba, Yida.*
 - Özel Vidalar*
 - Somun*
 - Pul*
 - Özel Somun*
 - Fibeli Somun*
 - Pneumatik Rotor*
 - Hız ayar ve Regulatorlar*
 - 006 - ~~Washer~~ Kaba inbus*
 - Machine*

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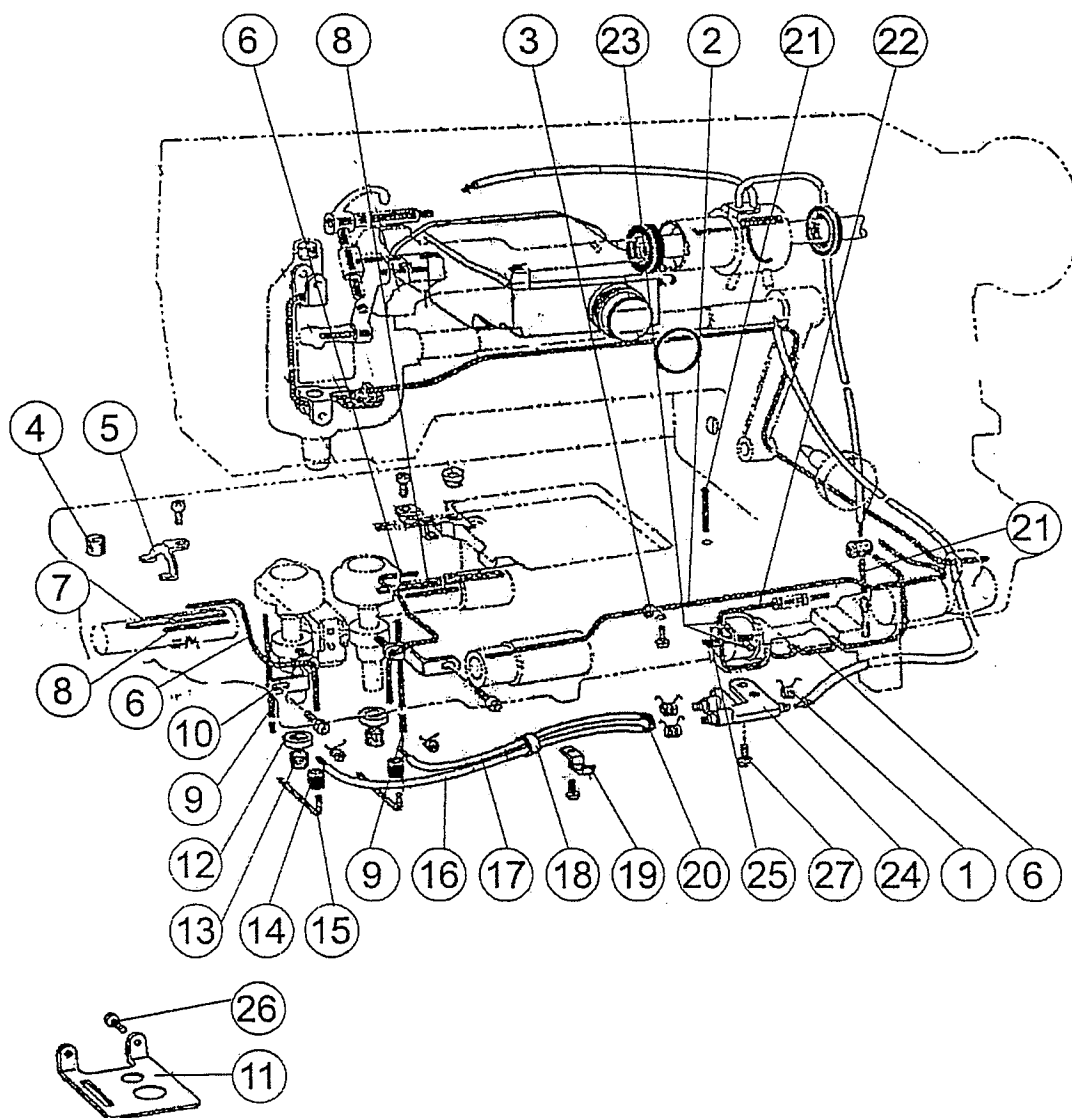
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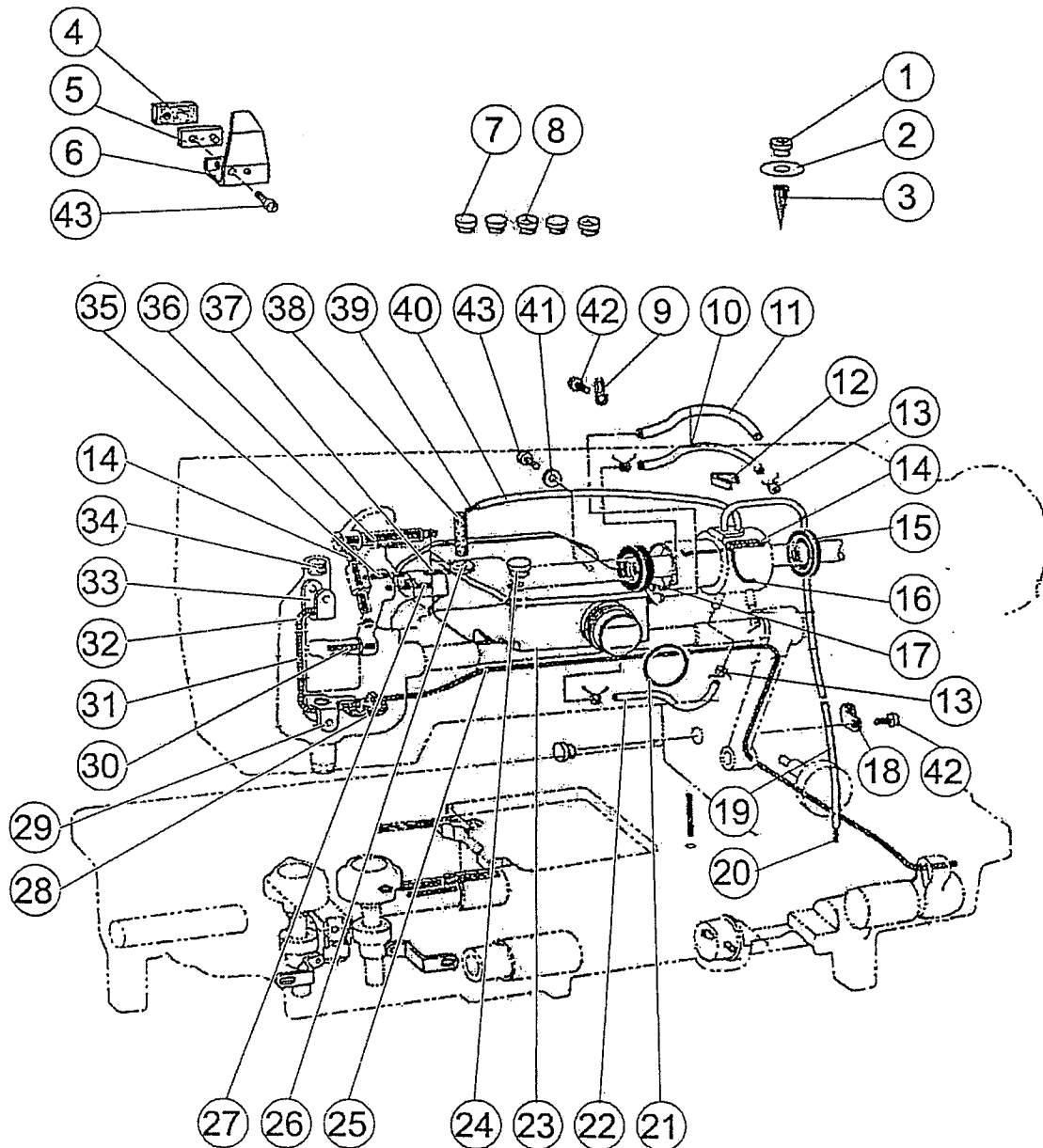
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HOUSING SECTIONS



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HOUSING SECTIONS



HOUSING SECTION

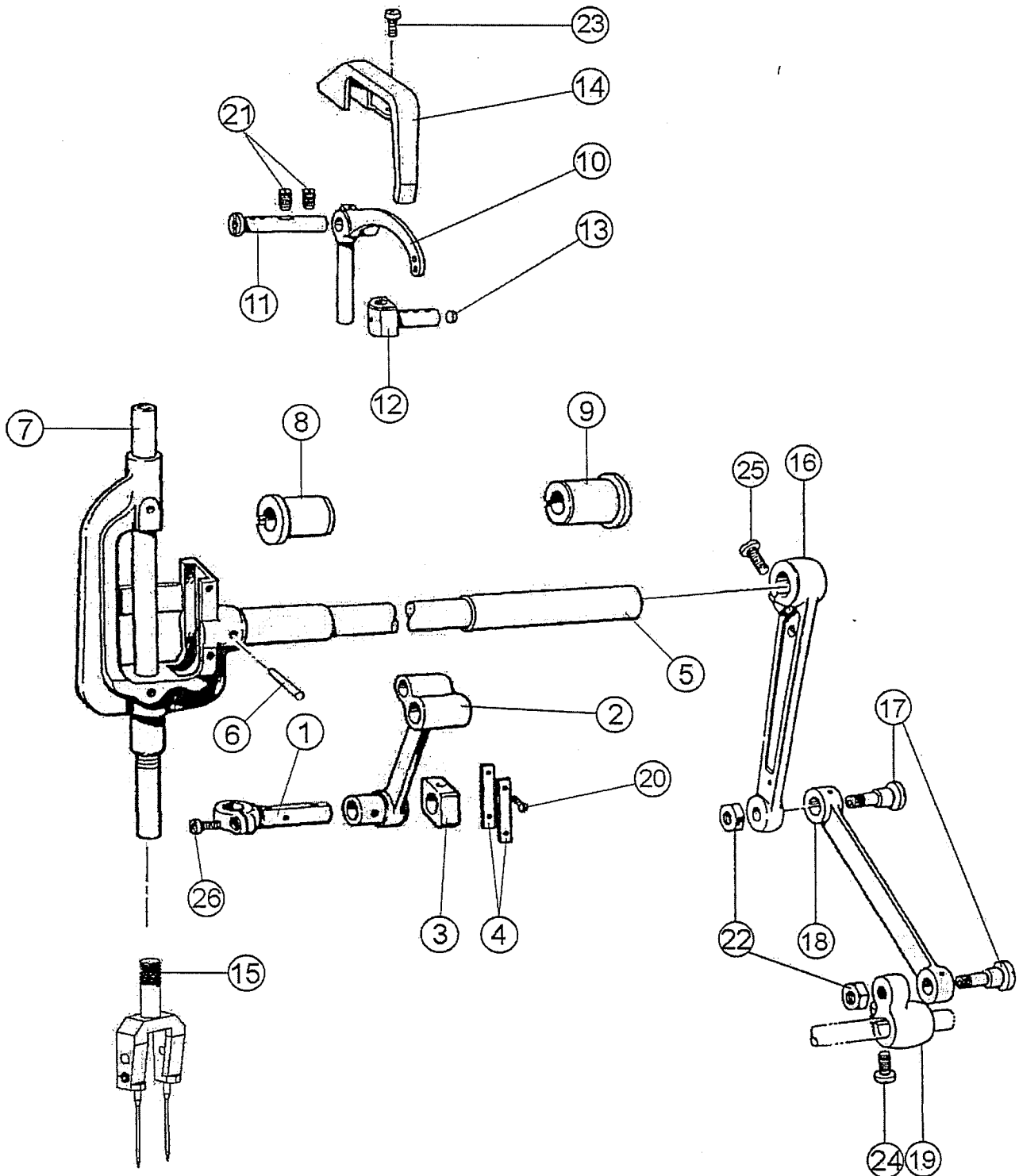
DET	PART NUMBER	DESCRIPTION	QTY
1	68.0010.0.068	Oil Cap	1
2	68.0010.0.069	Oil Mark Sheet	1
3	68.0010.0.070	Oil Filter	1
4	68.0010.0.071	Felt	1
5	68.0010.0.072	Holder	1
6	68.0010.0.073	Oil Stopper	1
7	68.0010.0.075	Rubber Cup	3
8	68.0010.0.076	Oil Cup	2
9	68.0010.0.077	Tupe Support	1
10	68.0010.0.078	Oil Tube	1
11	68.0010.0.079	Oil Tube	1
12	68.0010.0.080	Tube Holder	1
13	68.0010.0.081	Tube Clip	4
14	68.0010.0.082	Wick	2
15	68.0010.0.083	Oil Seal	1
16	68.0010.0.084	Wick	1
17	68.0010.0.085	Oil Seal	1
18	68.0010.0.086	Wick	1
19	68.0010.0.087	Oil Tube	1
20	68.0010.0.088	Oil Tube	1
21	68.0010.0.089	Oring	1
22	68.0010.0.090	Oil Tube	1
23	68.0010.0.091	Oil tank Assy	1
24	68.0010.0.092	Rubber Cap	1
25	68.0010.0.093	Wick	1
26	68.0010.0.094	Felt	1
27	68.0010.0.095	Wick	1
28	68.0010.0.096	Felt	1
29	68.0010.0.097	Felt Support	1
30	68.0010.0.098	Wick	1
31	68.0010.0.099	Wick	1
32	68.0010.0.100	Rubber Cap	1
33	68.0010.0.101	U Connecting	1
34	68.0010.0.102	Cap	1
35	68.0010.0.103	Wick	1
36	68.0010.0.104	Wick	1
37	68.0010.0.105	Wick	1
38	68.0010.0.106	Felt	1
39	68.0010.0.107	Wick	1
40	68.0010.0.108	Oil Tube	1
41	68.0010.0.109	O-Ring	1
42	09.0357.0.030	Screw Pan SM 3.57	2
43	09.0476.0.030	Screw Pan SM 4.76	2

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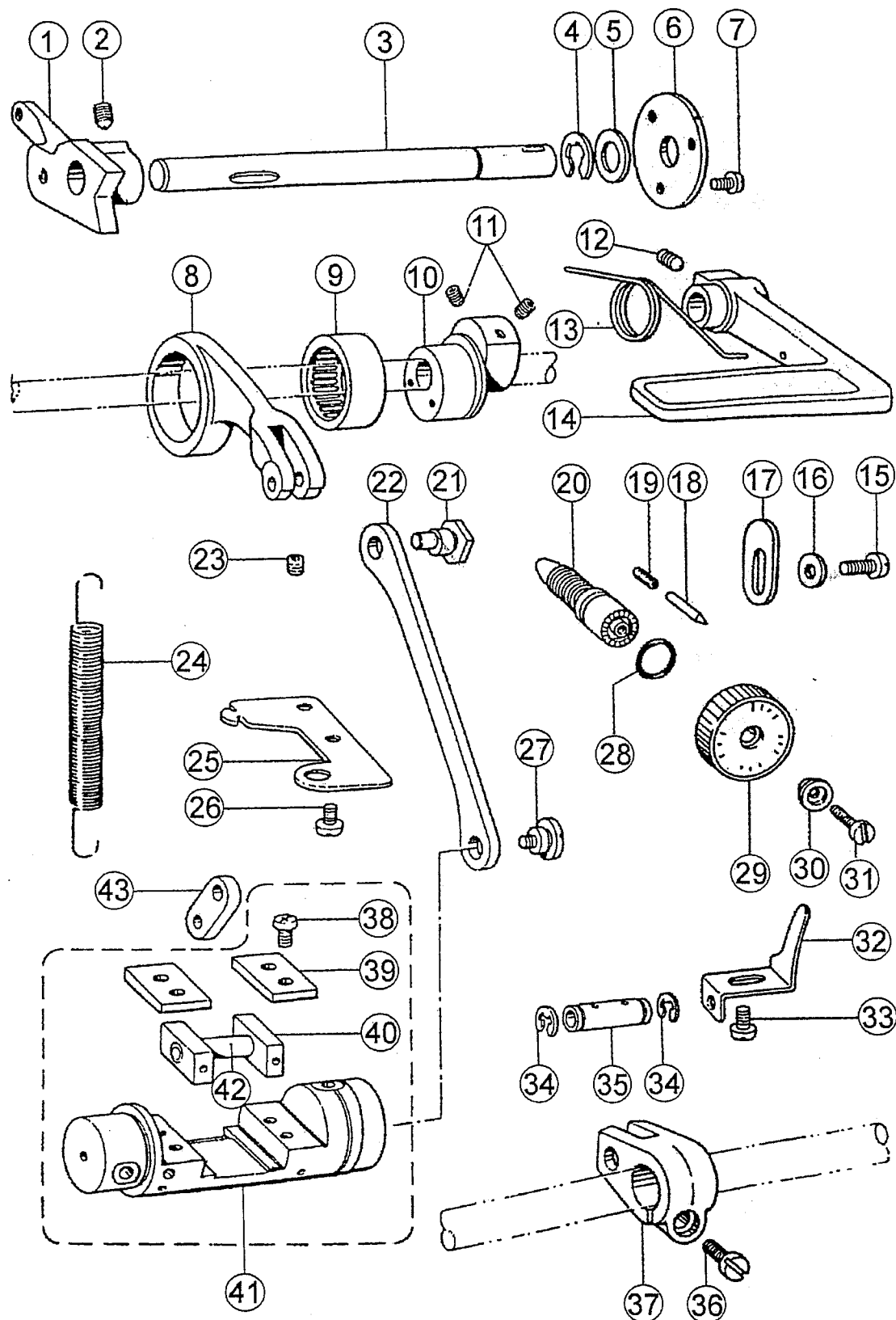
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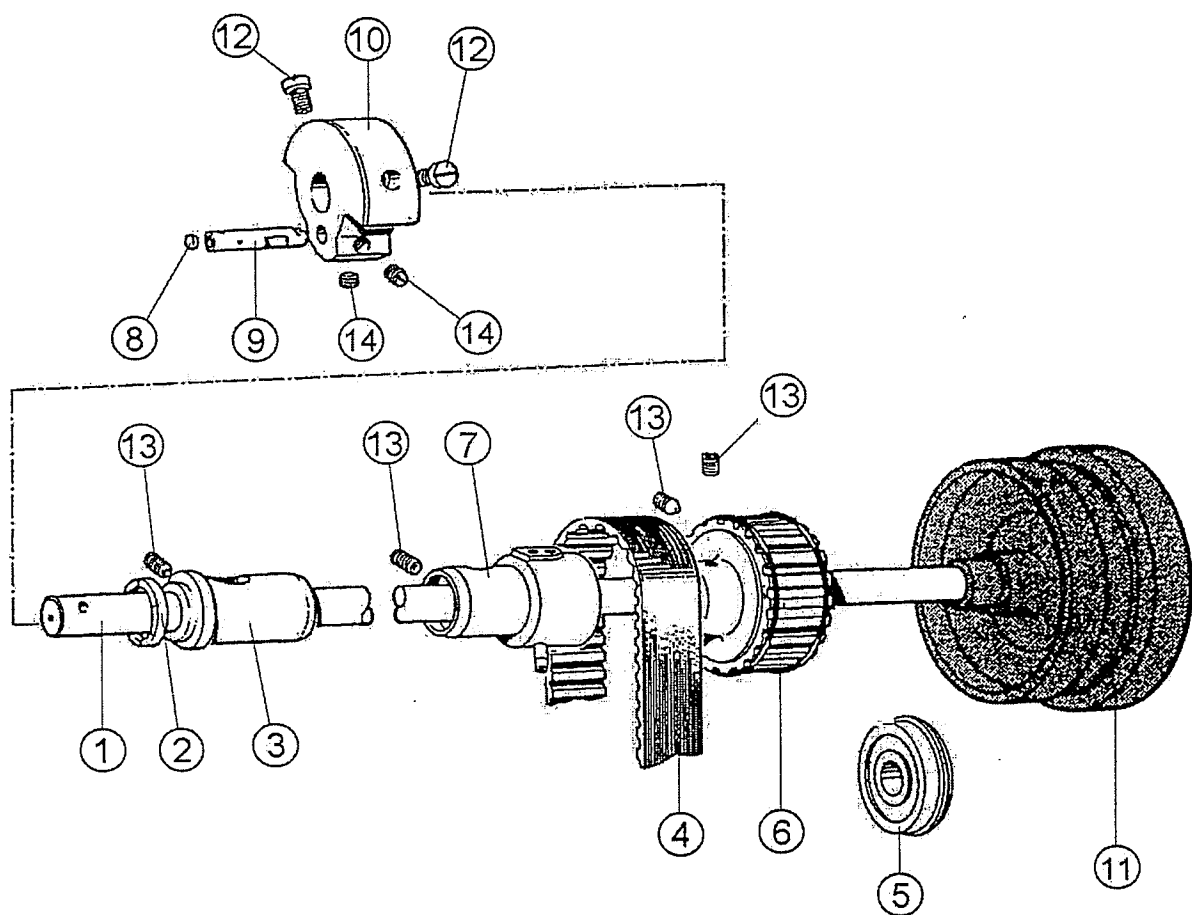
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1	69.0010.0.008	Swing Bar	1
2	69.0010.0.009	Screw	3
3	69.0010.0.011	Reverse Lever Shaft	1
4	69.0010.0.012	Split Retainer	1
5	69.0010.0.013	Washer	1
6	69.0010.0.014	Cover	1
7	69.0010.0.015	Screw	3
8	69.0010.0.016	Feed Link	1
9	69.0010.0.017	Needle Bearing	1
10	69.0010.0.018	Feed Cam	1
11	69.0010.0.019	Screw	2
12	69.0010.0.020	Screw	1
13	69.0010.0.021	Spring	1
14	69.0010.0.022	Reverse Feed Lever	1
15	69.0010.0.023	Screw	1
16	69.0010.0.024	Spacer	1
17	69.0010.0.025	Position Plate	1
18	69.0010.0.026	Stop Pin	2
19	69.0010.0.027	Spring	2
20	69.0010.0.028	Stitch Length Adjusting Bolt	2
21	69.0010.0.029	Eccentric Pin	1
22	69.0010.0.030	Reverse Feed Link	1
23	69.0010.0.031	Screw	1
24	69.0010.0.032	Extension Spring	1
25	69.0010.0.033	Plate	1
26	69.0010.0.034	Screw	1
27	69.0010.0.035	Screw	1
28	69.0010.0.036	O-ring	1
29	69.0010.0.037	Stitch Length Control Dial	1
30	69.0010.0.038	Washer	2
31	69.0010.0.039	Washer	1
32	69.0010.0.040	Stopper Bracket	1
33	69.0010.0.041	Screw	2
34	69.0010.0.042	Split Retainer	4
35	69.0010.0.043	Connecting Pin	2
36	69.0010.0.044	Screw	2
37	69.0010.0.045	Feed Crank	5
38	69.0010.0.046	Screw	6
39	69.0010.0.047	Sliding Block Guide Plate	1
40	69.0010.0.048	Sliding Block	2
41	69.0010.0.050	Reverse Feed Adjusting Bracket	1
42	69.0010.0.051	Pin	3
43	69.0010.0.053	Connecting Block	2

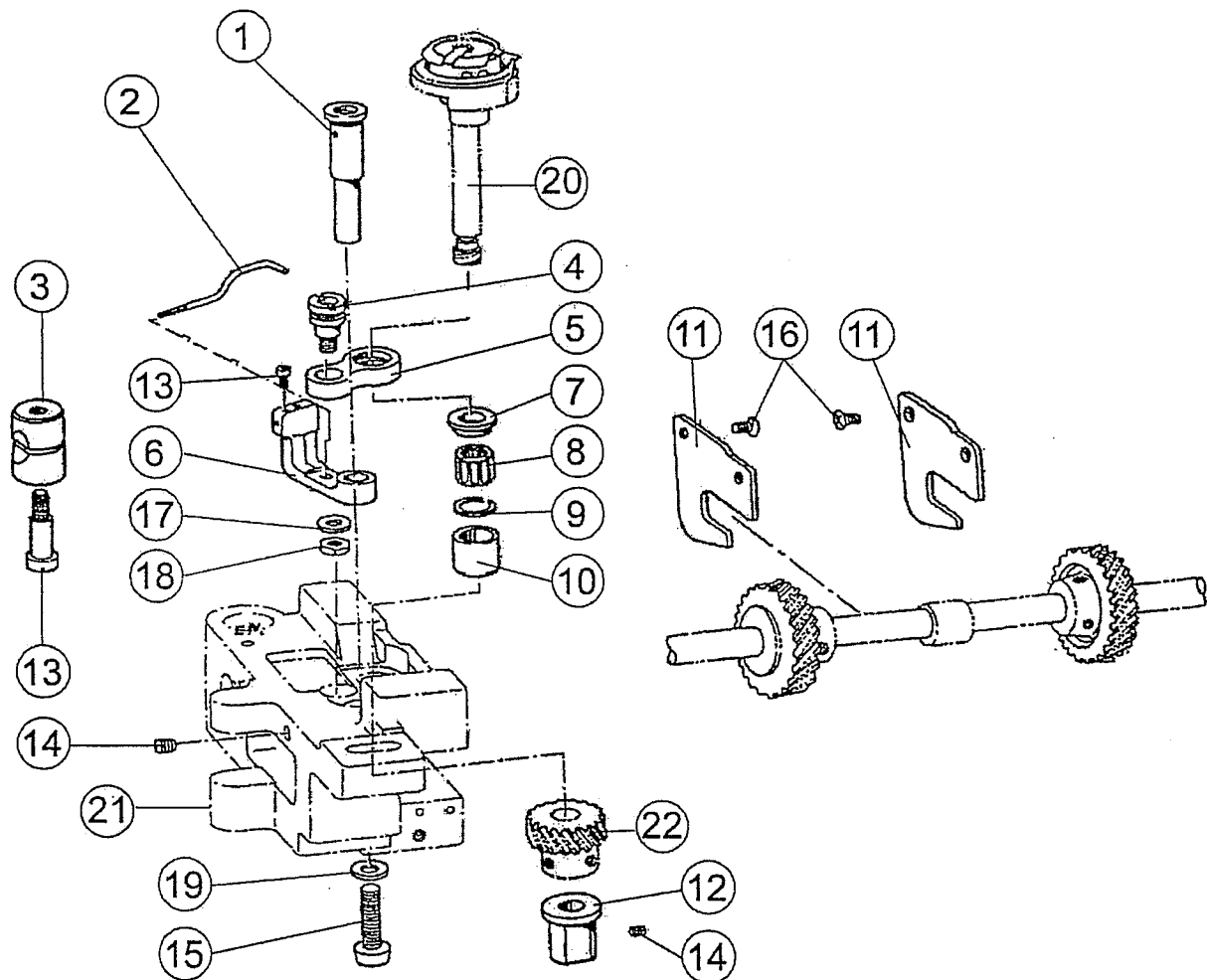
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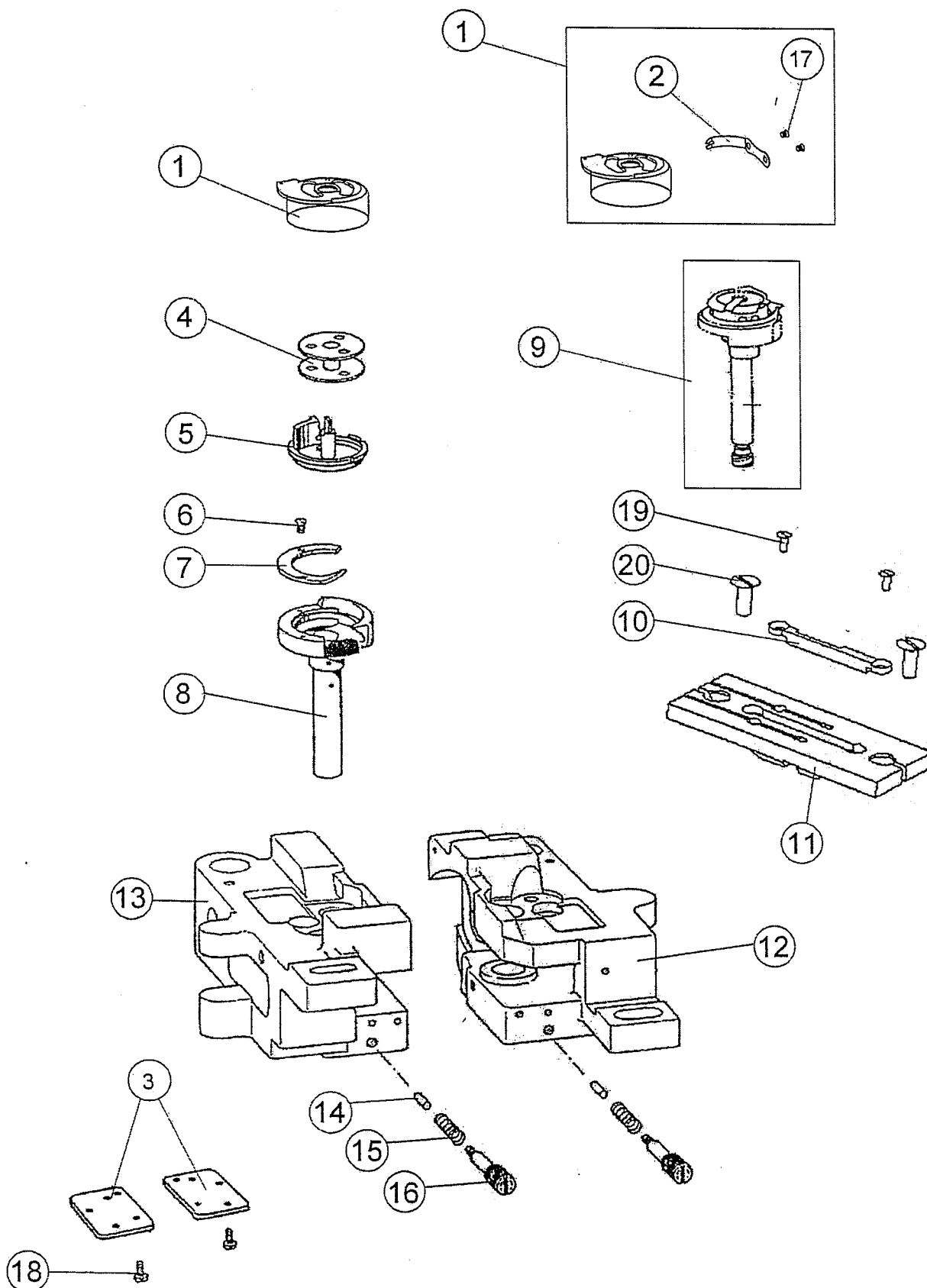
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DET	PART NUMBER	DESCRIPTION	QTY
1	68.0010.0.111	Shaft	1
2	68.0010.0.112	Opener	1
3	68.0010.0.113	Pinch Sleeve Assy	1
4	68.0010.0.116	Screw Opener Link Shaft	1
5	68.0010.0.117	Link Opener	1
6	68.0010.0.118	Opener Level	1
7	68.0010.0.121	Thrust Ring	1
8	68.0010.0.122	Needle Bearing	1
9	68.0010.0.123	O-Ring	1
10	68.0010.0.124	Bush	1
11	68.0010.0.125	Gear Guidet	2
12	68.0010.0.129	Bush	1
13	09.0595.0.005	Screw SM 5.95	2
14	09.0476.0.005	Screw SM 4.76	2
15	09.0635.0.030	Screw Pan SM 6.35	1
16	09.0357.0.031	Screw Flat Sm 3.57	3
17	09.0005.0.011	Washer Ø5	1
18	09.0476.0.012	Nut SM 4.76	1
19	09.0007.0.011	Washer Ø7	1
20	69.0010.0.055	Rotary Hook Assy	1
21	69.0010.0.056	Rotary Hook Base	1
22	69.0010.0.057	Hook Gear	1



HOUSING SECTION

HOOK MECHANISM

LW 7000

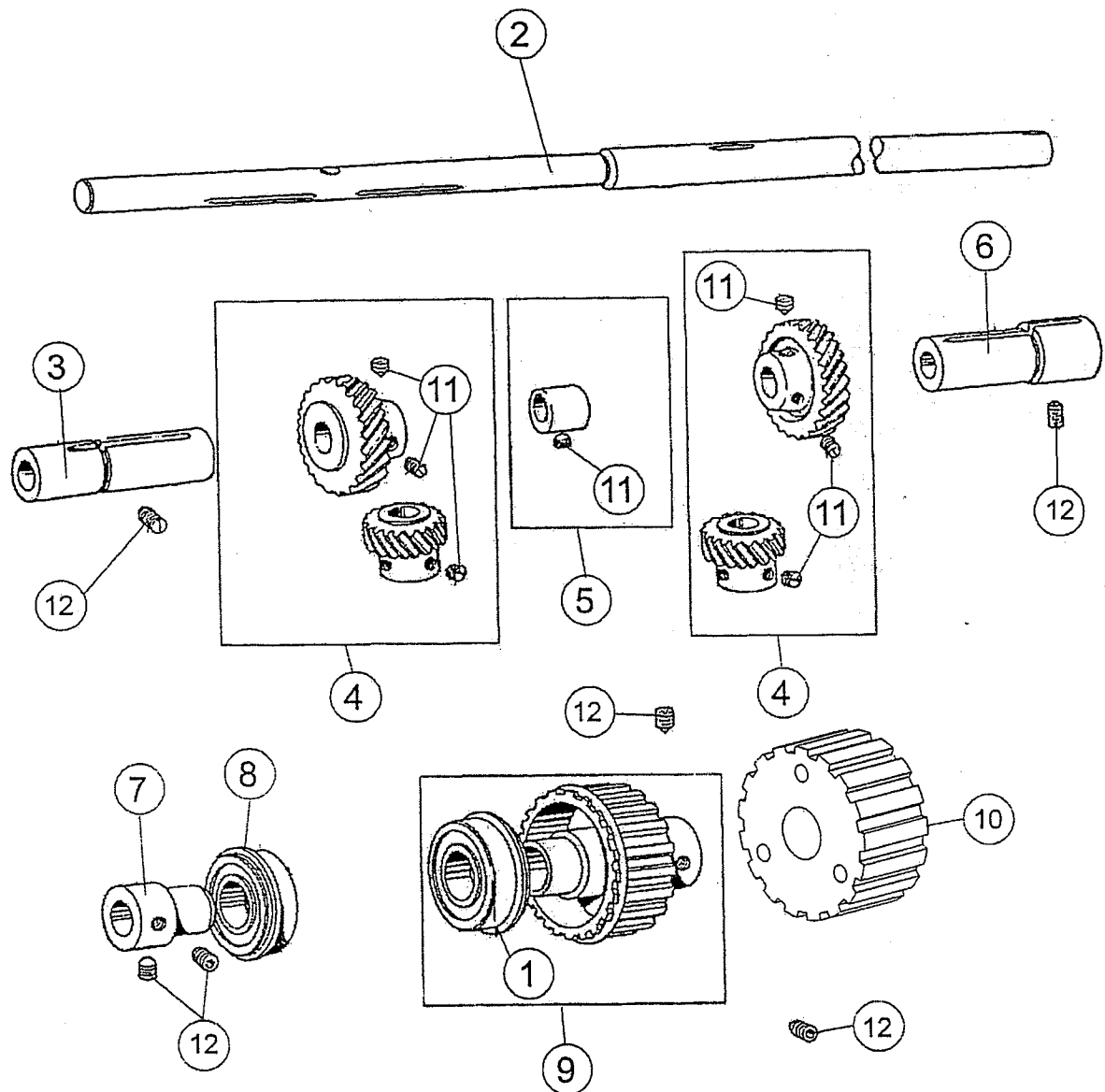
DET	PART NUMBER	DESCRIPTION	QTY
1	68.0010.0.003	Hook Caps	1
2	69.0010.0.006	Hook Spring	1
3	68.0010.0.142	Oil Seal	2
4	68.0010.0.110	Bobin	1
5	68.0010.0.131	Bobin Case Assy	1
6	09.0000.0.001	Screw M 0x0 Inbus	1
7	68.0010.0.133	Cover Of Bobin Case	1
8	68.0010.0.132	Rotary Hook Assy	1
9	69.0010.0.007	Rotary Hook Assy	1
10	68.0010.0.004	Diamond Byser Knife	1
11	68.0041.0.0XX	Thread Plate (Page 5-79)	1
12	68.0010.0.136	Rotary Hook Base	1
13	68.0010.0.135	Base Rotary Hook	1
14	68.0010.0.139	Pin	2
15	68.0010.0.140	Spring	2
16	68.0010.0.141	Screw Oil Adjust Screw	2
17	09.0303.0.005	Hook Screw	1
18	09.0357.0.030	Screw Pan SM 3.57	2
19	09.2506.0.005	Screw M 2.5x6	2
20	09.0437.0.005	Screw SM 4.37	2

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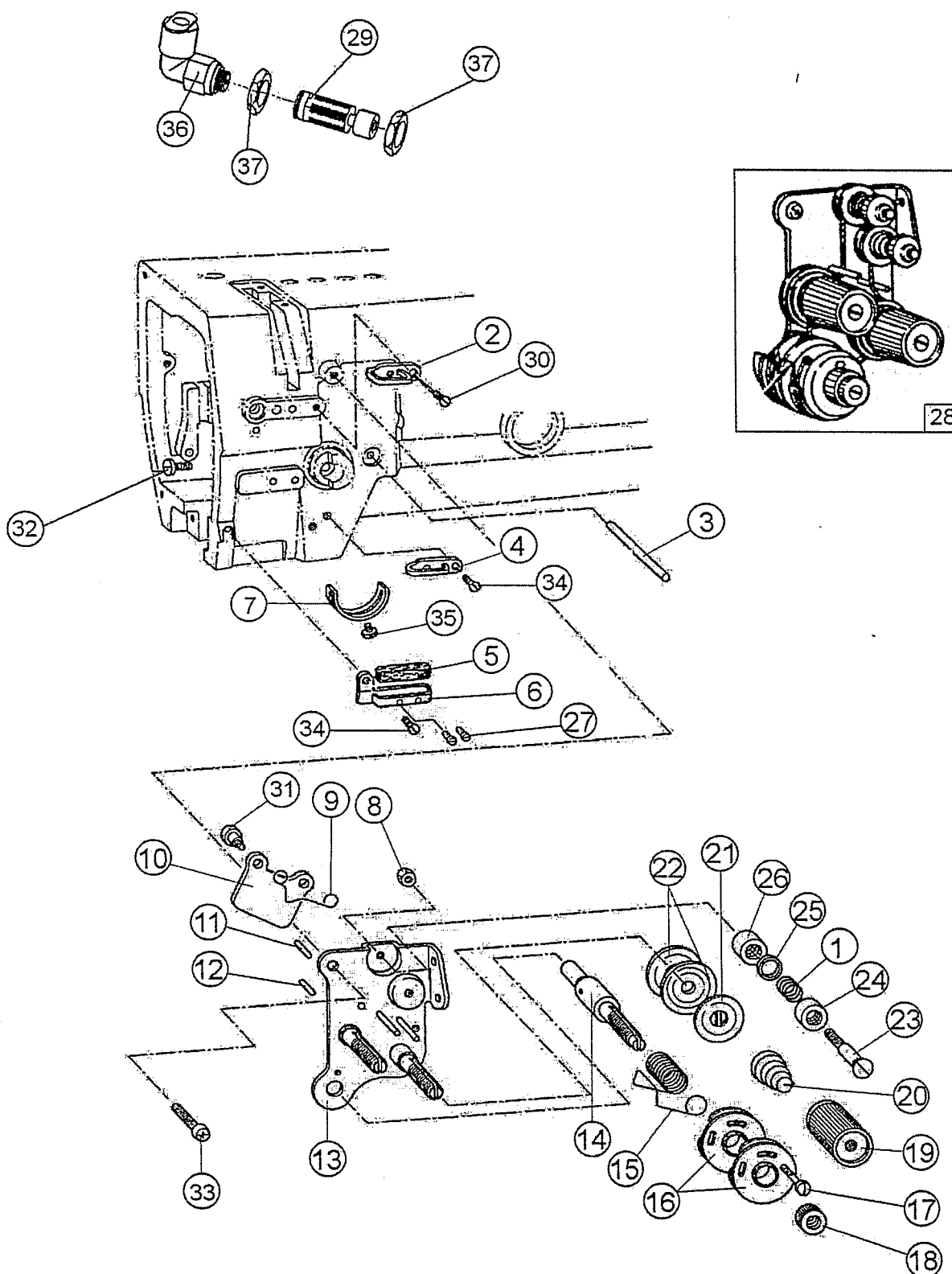
5-23

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DET	PART NUMBER	DESCRIPTION	QTY
1	68.0010.0.004	Tension Connection Spring	1
2	68.0010.0.022	Thread Clamp	1
3	68.0010.0.024	Bar , Tension Release	1
4	68.0010.0.025	Therad Guide	1
5	68.0010.0.026	Felt	1
6	68.0010.0.027	Thread Guide	1
7	68.0010.0.028	Position Bracket	1
8	68.0010.0.029	Tension	1
9	68.0010.0.031	Spring	1
10	68.0010.0.032	Tension Release Plate	1
11	68.0010.0.033	Pin L	1
12	68.0010.0.034	Pin R	1
13	68.0010.0.035	Tension Release Plate	1
14	68.0010.0.037	Tension Stud	1
15	68.0010.0.038	Spring	1
16	68.0010.0.039	Guide Assy	2
17	68.0010.0.040	Screw Pin	1
18	68.0010.0.041	Tension Nut	1
19	68.0010.0.042	Tension Nut	1
20	68.0010.0.043	Tension Spring	1
21	68.0010.0.044	Disc Presser	1
22	68.0010.0.045	Disc	2
23	68.0010.0.046	Tension Connecting Screw	1
24	68.0010.0.047	Bushing	1
25	68.0010.0.049	Ring	1
26	68.0010.0.050	Bushing	1
27	68.0010.0.063	Pin	2
28	69.0010.0.010	Threat Tansion Assy	1
29	69.0011.0.002	Tension Piston Unit	1
30	09.0437.0.030	Screw Pan SM 4.37	1
31	09.0357.0.005	Screw SM 3.57	1
32	09.0595.0.005	Screw SM 5.95	1
33	09.0357.0.031	Screw Pan SM 3.57	1
34	09.0351.0.031	Screw Flat SM 3.51	2
35	09.0357.0.030	Screw Flat SM 3.57	1
36	09.0524.0.021	Fitting M5 2/4	1
37	09.0524.0.012	Nut Special	1

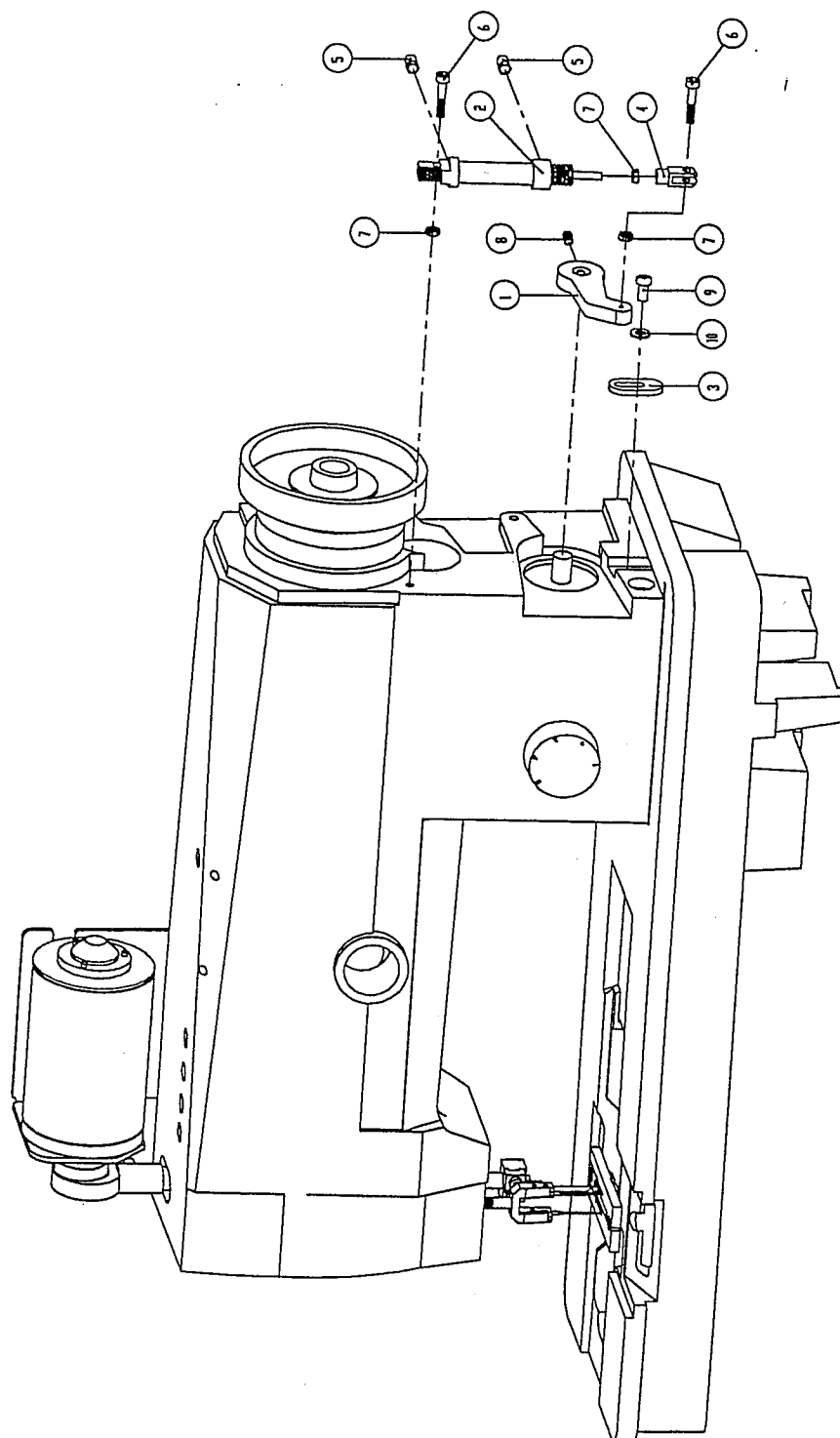
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5-27

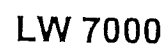
NEEDLE TRANSPORT SECTION



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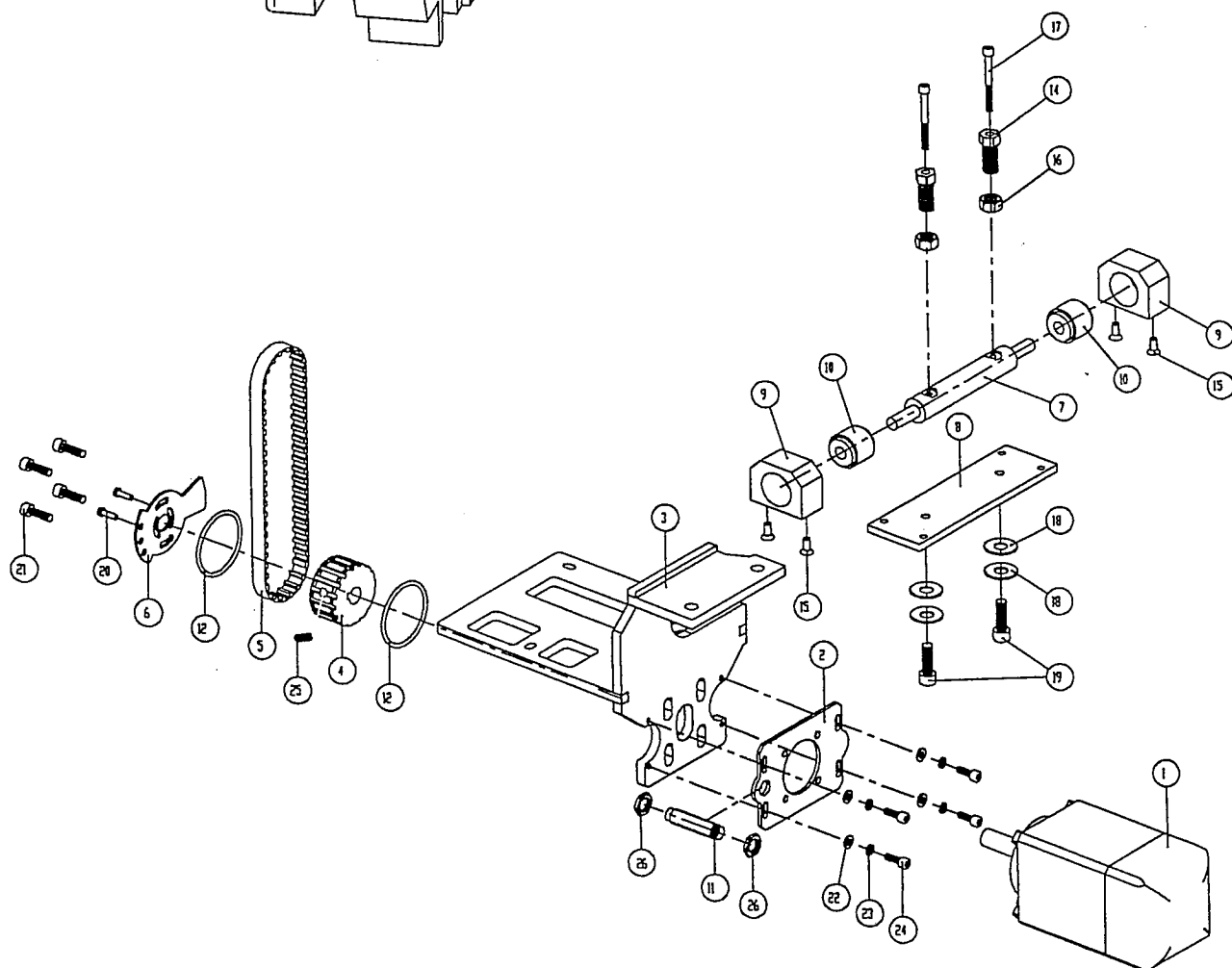
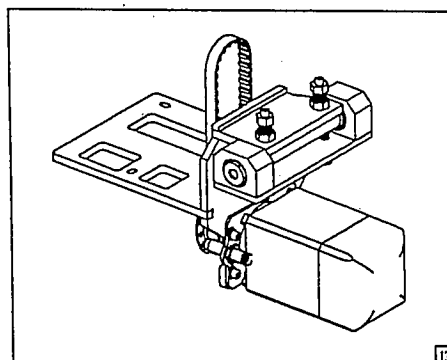
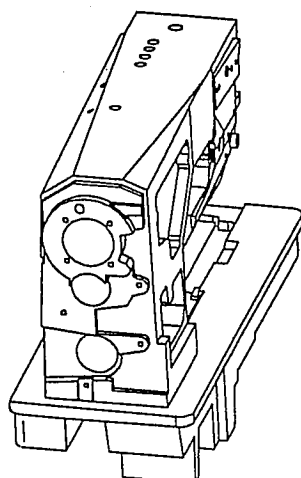
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5-29

HEAD MOUNTING SECTION



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HEAD MOUNTING SECTION

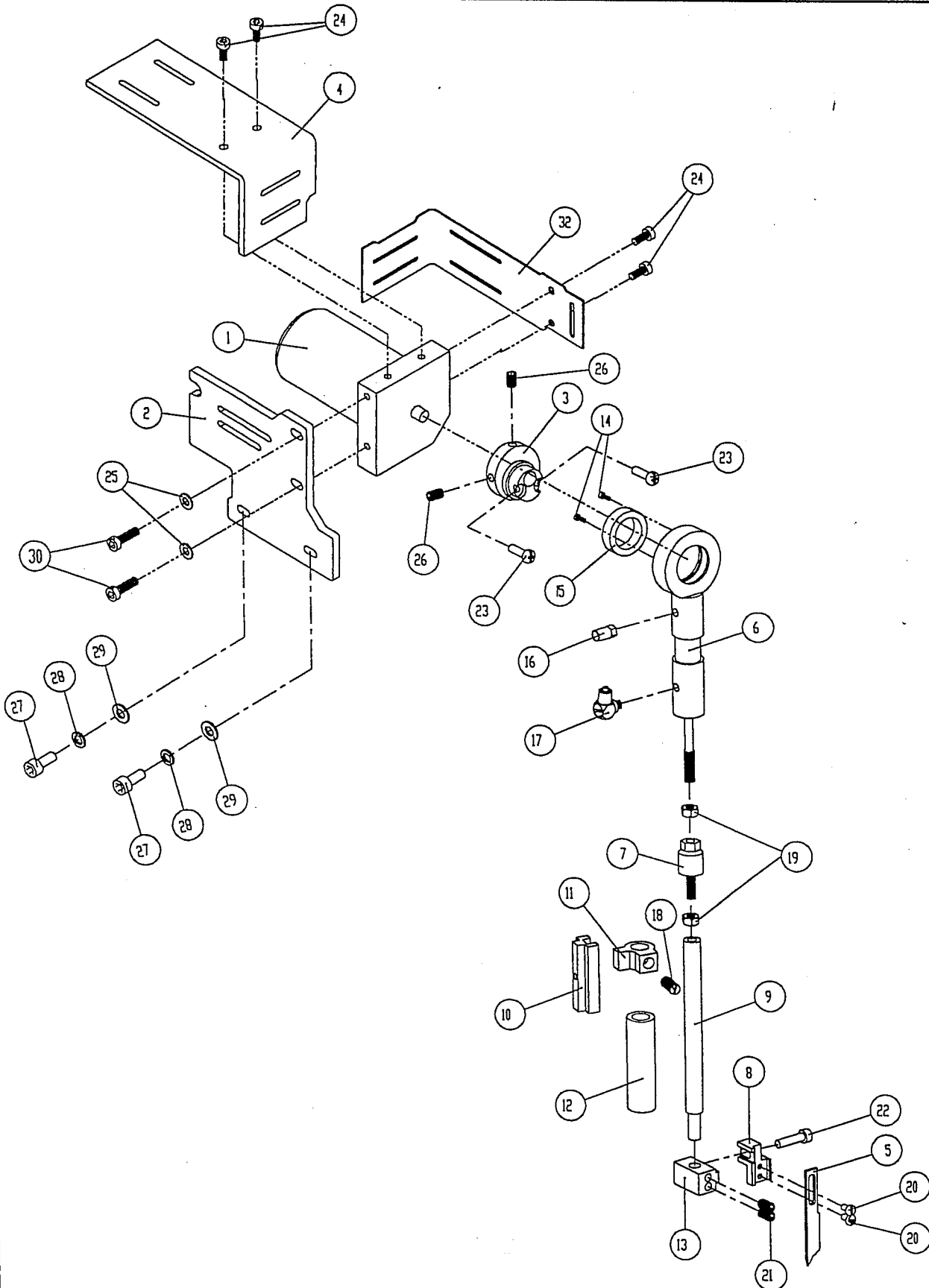
DET	PART NUMBER	DESCRIPTION	QTY
1	68.0035.0.001	EFAA MOTOR	1
2	69.0012.0.063	Motor Bracket	1
3	69.0012.0.061	Lower Head Moving Plate	1
4	69.0012.0.003	Motor Gear	1
5	69.0012.0.004	Motor Belt	1
6	69.0012.0.069	Motor Position Plate	1
7	69.0012.0.062	Plate Arm Hinge	1
8	69.0012.0.065	Hinge Plate	1
9	69.0012.0.070	Arm Holder	2
10	69.0012.0.007	Rod	2
11	68.0012.0.013	Cylinder Sensor	1
12	69.0012.0.068	Gear	2
13	69.0012.0.090	Complete Motor Unit	1
14	09.1225.0.005	M12x25 Screw	2
15	09.0515.0.003	M5x15 Inbus	4
16	09.0012.0.010	M12 Nut	2
17	09.0650.0.001	6x50 Inbus	2
18	09.0008.0.011	Ø8 Washer	4
19	09.0825.0.001	M8x25 INBUS	2
20	09.0412.0.001	M4x12 INBUS	2
21	09.0515.0.001	M5x15 INBUS	4
22	09.0005.0.011	Ø5 PUL	4
23	09.0005.0.026	Ø5 RONDELA	4
24	09.0512.0.001	M5x12 INBUS	4
25	09.0810.0.002	M8x10 SETÍSKUR	1
26	09.0012.0.010	Cylinder Sensor Nut	2

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CENTER KNIFE MOUNTING SECTION



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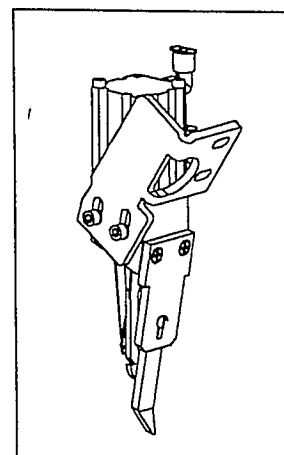
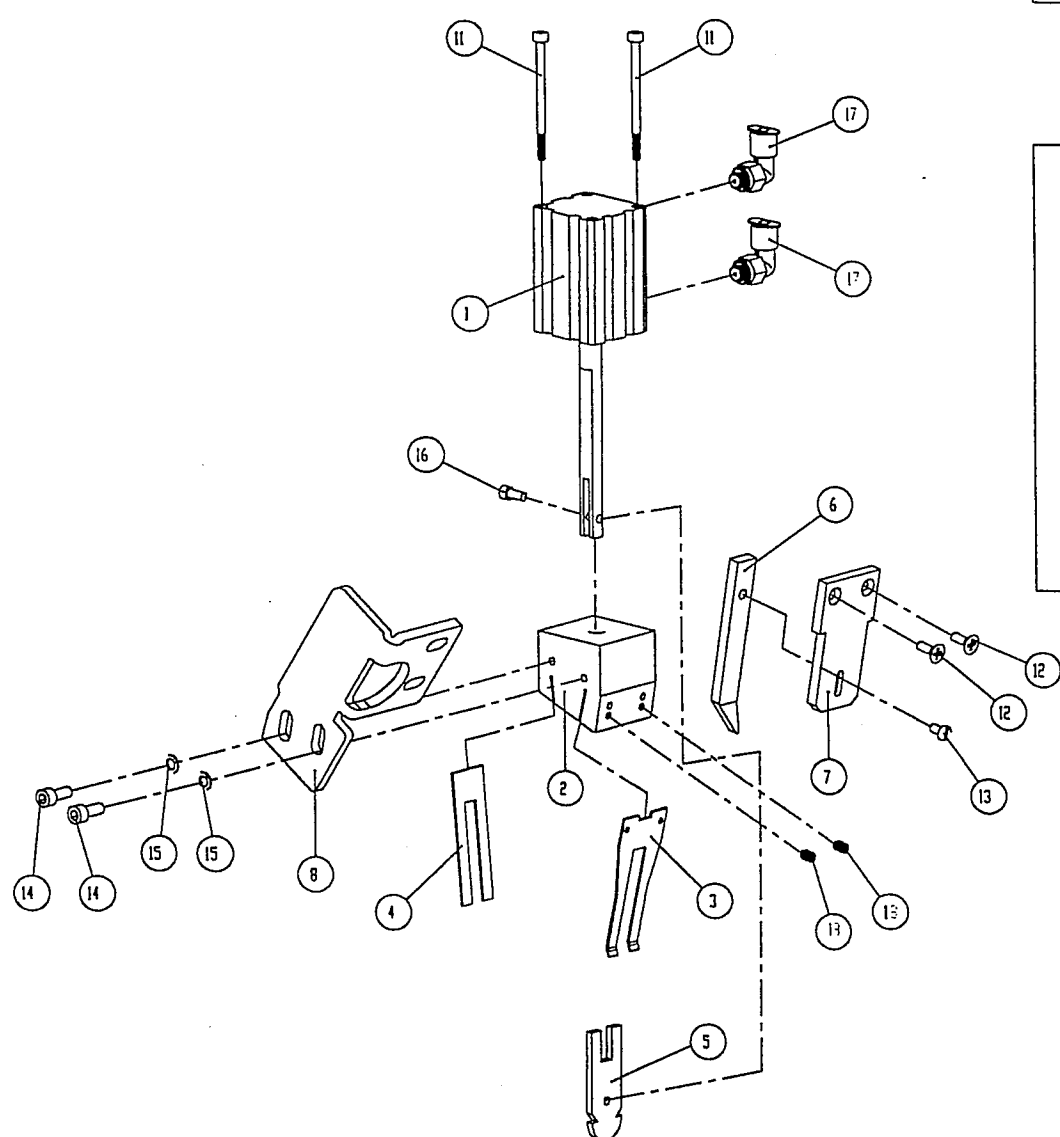
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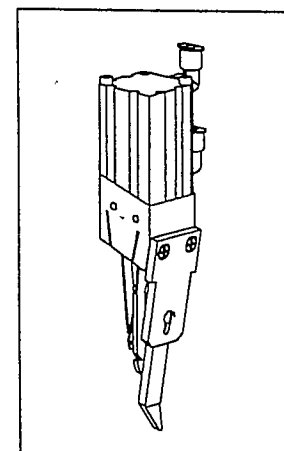
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TOP THREAD TRIMMER SECTION

LW 7000



9



11

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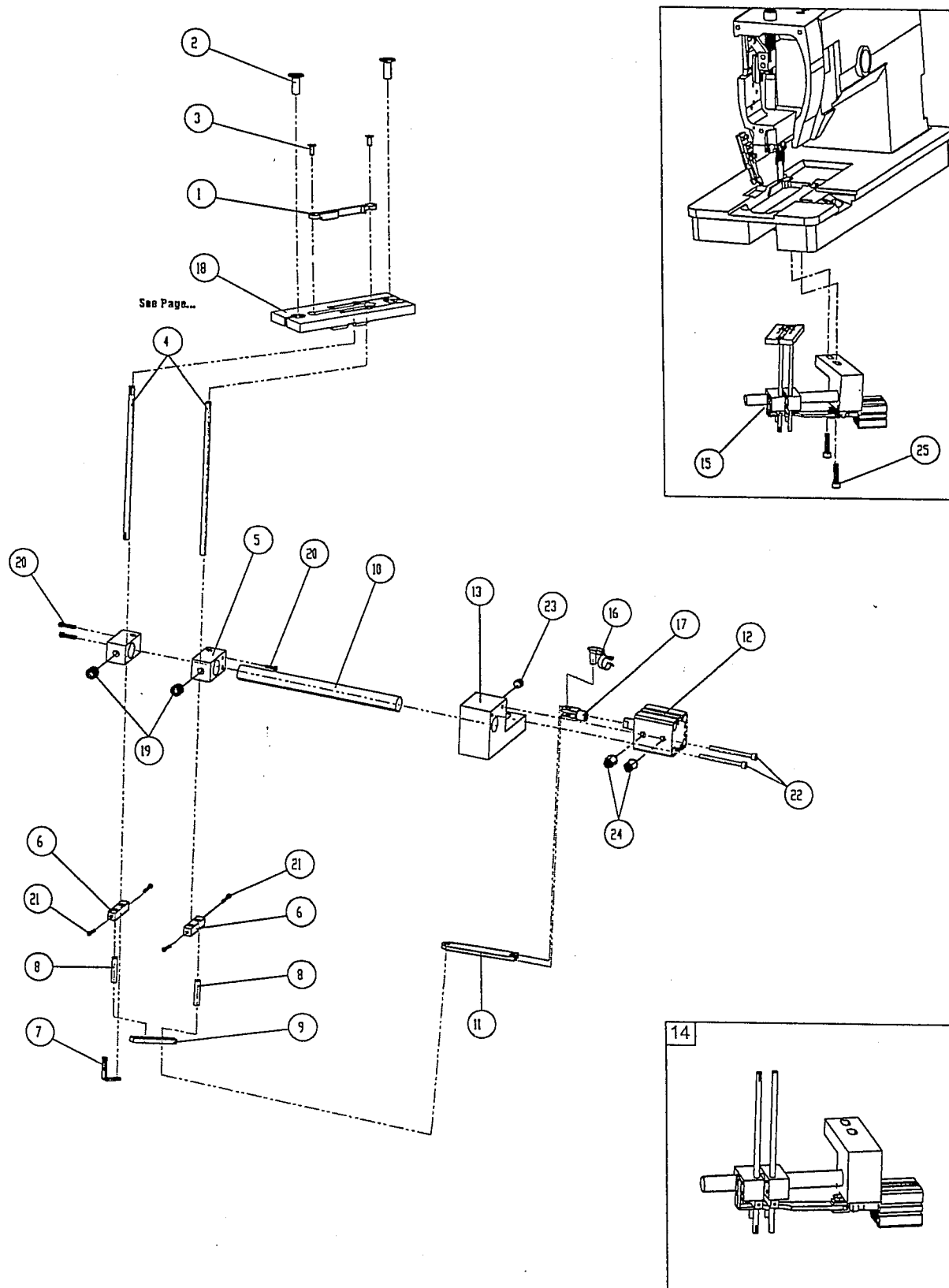
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TOP THREAD TRIMMER SECTION

DET	PART NUMBER	DESCRIPTION	QTY
1	68.0017.0.060	Piston 16x30 Special	1
2	68.0017.0.061	Top Thread Trimmer Body	1
3	68.0048.0.0XX	Outside Knife (See Page 5-83)	1
4	68.0049.0.0XX	Top Thread Trimmer (See Page 5-83)	1
5	68.0050.0.0XX	Inside Knife (See Page 5-83)	1
6	68.0017.0.068	Knife Guard Part 1	1
7	68.0017.0.062	Knife Guard Part 2	1
8	69.0017.0.001	Üst ip kesme bağlantı parçası	1
9	69.0017.0.090	Comple Unit Of Thread Section	1
10	68.0017.0.066	Üst İp Kesme Ünitesi	1
11	09.0350.0.001	Screw 3x50 Inbus	2
12	09.0410.0.003	M4x10 havşalı inbus	2
13	09.0408.0.005	M4x8 özel vida	1
14	09.0512.0.001	Screw 5x15 Inbus	2
15	09.0005.0.011	Washer Ø5	2
16	09.0308.0.001	M3x8 inbus	1
17	09.0524.0.020	M 5 - 2 / 4 Dirsek	2
18	09.0406.0.002	Screw 4x6 Setiskur	2

LOWER THREAD TRIMMER SECTION



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LOWER THREAD TRIMMER SECTION

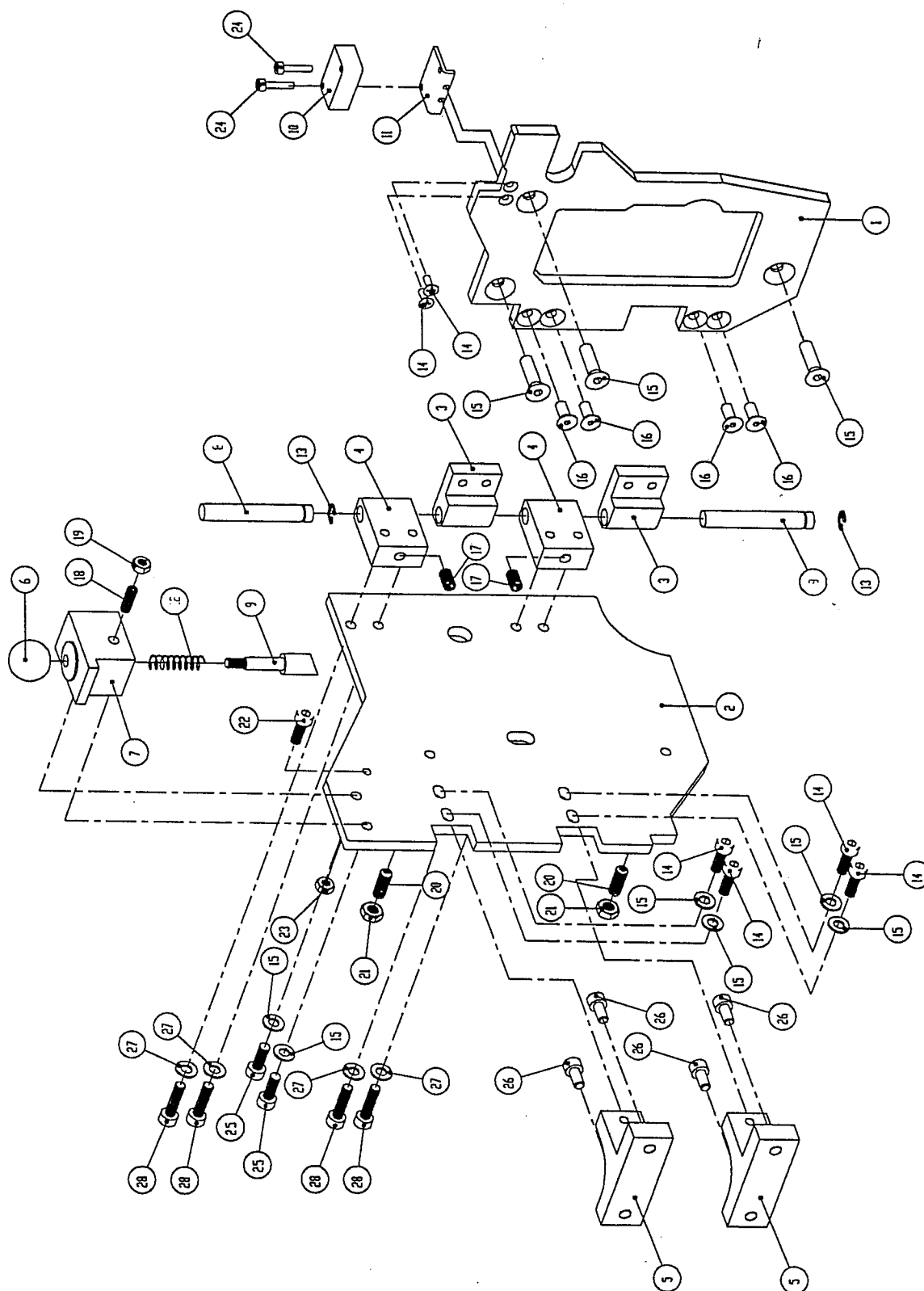
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FRONT OF HEAD SECTION



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FRONT OF HEAD SECTION

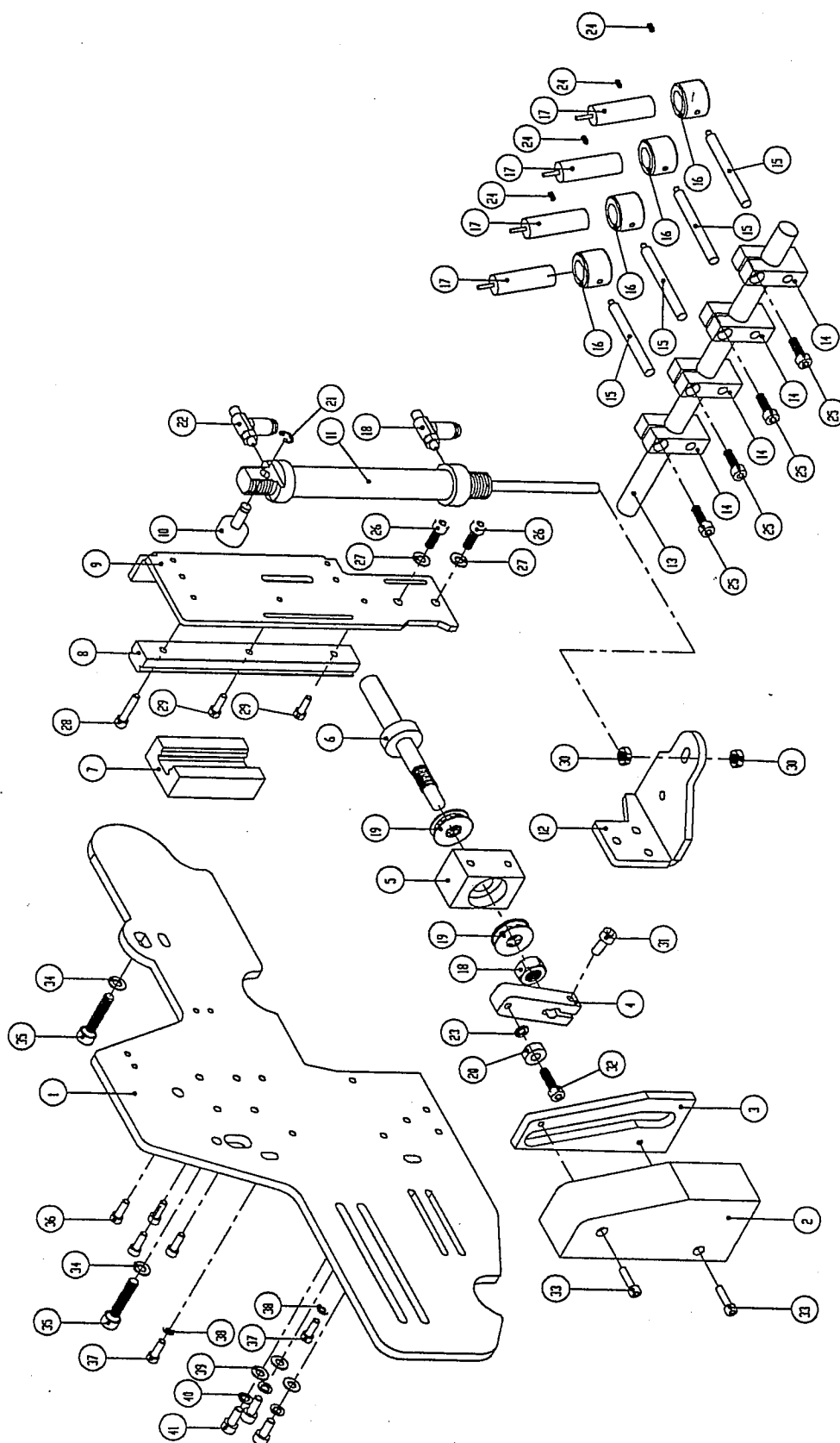
DET	PART NUMBER	DESCRIPTION	QTY
1	69.0019.0.001	Frame	1
2	69.0019.0.002	Cover	1
3	69.0019.0.003	Lower Hinge	2
4	69.0019.0.004	Upper Hinge	2
5	69.0019.0.005	Connection Block	2
6	69.0019.0.006	M5 Knob	1
7	69.0019.0.007	Cocking Pin	1
8	69.0019.0.037	Hinge Pin	1
9	69.0019.0.008	Lock Pin	1
10	68.0019.0.016	Sensor	1
11	69.0019.0.009	Sensor Connection	1
12	09.0001.0.024	Lock Spring	2
13	09.0000.0.025	Ø6 Retaining Ring	2
14	09.0310.0.003	M 3x10 Countersunk Inbus	2
15	09.0005.0.011	Ø5 Washer	5
16	09.0512.0.003	M5x12 Countersunk Inbus	4
17	09.0512.0.002	M5x12 Setiskur	2
18	09.0615.0.002	M6x15 Setiskur	1
19	09.0006.0.010	M6 Nut	1
20	09.0615.0.002	M6x15 Setiskur	2
21	09.0006.0.010	M6 Nut	2
22	09.0515.0.001	M5x15 Inbus	1
23	09.0005.0.010	M5 Nut	1
24	09.0315.0.001	M3x15 Inbus	2
25	09.0003.0.010	M3 Nut	2
26	09.0512.0.001	M5x12 Inbus	4
27	09.0520.0.001	M5x20 Inbus	4
28	09.0006.0.011	Ø6 Washer	4

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FRONT OF HEAD SECTION

DET	PART NUMBER	DESCRIPTION	QTY
1	69.0019.0.011	Front iron Plate	1
2	69.0019.0.012	Supporting Unit	1
3	69.0019.0.013	Support	1
4	69.0019.0.014	Maving Unit	1
5	69.0019.0.015	Shaft Base	1
6	69.0019.0.016	Shaft	1
7	69.0019.0.017	Unear Rail Carigge	1
8	69.0019.0.018	Unear Real (15)	1
9	69.0019.0.019	Rail connection Unit	1
10	69.0019.0.020	Connection Block	1
11	69.0019.0.021	Ø16-80 Cylinder	1
12	69.0019.0.022	Hight Adyunting Unit	1
13	68.0020.0.001	Laser Light Shaft	1
14	68.0020.0.007	Laser Light Holder	4
15	69.0020.0.001	Shaft Ring	4
16	69.0020.0.002	Laser Roller	4
17	69.0020.0.003	Laser Light	4
18	69.0020.0.004	M 10 Valve	2
19	09.5110.0.023	51100 Bute Bearing	2
20	09.0690.0.023	690 Roller Baring	1
21	09.0005.0.025	Ø5 U-Clip	1
22	09.0524.0.021	M 5-4 Valve	1
23	09.0005.0.026	Ø5 Clip	1
24	09.0406.0.002	M4X6 Setiskur	4
25	09.0515.0.001	M5X15 Inbus	4
26	09.0615.0.001	M6X15 Inbus	2
27	09.0006.0.011	Ø6 Washer	2
28	09.0415.0.001	M4X15 Inbus	1
29	09.0412.0.001	M4X12 Inbus	2
30	09.0006.0.010	M6 Nut	2
31	09.0512.0.001	M5X12 Inbus	1
32	09.0515.0.001	M5X15 Inbus	1
33	09.0412.0.001	M4X12 Inbus	2
34	09.0006.0.011	Ø6 Nut	2
35	09.0625.0.001	M6X25 Inbus	2
36	09.0412.0.001	M4X12 Inbus	4
37	09.0515.0.001	M5X15 Inbus	2
38	09.0005.0.011	Ø5 Washer	2
39	09.0006.0.011	Ø6 Washer	3
40	09.0006.0.026	Ø6 Clip	3
41	09.0612.0.001	M6X12 Inbus	3

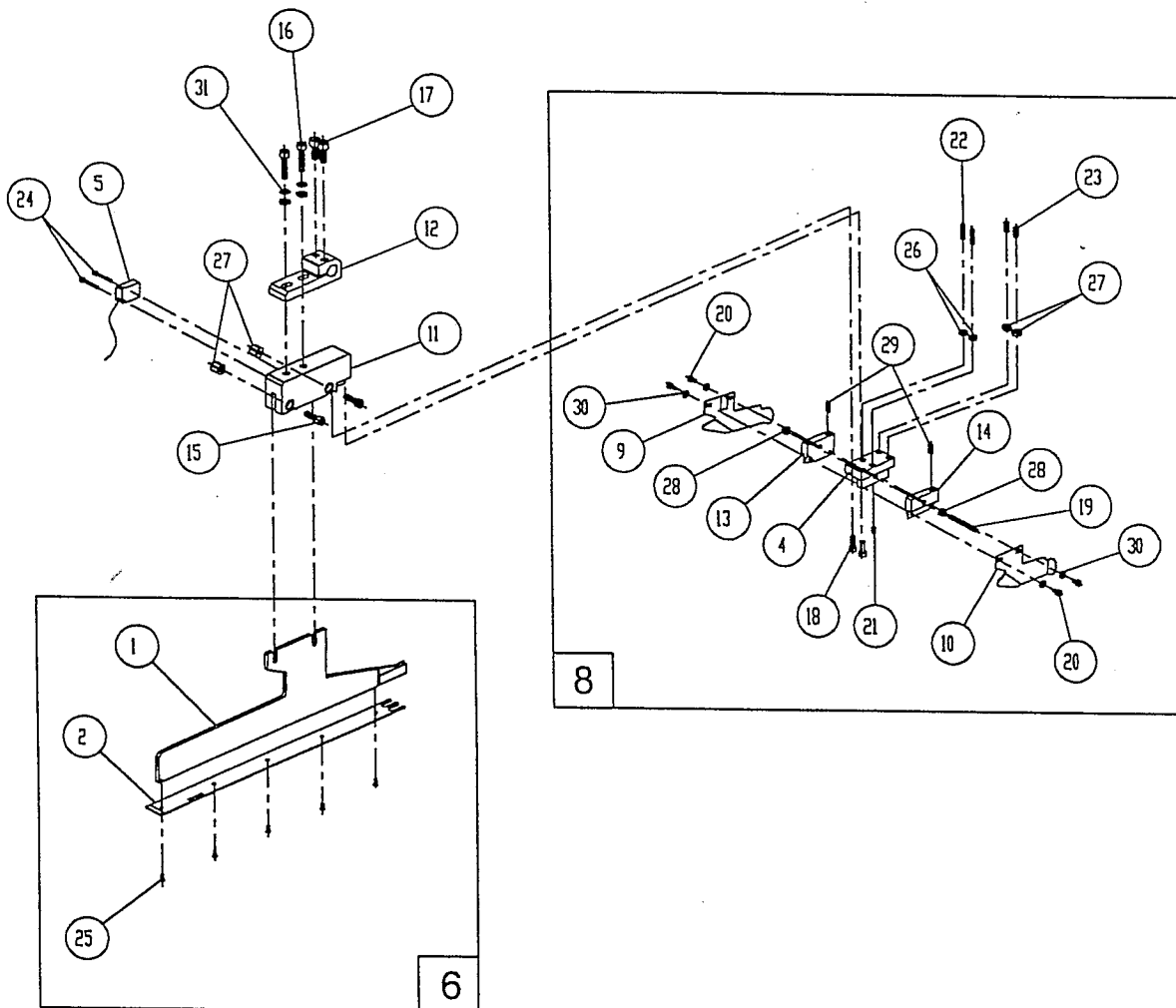
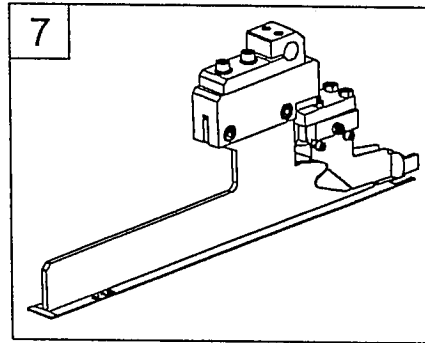
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PATCH GUIDE SECTION



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PATCH GUIDE SECTION

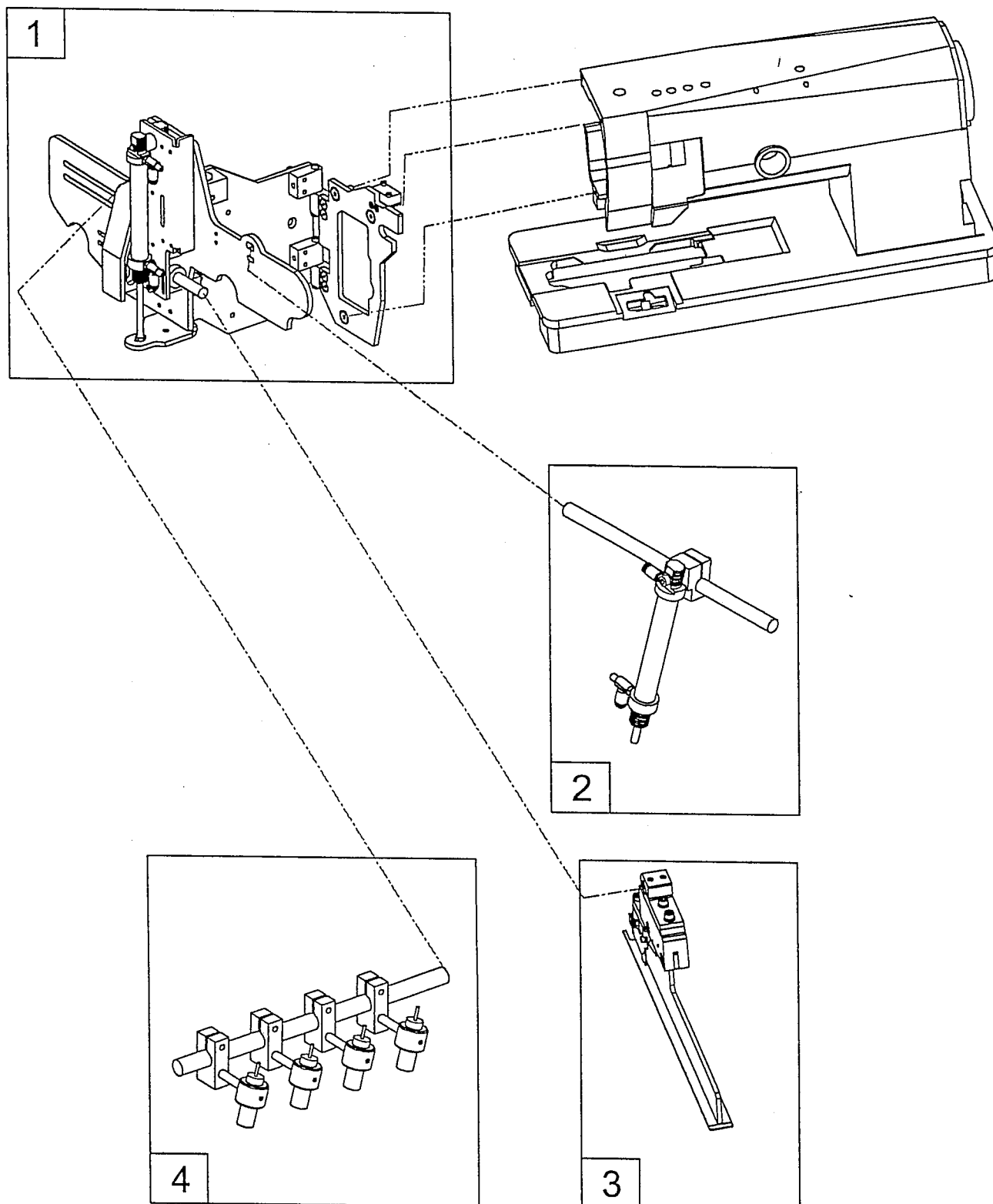
DET	PART NUMBER	DESCRIPTION	QTY
1	68.0019.0.018	Patch Guide Upper	1
2	68.0019.0.019	Lower Patch Guide DW	1
3	68.0019.0.014	Connecting Part	1
4	68.0019.0.015	Patch Guide Holder	1
5	68.0019.0.016	Double Single Sensor	1
6	68.0019.0.020	Aparatus Complete Patch Guide	1
7	69.0019.0.090	Patch Guide Complete Unit	1
8	68.0019.0.025	Patch Guide Holder Assy	1
9	68.0019.0.060L	Slide Plate (Left)	1
10	68.0019.0.060R	Slide Plate (Right)	1
11	68.0019.0.061	Connecting Part	1
12	69.0019.0.041	Foot Suppport Joint	1
13	68.0019.0.042L	Holder (Left)	1
14	68.0019.0.042R	Holder (Right)	1
15	09.0515.0.001	Screw M5x15 Inbus	2
16	09.0525.0.001	Screw M5x25 Inbus	2
17	09.0612.0.002	M 6x12 Setiskur	1
18	09.0415.0.001	Screw M4x15 Inbus	2
19	09.0435.0.002	Screw M4x35 Setiskur	1
20	09.0306.0.001	Screw M3x6 Inbus	4
21	09.0305.0.002	Screw M3x5 Setiskur	1
22	09.0412.0.002	Screw M4x12 Setiskur	2
23	09.0510.0.002	Screw M5x10 Setiskur	2
24	09.0315.0.001	Screw M3x15 Inbus	2
25	09.2510.0.033	Screw M2,5X10	5
26	09.0005.0.010	Nut M5	4
27	09.0005.0.012	Nut M5 Special	2
28	09.0004.0.010	Nut M4	2
29	09.0002.0.024	Spring	2
30	09.0003.0.011	Washer Ø3	4
31	09.0005.0.011	Washer Ø5	4

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FRONT OF HEAD SECTION

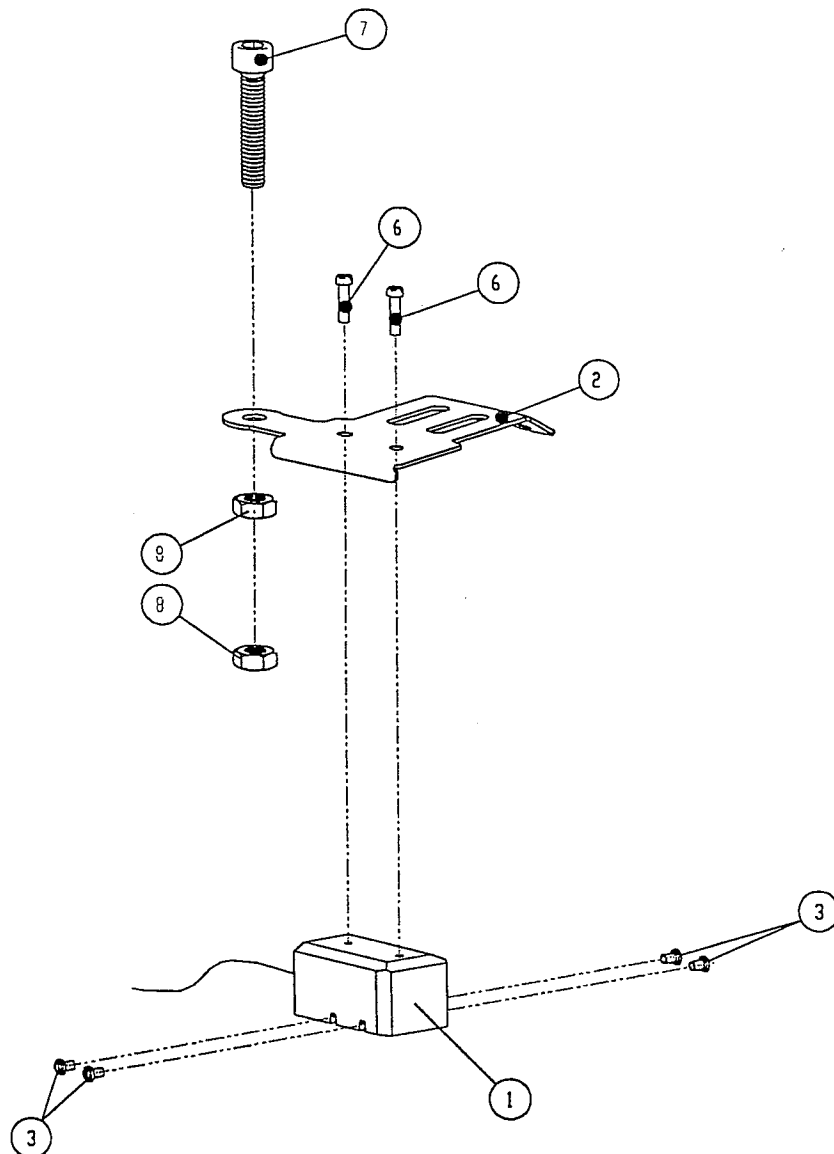
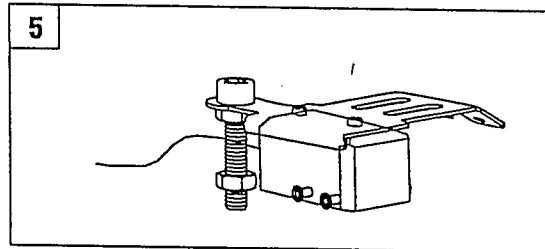
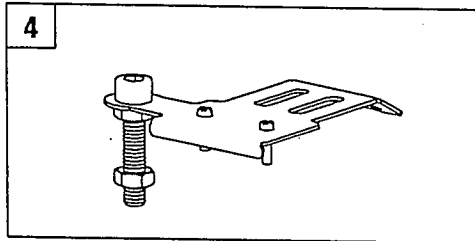


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THREAD MONITOR



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THREAD MONITOR

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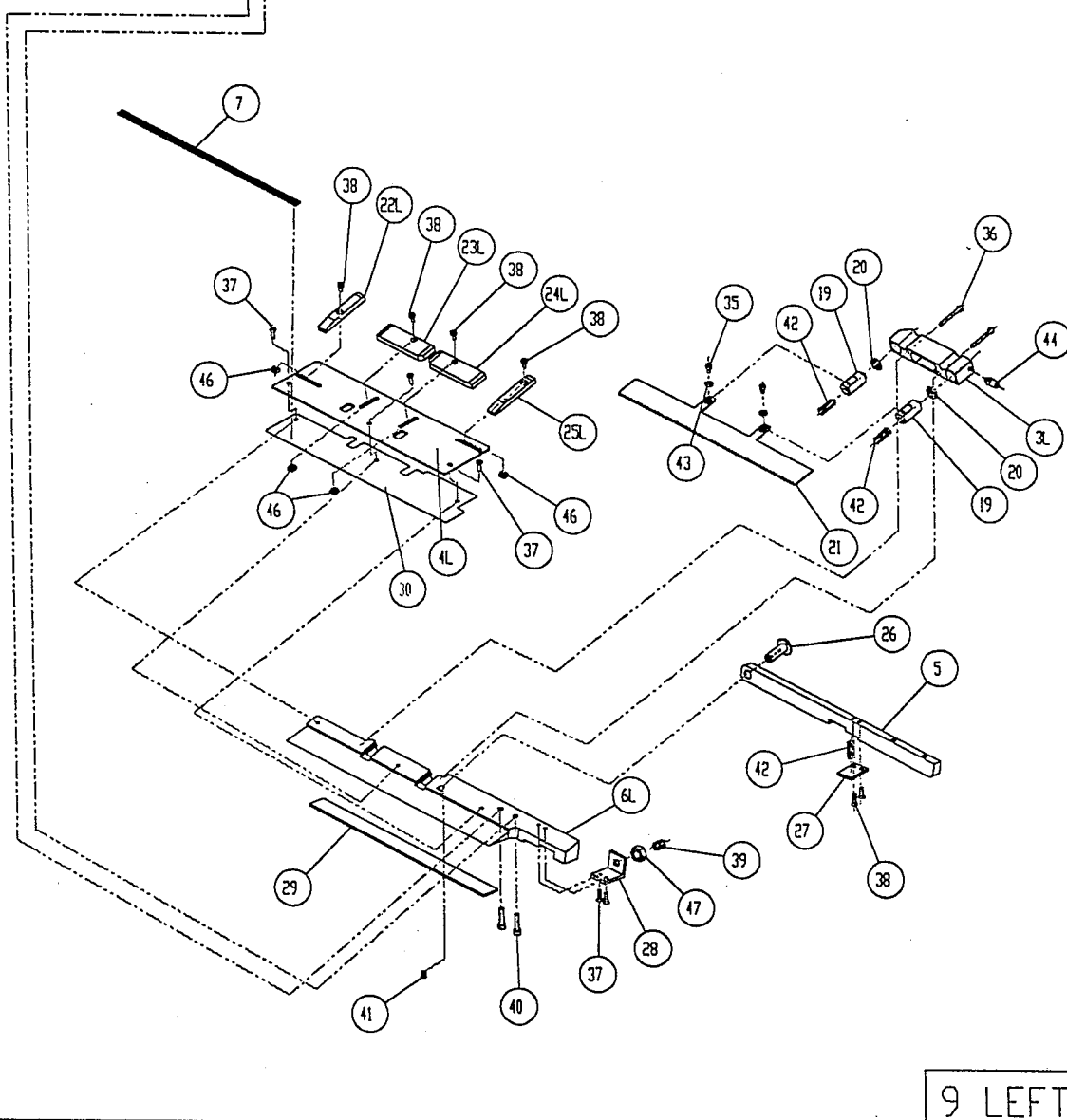
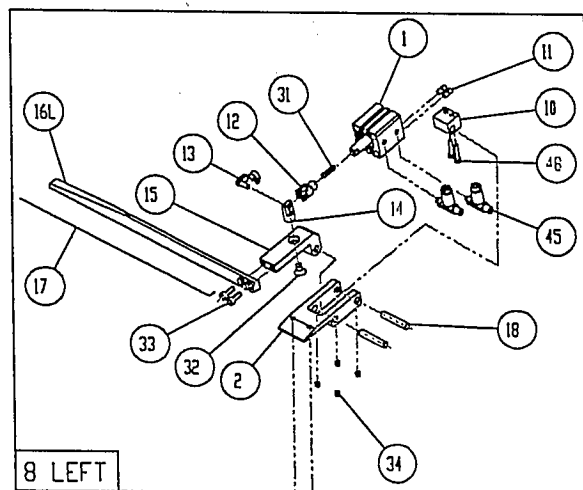
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CLAMP SECTIONS (LEFT)



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CLAMP SECTIONS (LEFT)

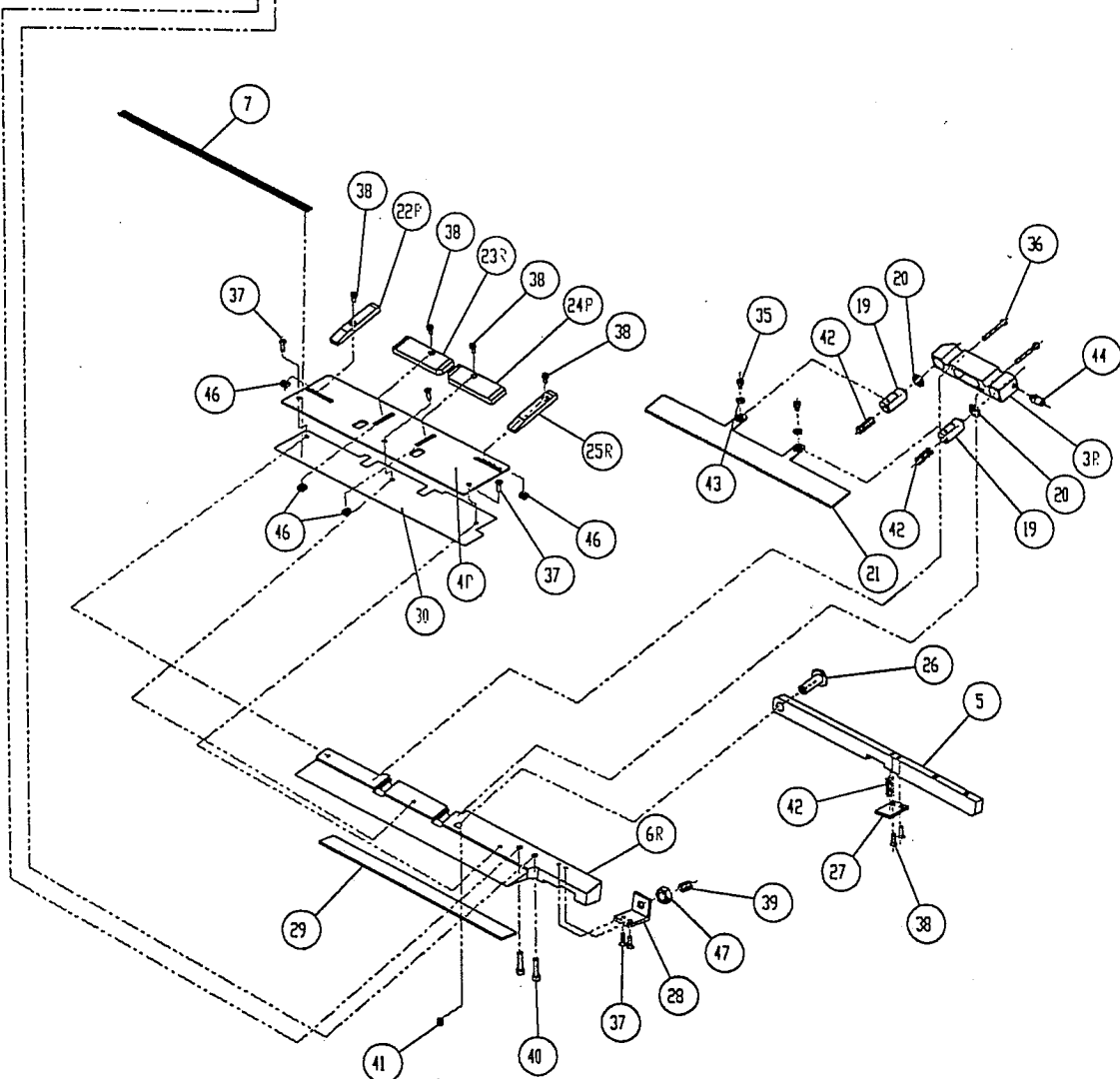
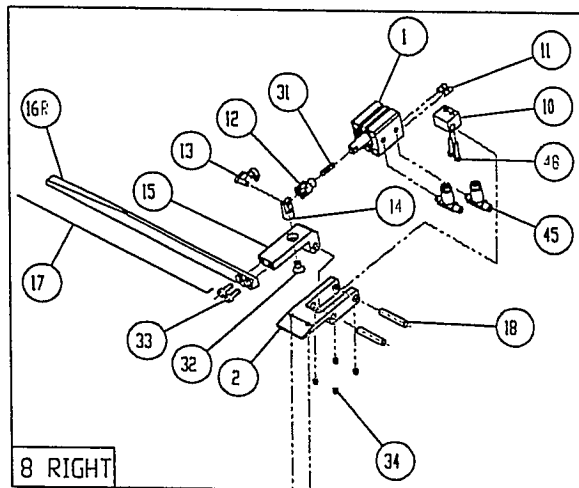
DET	PART NUMBER	DESCRIPTION	QTY
1	68.0024.0.001	Piston Short Ø16 S15	1
2	68.0024.0.002	Plate	1
3	68.0024.0.003L	Grammer Piston (Left)	1
4	68.0024.0.004L	Flap Plate	1
5	68.0024.0.005	Clamp Arm	1
6	68.0024.0.006L	Clamp(Left)	1
7	68.0024.0.007	Reflector for Flap Photocell	1
8	68.0024.0.008L	Left Flap Clamp Unit	1
9	68.0024.0.009L	Left Clamp Section	1
10	68.0024.0.040	Holder	1
11	68.0024.0.041	Nut Pin	2
12	68.0024.0.043	Piston Joint	1
13	68.0024.0.044	Clips	1
14	68.0024.0.045	Drive Link	1
15	68.0024.0.046	Moving Arm	1
16	68.0024.0.047L	Clamp (Left)	1
17	68.0024.0.048	Rubber Strip	1
18	68.0024.0.049	Pin	2
19	68.0024.0.050	Pin	2
20	68.0024.0.051	Felt	2
21	68.0024.0.052	Workholder Bar	1
22	68.0024.0.053L	Flap Size Adjustment Part A	1
23	68.0024.0.054L	Flap Size Adjustment Part B	1
24	68.0024.0.055L	Flap size Adjustment Part C	1
25	68.0024.0.056L	Flap size Adjustment Part D	1
26	68.0024.0.057	Bolt	1
27	68.0024.0.058	Cover Plate	1
28	68.0024.0.059	Bracket	1
29	68.0024.0.060	Rubber Strip	1
30	69.0024.0.003L	Pressure Clamp	1
31	09.0415.0.002	Screw M4x15 Setiskur	1
32	09.0510.0.001	Screw M5x10 Inbus	1
33	09.0412.0.001	Screw M4x12 Inbus	2
34	09.0404.0.002	Screw M4x4 Setiskur	4
35	09.0305.0.001	Screw M3x5 Inbus	2
36	09.0325.0.001	Screw M3x25 Inbus	2
37	09.0310.0.001	Screw M3x10 Inbus	5
38	09.0308.0.001	Screw M3x8 Inbus	6
39	09.0812.0.002	Screw M8x12 Setiskur	1
40	09.0415.0.001	Screw M4x15 Inbus	2
41	09.0506.0.001	Screw M5x6 Setiskur	1
42	09.0003.0.026	Spring	3
43	09.0003.0.011	Washer Ø3	2
44	09.0324.0.021	Fitting M3 2/4	1
45	09.0524.0.021	Fitting Speed Control M5 2/4	2
46	09.0003.0.010	Nut M3	1
47	09.0008.0.010	Nut M8	1
48	09.0315.0.001	M 3x15 Inbus	2

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CLAMP SECTIONS(RIGHT)



9 RIGHT

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CLAMP SECTIONS(RIGHT)

DET	PART NUMBER	DESCRIPTION	QTY
1	68.0024.0.001	Piston Short Ø16 S15	1
2	68.0024.0.002	Plate	1
3	68.0024.0.003R	Grammer Piston (Left)	1
4	68.0024.0.001R	Flap Plate	1
5	68.0024.0.005	Clamp Arm	1
6	68.0024.0.006R	Clamp(Left)	1
7	68.0024.0.007	Reflector for Flap Photocell	1
8	68.0024.0.008R	Left Flap Clamp Unit	1
9	68.0024.0.002R	Left Clamp Section	1
10	68.0024.0.040	Holder	1
11	68.0024.0.041	Nut Pin	2
12	68.0024.0.043	Piston Joint	1
13	68.0024.0.044	Clips	1
14	68.0024.0.045	Drive Link	1
15	68.0024.0.046	Moving Arm	1
16	68.0024.0.047R	Clamp (Left)	1
17	68.0024.0.048	Rubber Strip	1
18	68.0024.0.049	Pin	2
19	68.0024.0.050	Pin	2
20	68.0024.0.051	Felt	2
21	68.0024.0.052	Workholder Bar	1
22	68.0024.0.053R	Flap Size Adjustment Part A	1
23	68.0024.0.054R	Flap Size Adjustment Part B	1
24	68.0024.0.055R	Flap size Adjustment Part C	1
25	68.0024.0.056R	Flap size Adjustment Part D	1
26	68.0024.0.057	Bolt	1
27	68.0024.0.058	Cover Plate	1
28	68.0024.0.059	Bracket	1
29	68.0024.0.060	Rubber Strip	1
30	69.0024.0.003	Pressure Clamp (Baskı Sacı)	2
31	09.0415.0.002	Screw M4x15 Setiskur	1
32	09.0510.0.001	Screw M5x10 Inbus	1
33	09.0412.0.001	Screw M4x12 Inbus	2
34	09.0404.0.002	Screw M4x4 Setiskur	4
35	09.0305.0.001	Screw M3x5 Inbus	2
36	09.0325.0.001	Screw M3x25 Inbus	2
37	09.0310.0.001	Screw M3x10 Inbus	5
38	09.0308.0.001	Screw M3x8 Inbus	6
39	09.0812.0.002	Screw M8x12 Setiskur	1
40	09.0415.0.001	Screw M4x15 Inbus	2
41	09.0506.0.002	Screw M5x6 Setiskur	1
42	09.0003.0.024	Spangle Ø 3	3
43	09.0003.0.011	Washer Ø3	2
44	09.0324.0.021	Fitting M3 2/4	1
45	09.0524.0.021	Fitting Speed Control M5 2/4	2
46	09.0003.0.010	Nut M3	1
47	09.0008.0.010	Nut M8	1
48	09.0315.0.001	Screw M 3x15 Inbus	1

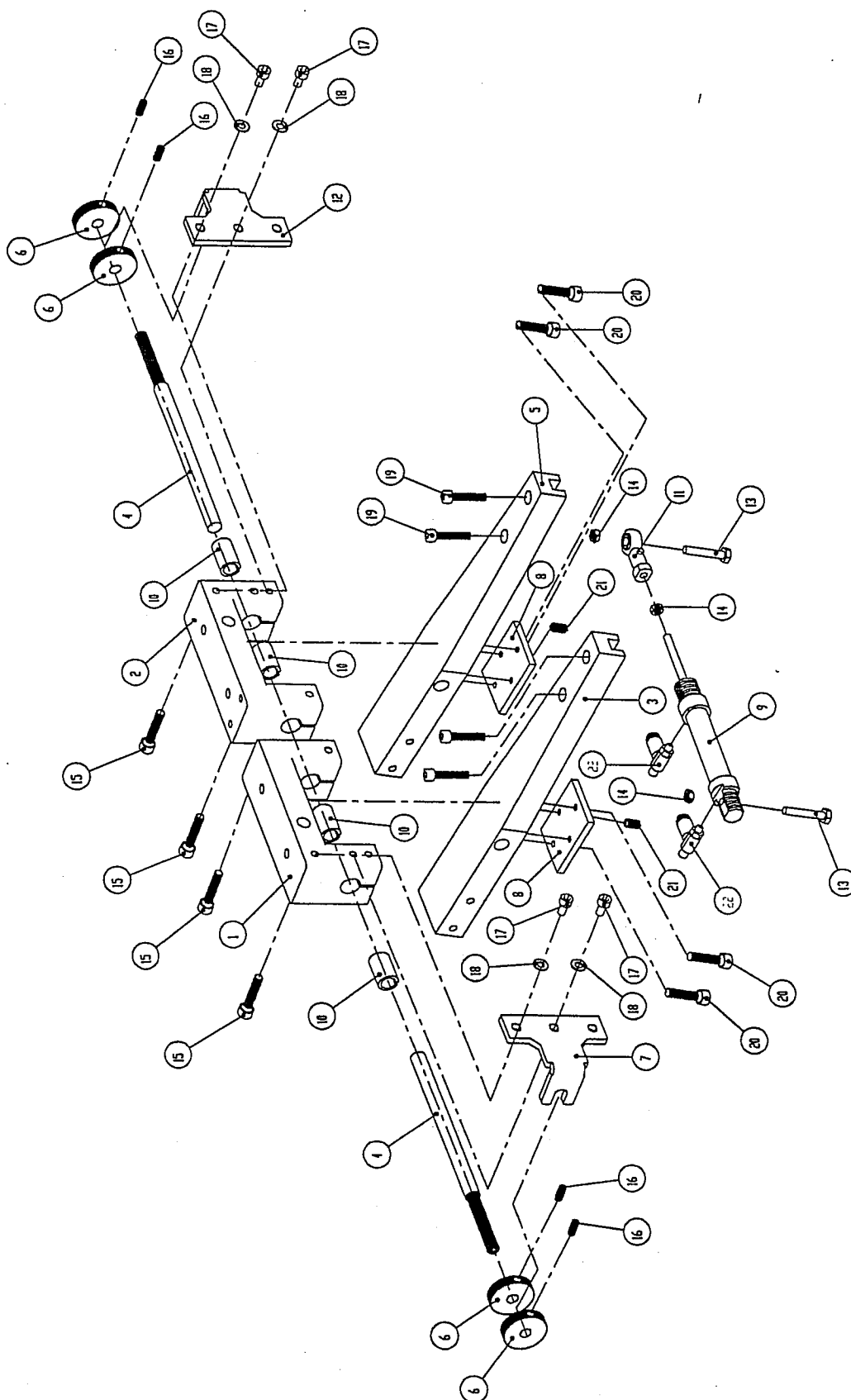
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CLAMP CARRIER SECTION



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CLAMP CARRIER SECTION

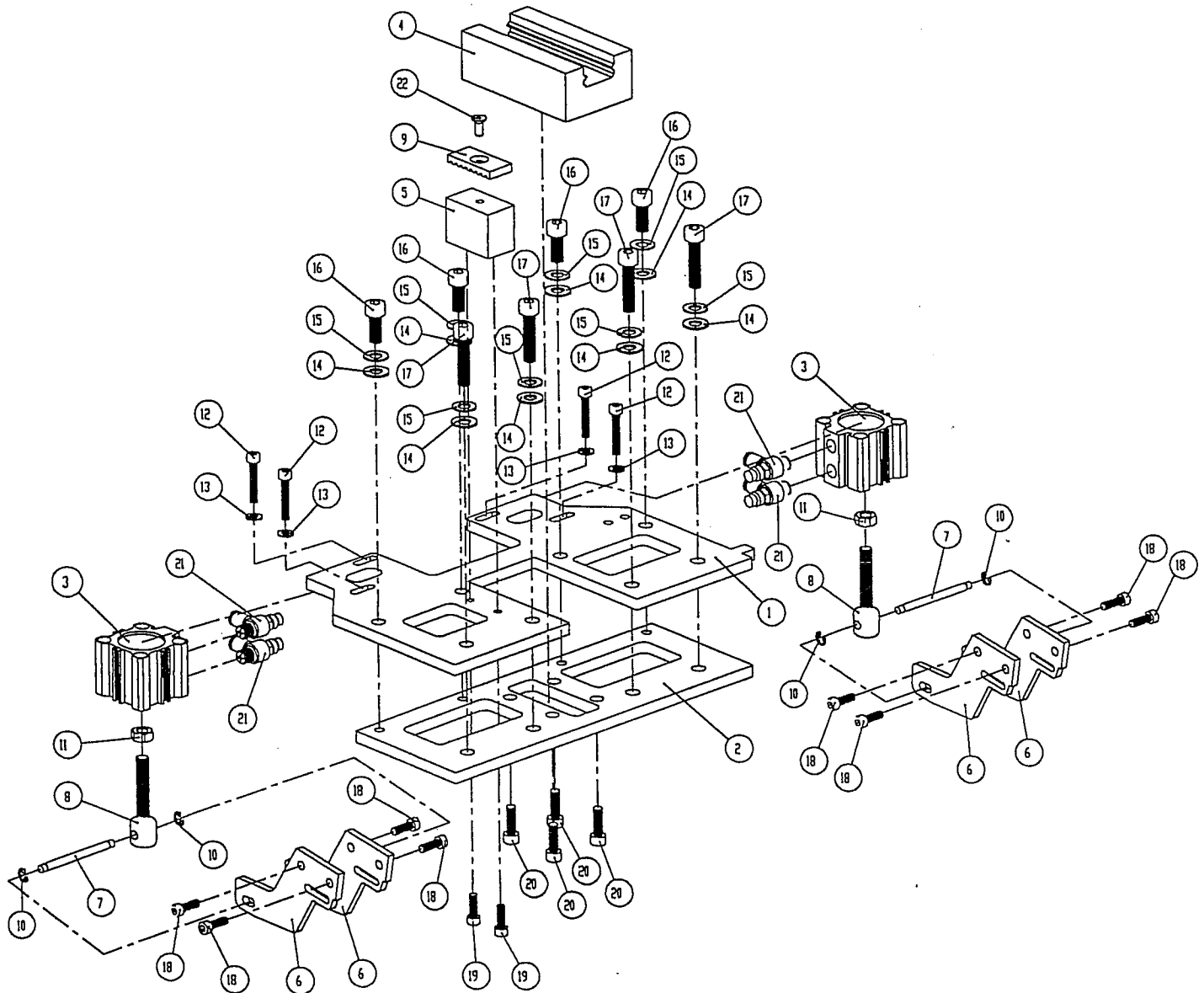
DET	PART NUMBER	DESCRIPTION	QTY
1	69.0025.0.001(L)	Arm Support L	1
2	69.0025.0.001(R)	Arm Suupport R	1
3	69.0025.0.002(L)	Arm L	2
4	68.0025.0.007	Ø10 Shaft Arm	2
5	69.0025.0.012(R)	Arm R	2
6	69.0025.0.003	Arm Ring	4
7	69.0025.0.004	Left Arm Adyunting Plate	2
8	69.0025.0.005	Arm Plate	2
9	69.0025.0.006	16-25 Piston	1
10	69.0025.0.007	Bushing	4
11	69.0025.0.008	M6 Ball Joint	1
12	69.0025.0.004(R)	Right Arm Adjusting Plate	2
13	09.0630.0.001	M6x30 Inbus	2
14	09.0006.0.010	M6 Nut	2
15	09.0625.0.001	M6x25 Inbus	4
16	09.0005.0.005	M5 Screw	4
17	09.0615.0.001	M6x15 Inbus	4
18	09.0006.0.011	Ø6 Washer	4
19	09.0520.0.001	M5x20 Inbus	4
20	09.0620.0.001	M6x20 Inbus	4
21	09.0615.0.002	M6x15 Setiskur	2
22	09.0524.0.021	M 5-4 Valve	1
			1

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CLAMP CARRIER SECTION

DET	PART NUMBER	DESCRIPTION	QTY
1	69.0026.0.017	Carrige Plate	1
2	69.0026.0.018	Plate Base	1
3	69.0026.0.019	32-15 Square Piston	2
4	69.0026.0.020	Carrige	1
5	69.0026.0.021	Belt Support Black	1
6	69.0026.0.022	Roching Arm	4
7	69.0026.0.023	Piston Pin	4
8	69.0026.0.024	Ball Joint	4
9	69.0026.0.025	Belt Adjusting Plate	2
10	09.0006.0.025	Ø6 U-Clip	2
11	09.0008.0.010	M8 Nut	2
12	09.0520.0.005	M5x20 Screw	4
13	09.0005.0.011	Ø5 Washer	4
14	09.0008.0.011	Ø8 Washer	8
15	09.0008.0.026	Ø8 Flat Washer	8
16	09.0815.0.001	M8x15 Inbus	4
17	09.0835.0.001	M8x35 Inbus	4
18	09.0615.0.001	M6x15 Inbus	8
19	09.0620.0.001	M6x20 Inbus	2
20	09.0820.0.001	M8x20 Inbus	4
21	09.0184.0.021	1½-4 Valve	1
22	09.0615.0.003	M6x15 Conter Sunk Screw	1

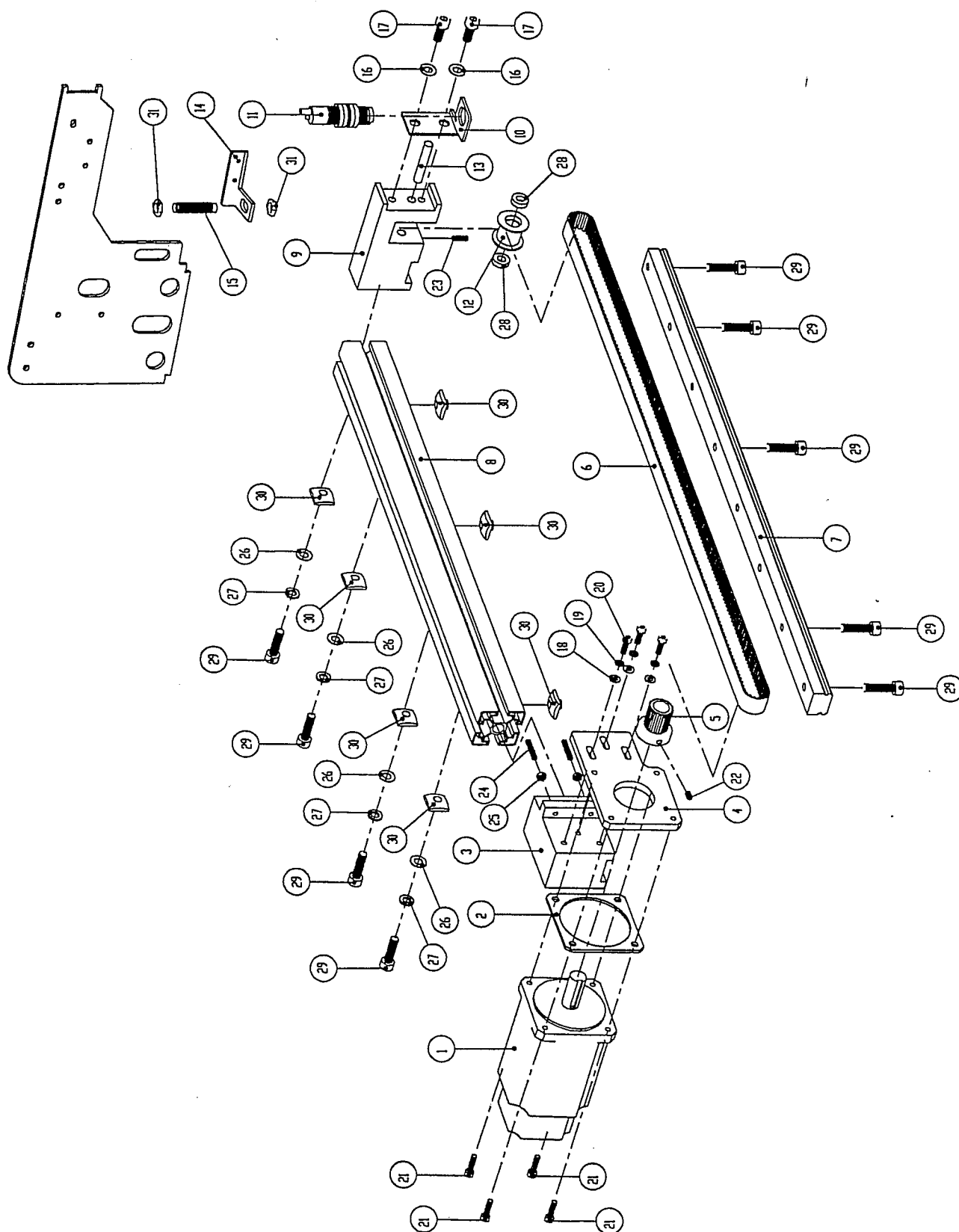
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CLAMP CARRIER SECTION



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CLAMP CARRIER SECTION

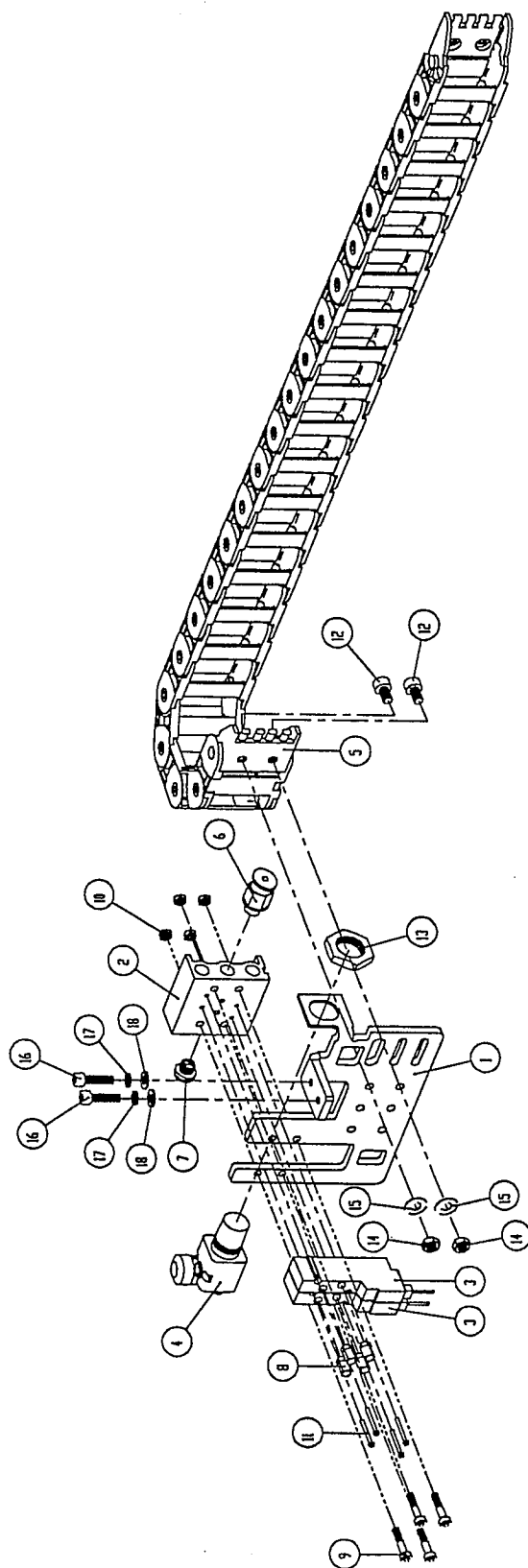
DET	PART NUMBER	DESCRIPTION	QTY
1	69.0035.0.004	Servo Motor	1
2	69.0026.0.001	Servo Motor Bracket	1
3	69.0026.0.002	Servo Motor Adjusting Plate	1
4	69.0026.0.003	Servo Motor Adjusting Plate	1
5	69.0026.0.004	Servo Motor Gear	1
6	69.0026.0.026	Servo Belt	1
7	69.0026.0.005	Rail	1
8	69.0026.0.006	Block	1
9	69.0026.0.007	Black	1
10	69.0026.0.008	Photosell Block	1
11	68.0026.0.008	Stacher Photocell	1
12	69.0026.0.009	Pulley	1
13	69.0026.0.010	Pin	2
14	69.0026.0.011	SİLİNDİRİK SENSÖR BAĞLANTI	1
15	69.0026.0.012	SİLİNDİRİK SENSÖR	1
16	09.0008.0.011	Ø8 Washer	2
17	09.0825.0.001	M8x15 Inbus	2
18	09.0006.0.011	Ø6 Washer	3
19	09.0006.0.026	Ø6 Flat Washer	3
20	09.0625.0.001	M6x25 Inbus	3
21	09.0615.0.001	M6x15 Inbus	4
22	09.0610.0.002	M6x10 Setiskur	1
23	09.0610.0.002	M6x10 Setiskur	1
24	09.0520.0.002	M5x20 Setiskur	2
25	09.0005.0.010	M5 Nut	2
26	09.0008.0.011	Ø8 Washer	4
27	09.0008.0.026	Ø8 Flat Washer	4
28	09.0688.0.023	688 Ball Bearing	1
29	09.0825.0.001	M8x25 Inbus	9
30	09.0008.0.012	M8 Nut	7
31	09.0112.0.010	Nut	2

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5-57

CLAMP CARRIER SECTION



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CLAMP CARRIER SECTION

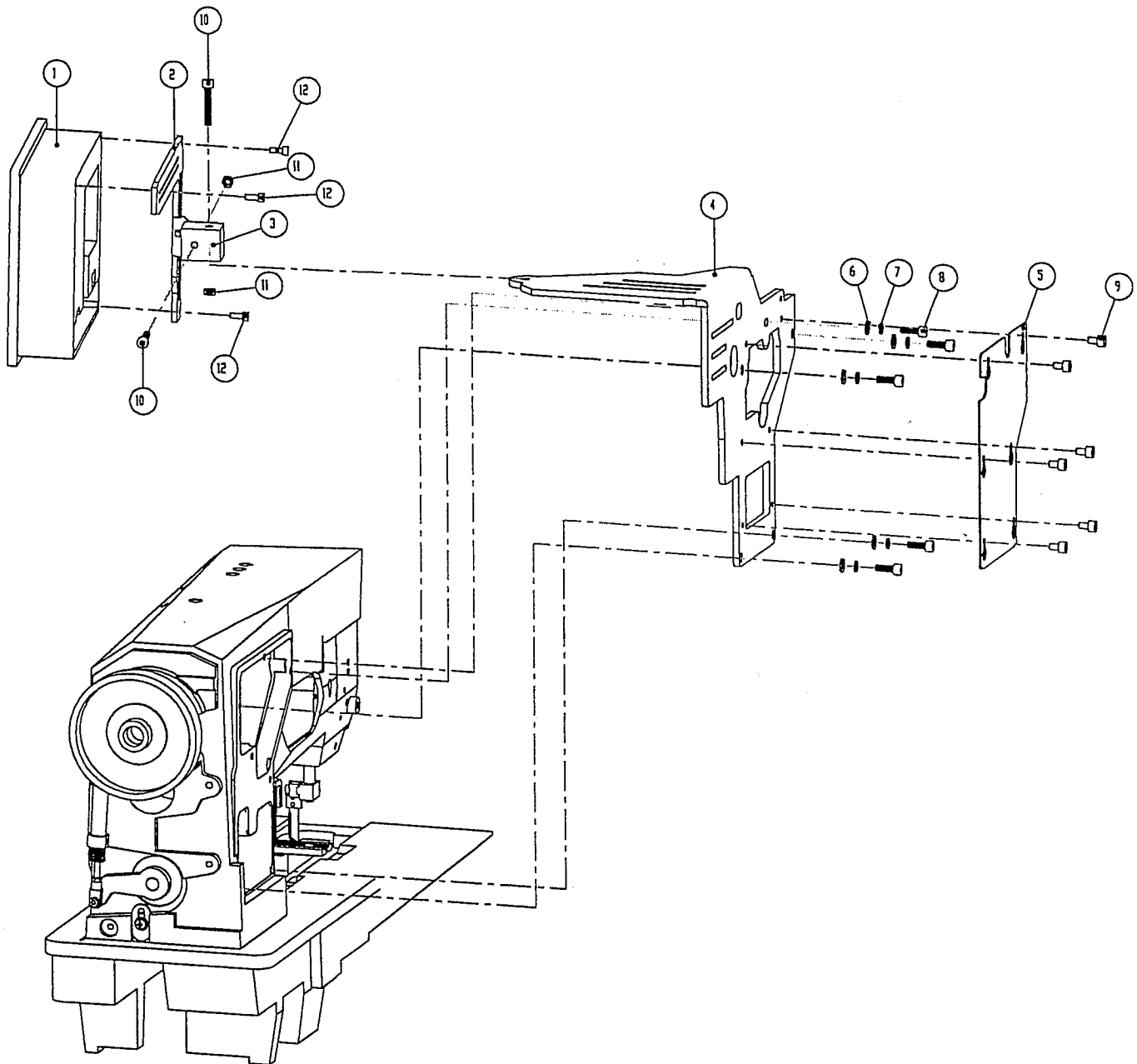
DET	PART NUMBER	DESCRIPTION	QTY
1	69.0026.0.013	Carriage Plate	1
2	69.0026.0.014	M5 Plate Valve	1
3	69.0026.0.015	M5 Valve	1
4	69.0026.0.016	J6 Regulator Valve	1
5	68.0026.0.061	Cable Carrier	1
6	09.0186.0.020	1\8-6 Flat Record	1
7	09.0108.0.020	1\8 Cap	1
8	09.0524.0.020	M5-4 Flat Record	4
9	09.0430.0.001	M4x30 Inbus	4
10	09.0004.0.010	M4 Nut	4
11	09.2525.0.005	M5 Valve Adjunctmet Nut	4
12	09.0512.0.001	M5x12 Inbus	2
13	09.0006.0.010	J6 Regulator Nut	1
14	09.0005.0.010	M5 Nut	2
15	09.0005.0.011	Ø5 Washer	2
16	09.0520.0.001	M5x 20 Inbus	2
17	09.0005.0.026	Ø5 Flat Washer	2
18	09.0005.0.011	Ø5 Washer	2

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PANEL SECTION



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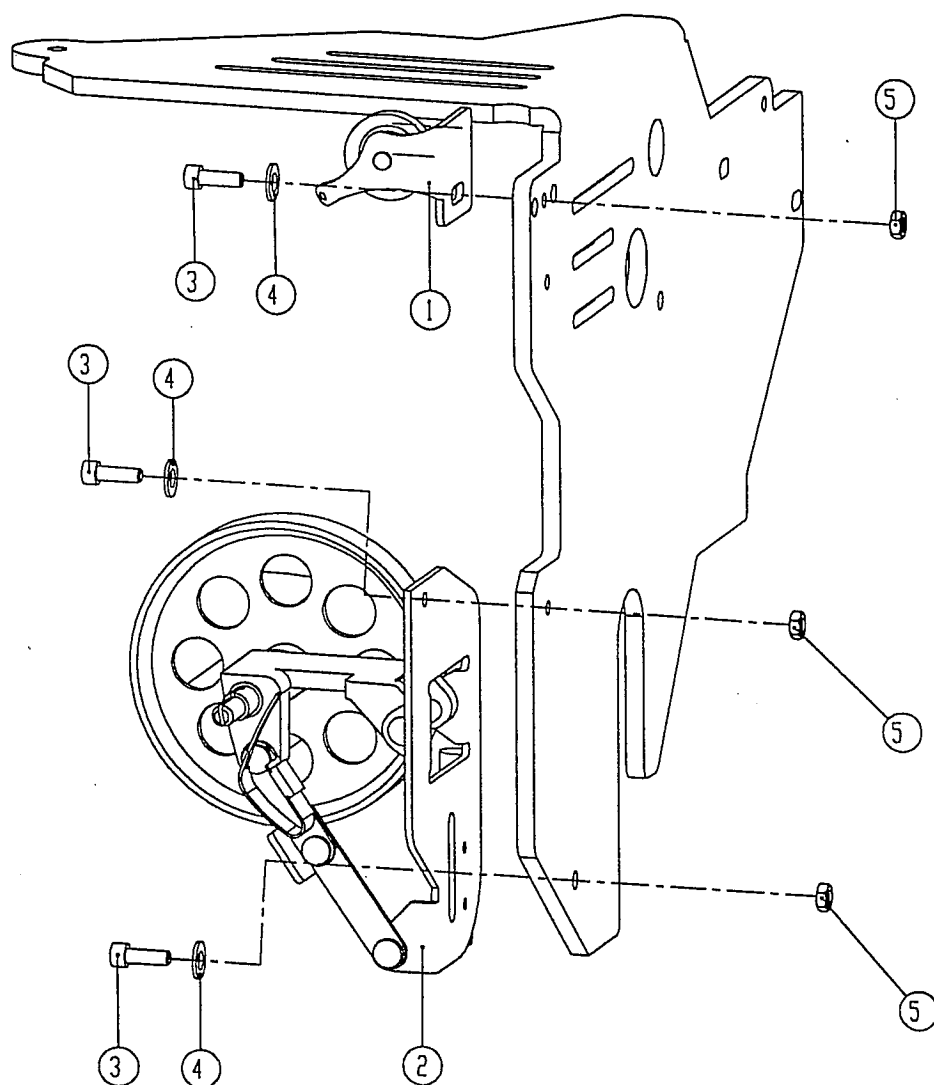
PANEL SECTION

DET	PART NUMBER	DESCRIPTION	QTY
1	69.0027.0.001	Display	1
2	69.0027.0.002	Holder	1
3	69.0027.0.003	Block	1
4	69.0027.0.004	Plate	1
5	69.0027.0.005	Cover	1
6	09.0005.0.011	Ø5 Washer	3
7	09.0005.0.026	Ø5 Flat Washer	3
8	09.0515.0.001	M5x15 Inbus	3
9	09.0508.0.001	M5x8 Inbus	1
10	09.0540.0.001	M5x40 Inbus	1
11	09.0005.0.010	M5 Nut	1
12	09.0312.0.010	M3x12 Inbus	3

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PANEL SECTION

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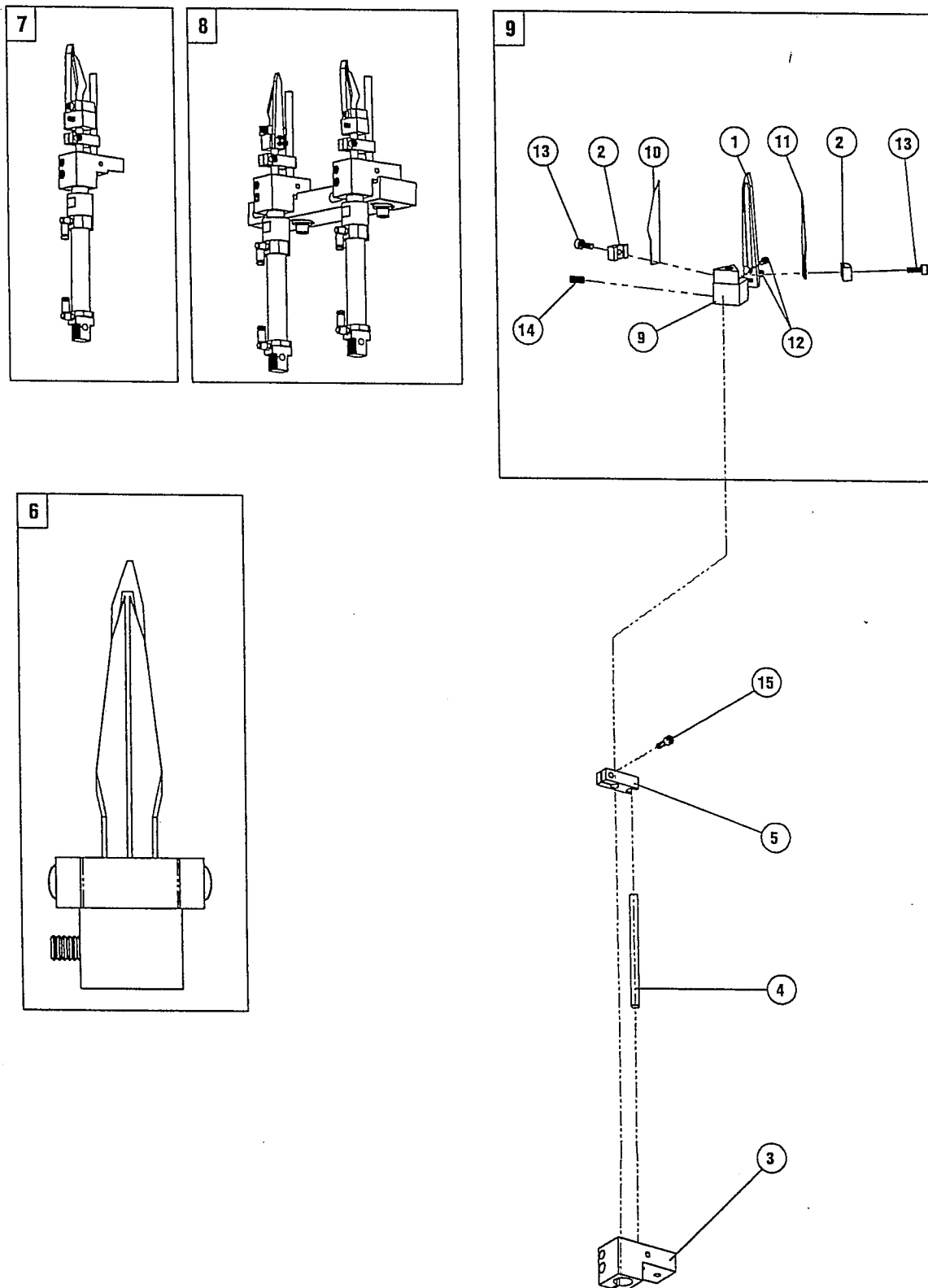
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5-63

CORNER - KNIFE UNIT



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CORNER - KNIFE UNIT

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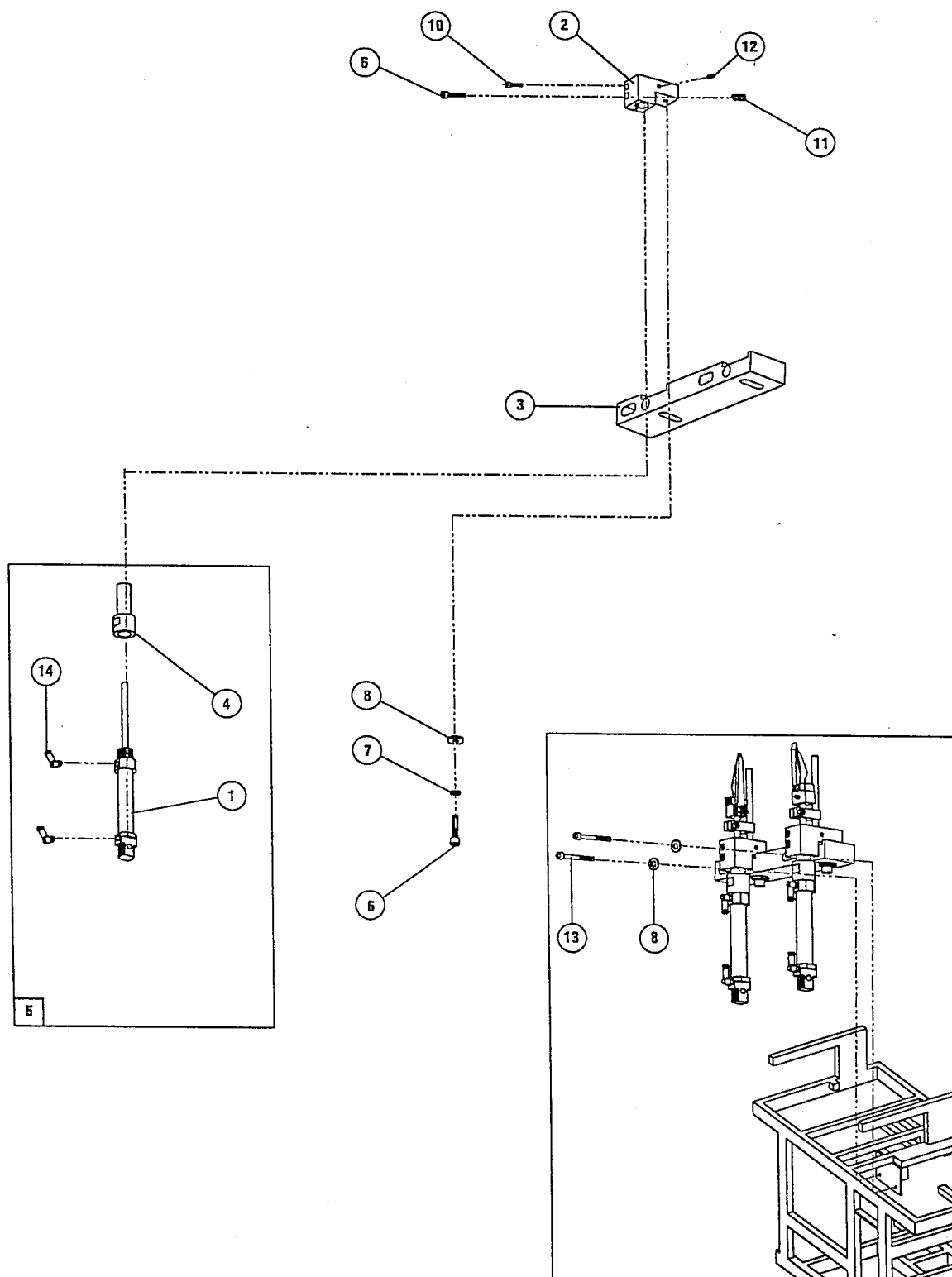
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5-65

CORNER - KNIFE UNIT



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CORNER - KNIFE UNIT

DET	PART NUMBER	DESCRIPTION	QTY
1	68.0028.0.001	Piston Ø20 S70 Special	1
2	68.0028.0.003	Holder	1
3	68.0028.0.060	Piston Plate	1
4	68.0028.0.040	Piston Joint	1
5	68.0028.0.018	Corner Knife Piston Unit	1
6	09.0835.0.001	Screw M8x35 Inbus	1
7	09.0008.0.026	Spangle Ø8	1
8	09.0008.0.011	Washer Ø8	3
9	09.0535.0.001	Screw M5x35 Inbus	1
10	09.0530.0.001	Screw M5x30 Inbus	1
11	09.0005.0.024	Knife Adguntment Spring	1
12	09.0680.0.002	6x8 Screw	1
13	09.0855.0.001	Screw M8x55 Inbus	2
14	09.0624.0.018	Fitting M 6 2/4	2

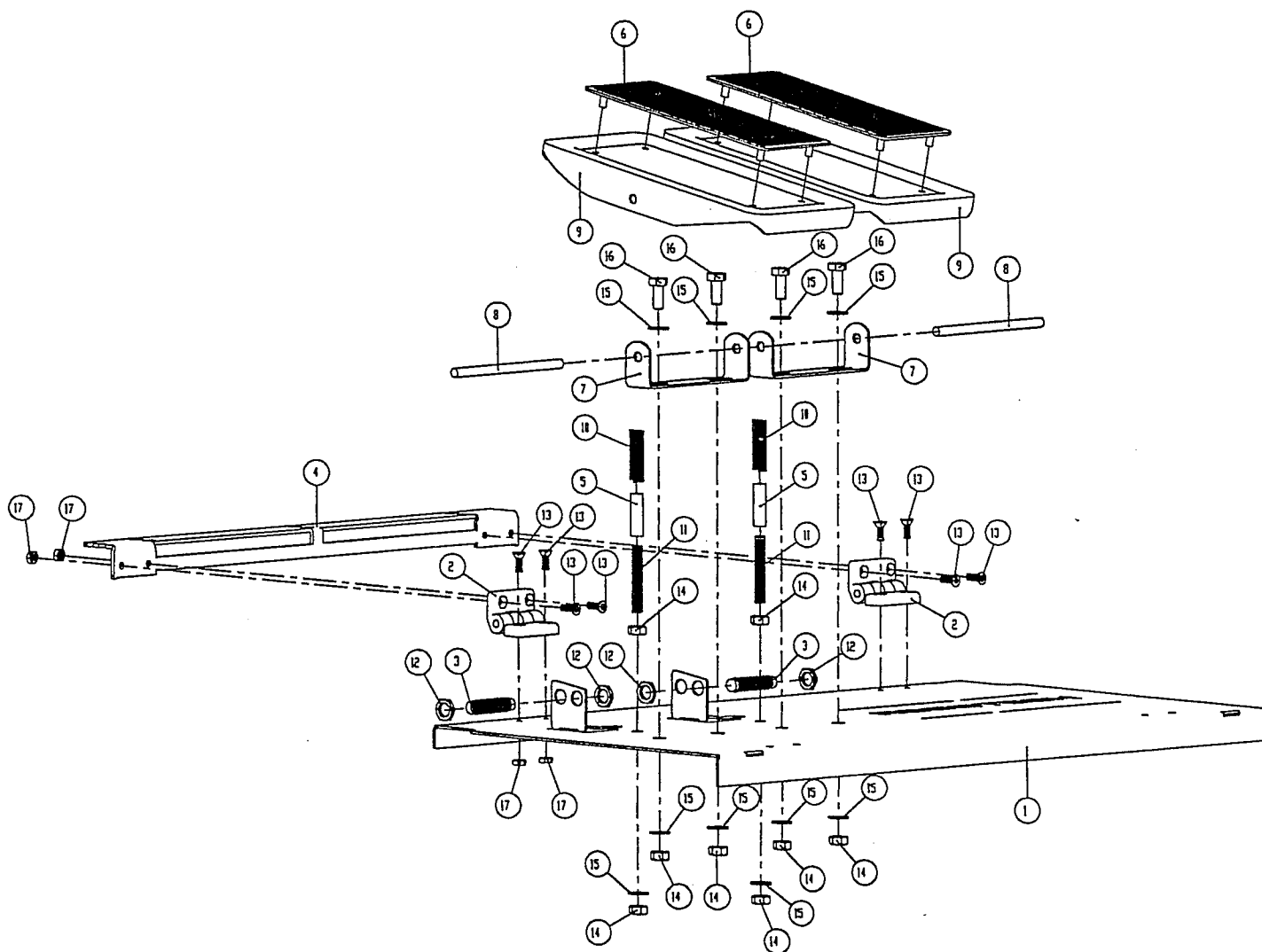
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5-67

PEDAL SECTION



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PEDAL SECTION

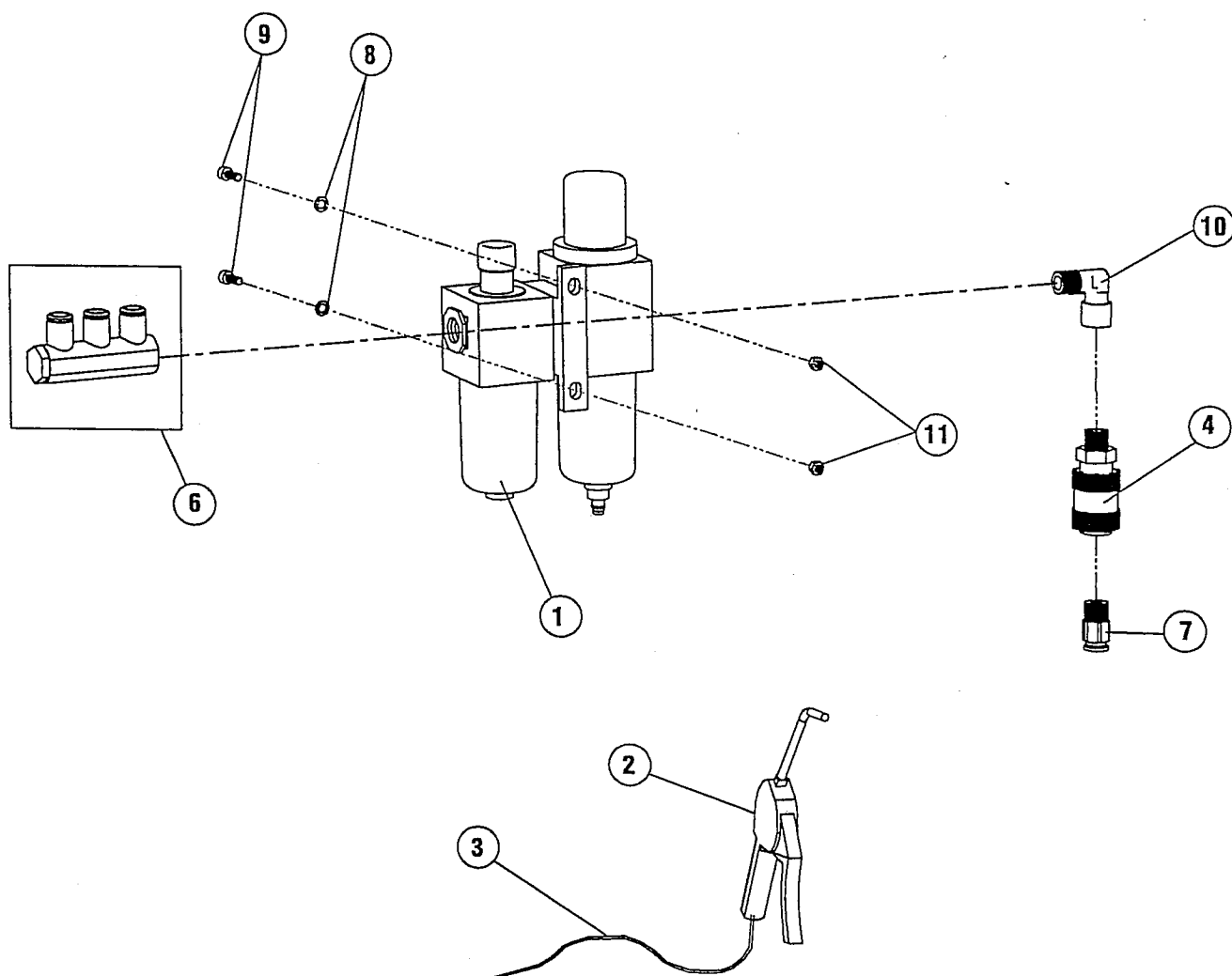
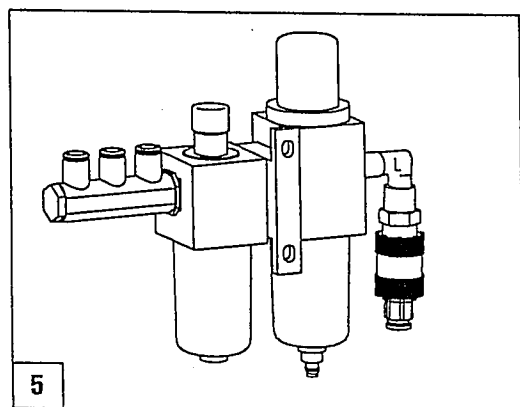
DET	PART NUMBER	DESCRIPTION	QTY
1	69.0030.0.001	Pedal Plate	1
2	68.0030.0.065	Pedal Hinge	2
3	68.0012.0.013	Sensor (Foot Pedal)	2
4	69.0030.0.007	Chasis	2
5	69.0030.0.002	Pin	2
6	69.0030.0.006	Pedal Rubber	2
7	69.0030.0.003	U-Holder	2
8	69.0030.0.004	Pedal Pin	2
9	69.0030.0.005	Pedal	2
10	09.0004.0.024	Pedal Spring	2
11	09.0840.0.002	M8x40 Setiskur	1
12	09.0012.0.010	Nut Sensor	4
13	09.0515.0.003	M5x15 Over + Inbus	8
14	09.0008.0.010	M8 Nut	6
15	09.0008.0.011	Ø8 Washer	6
16	09.0820.0.003	M8x20 Screw	4
17	09.0005.0.010	M5 Nut	8

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AIR FILTER



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AIR FILTER

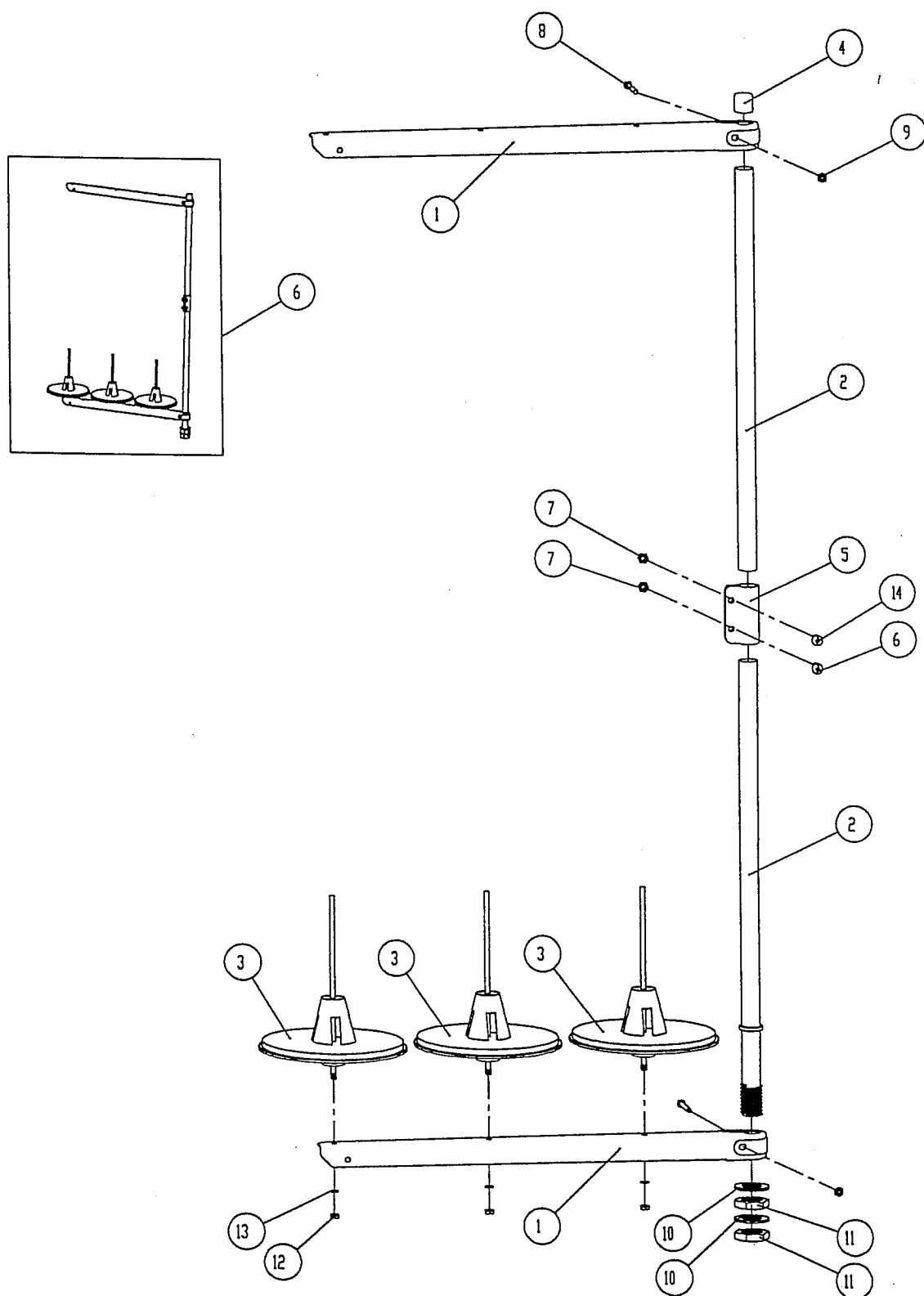
DET	PART NUMBER	DESCRIPTION	QTY
1	69.0031.0.002	Air Filter	1
2	69.0031.0.007	Air Gun	1
3	69.0031.0.008	Ø6 Spiral Hose	1
4	69.0031.0.001	1 / 4 Valve	1
5	69.0031.0.009	Air Filter Comp.	2
6	09.1488.0.020	1/4 8-8-6 Record	1
7	09.0814.0.020	1 / 4 Ø8 Flat-Record	1
8	09.0005.0.011	Ø5 Washer	2
9	09.0515.0.001	M5x15 Inbus	2
10	09.1400.0.021	1/4 Fitting	1
11	09.0005.0.010	M5 Nut	2

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THREAD STAND



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THREAD STAND

DET	PART NUMBER	DESCRIPTION	QTY
1	69.0023.0.001	Thread Arm	2
2	69.0023.0.002	Tube	2
3	69.0023.0.003	Pad	3
4	69.0023.0.004	Plastic Cover	1
5	69.0023.0.005	Connective Part	1
6	69.0023.0.090	Thread Stand	1
7	09.0055.0.010	M5.5 Nut	2
8	09.0595.0.033	Screw M5-95x20	1
9	09.0595.0.010	M5-95 Nut	1
10	09.0020.0.011	Ø20 Washer	2
11	09.0476.0.010	SM 4-76 Nut	2
12	09.0005.0.010	M5 Nut	3
13	09.0005.0.026	Ø5 Flat-Washer	3
14	09.0520.0.001	Screw M5.5x20	2

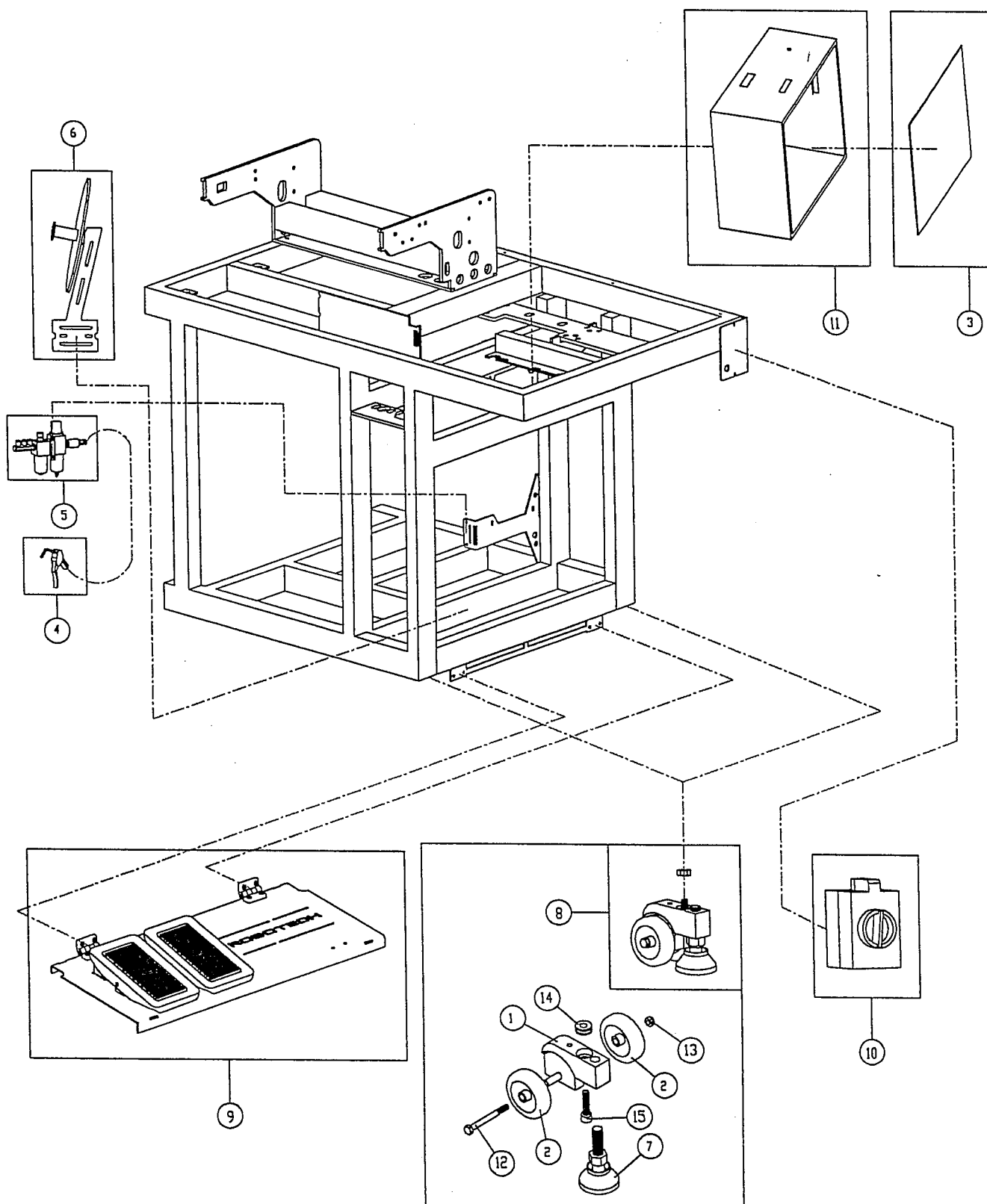
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MAIN STRUCTURE



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MAIN STRUCTURE

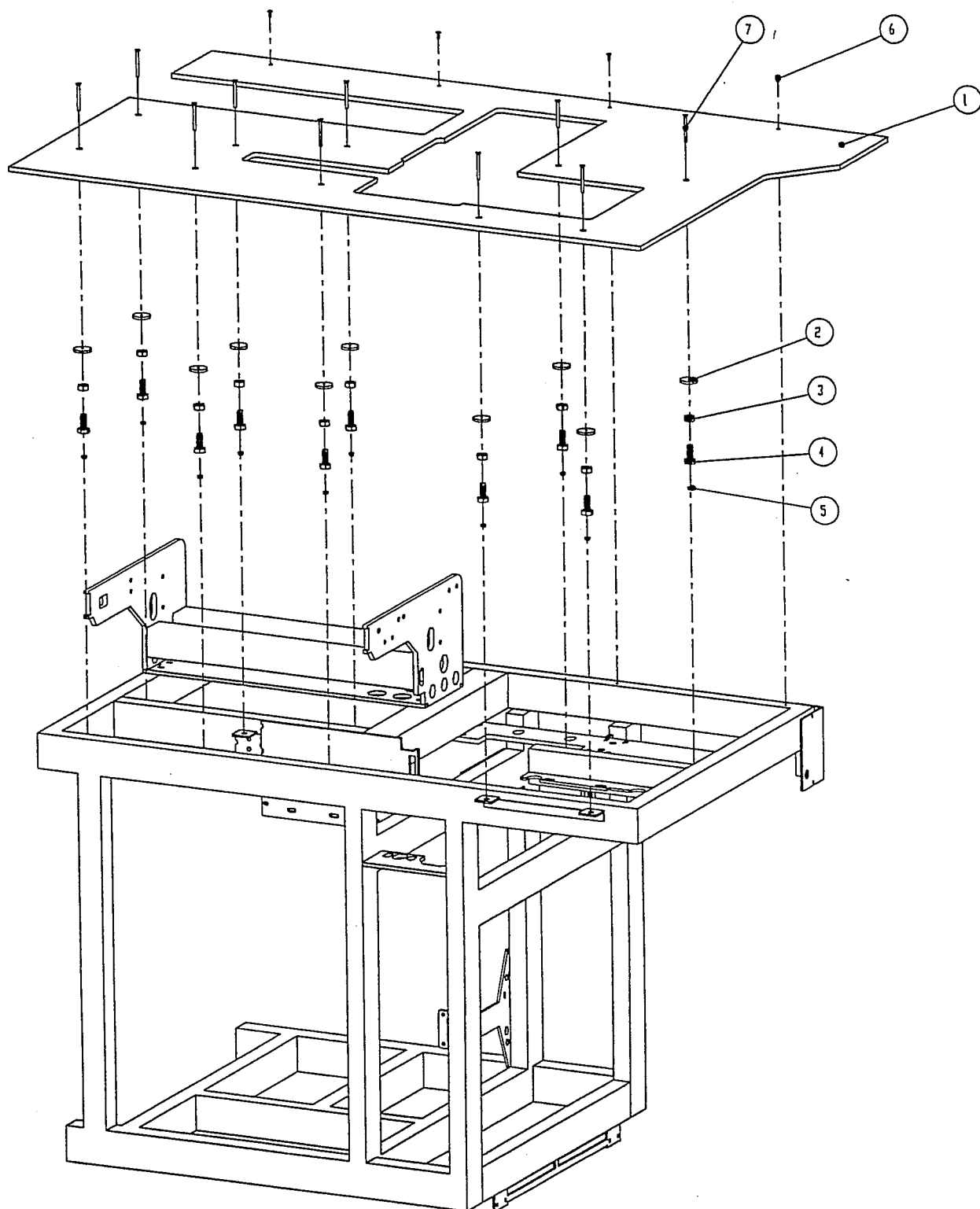
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Phone: +420 582 399 146 (Slovakia) +420 582 399 146 (Czechia)

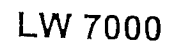
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WOOD PANEL & CASE SECTION



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WELT SIZE SECTION

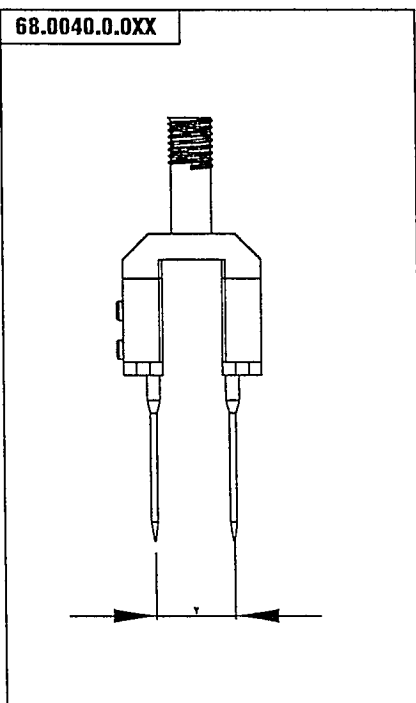
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5-78

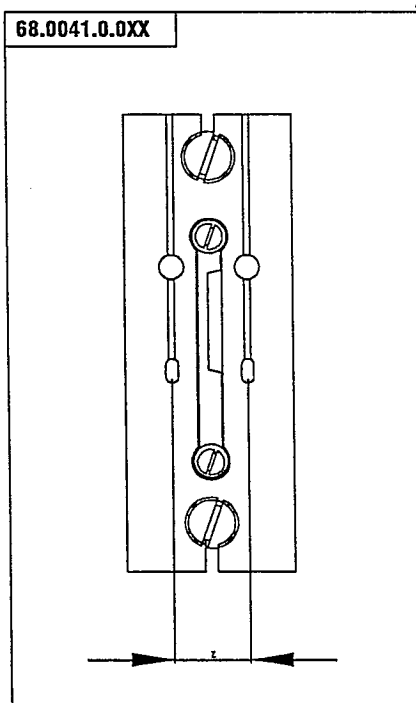
WELT SIZE SECTION

68.0040.0.0XX



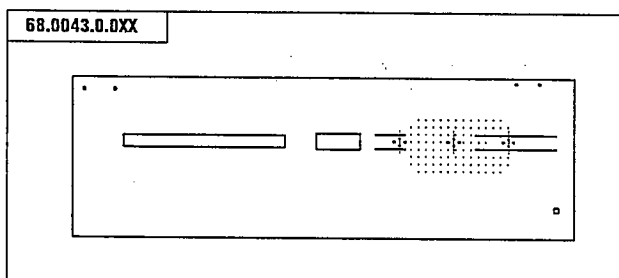
Y	CODE (X)
8mm	68.0040.0.008
10mm	68.0040.0.010
12mm	68.0040.0.012
14mm	68.0040.0.014
16mm	68.0040.0.016
18mm	68.0040.0.018
20mm	68.0040.0.020
22mm	68.0040.0.022
24mm	68.0040.0.024
26mm	68.0040.0.026
28mm	68.0040.0.028

68.0041.0.0XX

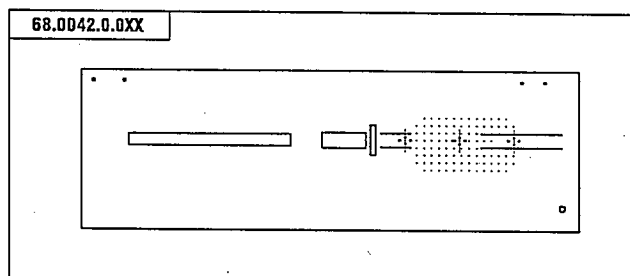


Z	CODE (X)
8mm	68.0041.0.008
10mm	68.0041.0.010
12mm	68.0041.0.012
14mm	68.0041.0.014
16mm	68.0041.0.016
18mm	68.0041.0.018
20mm	68.0041.0.020
22mm	68.0041.0.022
24mm	68.0041.0.024
26mm	68.0041.0.026
28mm	68.0041.0.028

WELT SIZE SECTION



X	CODE (X)
8mm	68.0043.0.008
10mm	68.0043.0.018
12mm	
14mm	
16mm	
18mm	
20mm	68.0043.0.022
22mm	
24mm	68.0043.0.028
26mm	
28mm	



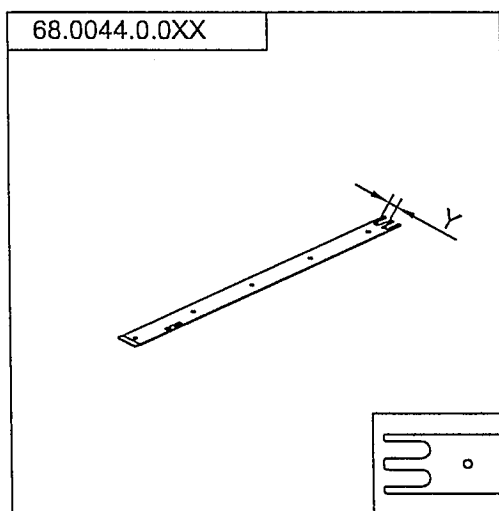
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8mm	68.0042.0.008
10mm	68.0042.0.018
12mm	
14mm	
16mm	
18mm	
20mm	68.0042.0.022
22mm	
24mm	68.0042.0.028
26mm	
28mm	

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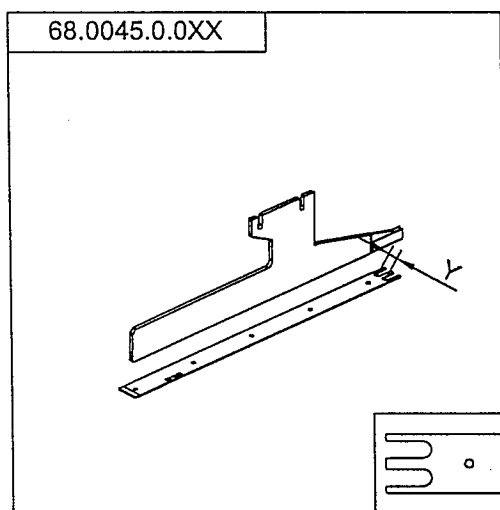
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WELT SIZE SECTION (SINGLE)



Y	CODE (X)
8mm	68.0044.0.008
10mm	68.0044.0.010
12mm	68.0044.0.012
14mm	68.0044.0.014
16mm	68.0044.0.016
18mm	68.0044.0.018
20mm	68.0044.0.020
22mm	68.0044.0.022
24mm	68.0044.0.024
26mm	68.0044.0.026
28mm	68.0044.0.028



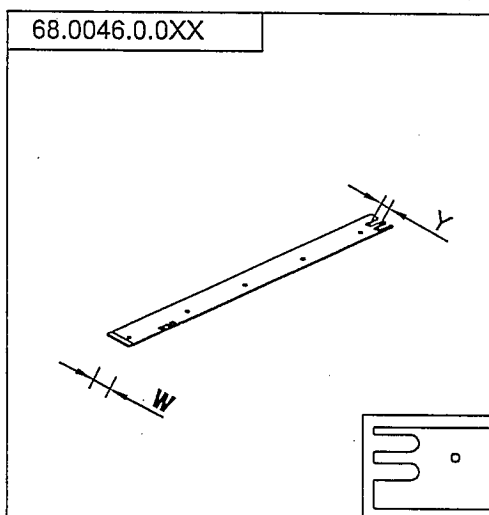
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10mm	68.0045.0.010
12mm	68.0045.0.012
14mm	68.0045.0.014
16mm	68.0045.0.016
18mm	68.0045.0.018
20mm	68.0045.0.020
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24mm	68.0045.0.024
26mm	68.0045.0.026
28mm	68.0045.0.028

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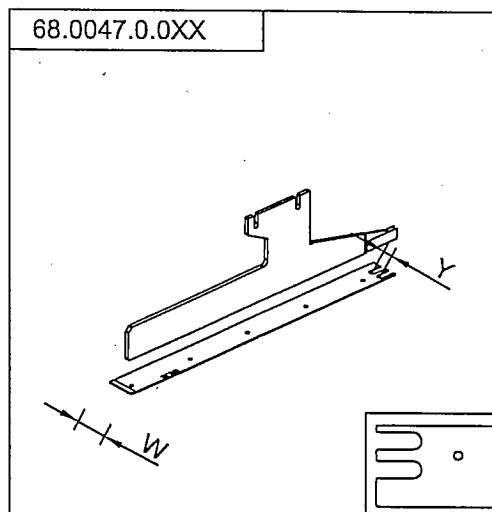
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WELT SIZE SECTION(DOUBLE)



Y	CODE (X)
8mm	68.0046.0.008
10mm	68.0046.0.010
12mm	68.0046.0.012
14mm	68.0046.0.014
16mm	68.0046.0.016
18mm	68.0046.0.018
20mm	68.0046.0.020
22mm	68.0046.0.022
24mm	68.0046.0.024
26mm	68.0046.0.026
28mm	68.0046.0.028



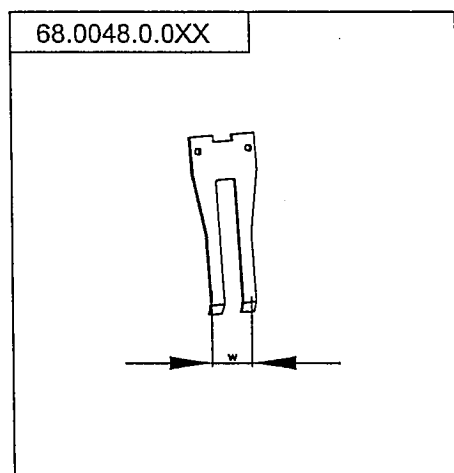
Y	CODE (X)
8mm	68.0047.0.008
10mm	68.0047.0.010
12mm	68.0047.0.012
14mm	68.0047.0.014
16mm	68.0047.0.016
18mm	68.0047.0.018
20mm	68.0047.0.020
22mm	68.0047.0.022
24mm	68.0047.0.024
26mm	68.0047.0.026
28mm	68.0047.0.028

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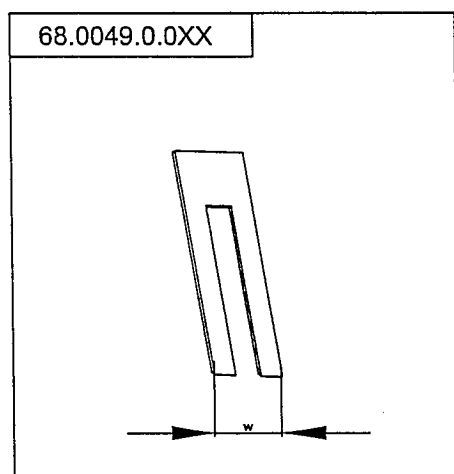
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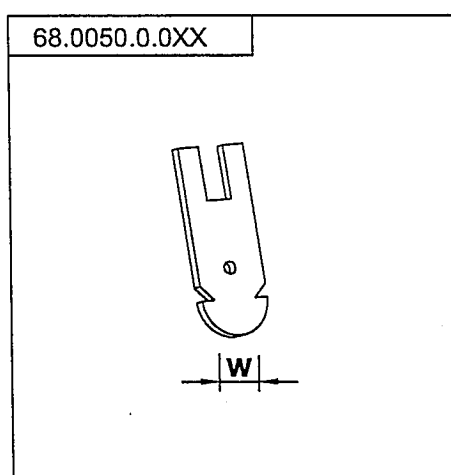
WELT SIZE SECTION



W	CODE (X)
8mm 10mm 12mm 14mm	68.0048.0.014
16mm 18mm	68.0048.0.018
20mm 22mm 24mm	68.0048.0.024
26mm 28mm	68.0048.0.028

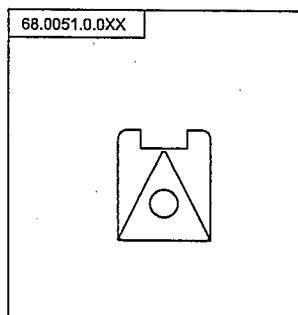


W	CODE (X)
8mm 10mm 12mm 14mm	68.0049.0.049
16mm 18mm	68.0049.0.018
20mm 22mm 24mm	68.0049.0.024
26mm 28mm	68.0049.0.028

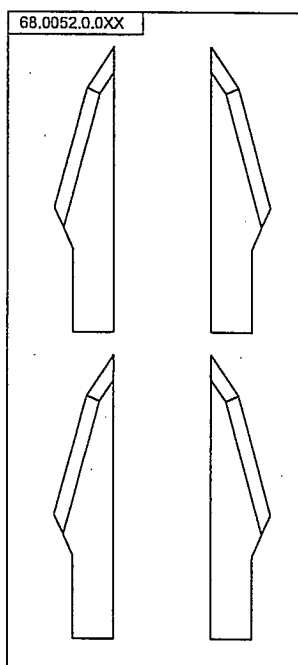


W	CODE (X)
8mm	68.0050.0.008
10mm	68.0050.0.010
12mm	68.0050.0.012
14mm	68.0050.0.014
16mm	68.0050.0.016
18mm	68.0050.0.018
20mm	68.0050.0.020
22mm	68.0050.0.022
24mm	68.0050.0.024
26mm	68.0050.0.026
28mm	68.0050.0.028

WELT SIZE SECTION



W	CODE
8mm	68.0051.0.008
10mm	68.0051.0.010
12mm	68.0051.0.012 ✓
14mm	68.0051.0.010
16mm	68.0051.0.012 ✓
18mm	68.0051.0.018
20mm	68.0051.0.020
22mm	68.0051.0.022
24mm	68.0051.0.024
26mm	68.0051.0.026
28mm	68.0051.0.028



W	CODE
8mm	68.0052.0.012
10mm	
12mm	
14mm	68.0052.0.028
16mm	
18mm	
20mm	
22mm	
24mm	
26mm	
28mm	

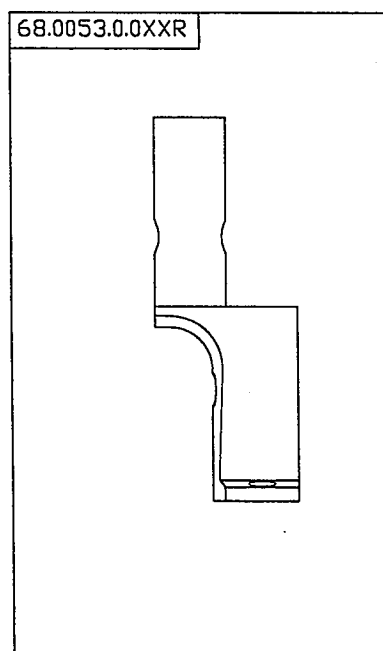
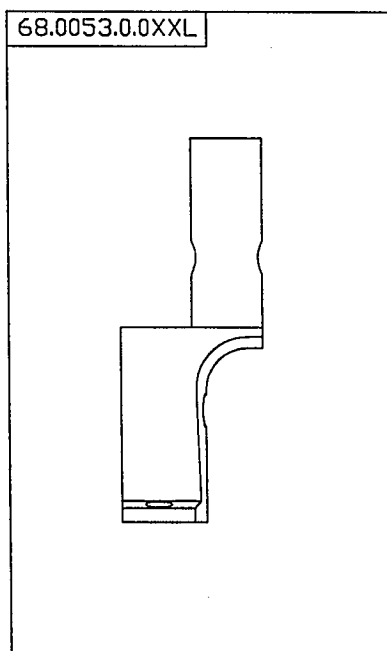
DET	PART NUMBER	DESCRIPTION	QTY
1	68.0040.0.0XX	Needle Plate	1
2	68.0041.0.0XX	Throat Plate	1
3	68.0042.0.0XX	Main Sheet Metal for Jacket	1
4	68.0042.1.0XX	Main Sheet Metal for Jacket (Little)	1
5	68.0043.0.0XX	Main Sheet Metal for Trouser	1
6	68.0043.1.0XX	Main Sheet Metal for Trouser (Little)	1
7	68.0044.0.0XX	Patch Guide Lawer (Single)	1
8	68.0045.0.0XX	Patch Guide Complete (Single)	1
9	68.0046.0.0XX	Patch Guide Lawer (Double)	1
10	68.0047.0.0XX	Patch Guide Complete (Double)	1
11	68.0048.0.0XX	Top Thread Holder	1
12	68.0049.0.0XX	Top Thread Trimmer	1
13	68.0050.0.0XX	Inside Knife	1
14	68.0051.0.0XX	Corner Knife	1
15	68.0052.0.0XX	Corner Knife	1

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WELT SIZE SECTION (AP)



L	CODE (X)
10mm	68.0053.0.010L
12mm	68.0053.0.012L
14mm	68.0053.0.014L
16mm	68.0053.0.016L

R	CODE (X)
10mm	68.0053.0.010R
12mm	68.0053.0.012R
14mm	68.0053.0.014R
16mm	68.0053.0.016R

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HEAD MOTOR SECTIONS

[illegible]

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HEAD MOTOR SECTIONS

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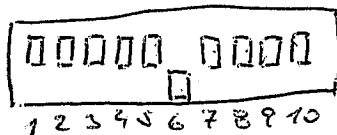
CARRIER MOTOR SECTION

DET	PART NUMBER	DESCRIPTION	QTY
1	69.0035.0.003	Servo Driver	1
2	68.0035.0.005	Servo Cable	1
3	69.0035.0.006	Servo X5 Scket	1
<p><u>SERVO MOTOR CARD</u> - NORMÁLNĚ PŘI ZTLAČENÍ NA CARRIER MOTOR! PROBUKÁVAD LEDKA OA1. PŘI VYTAŽENÍ E-PROMEK SVÍTÍ JEN LEDKA 1. E-PROM JE NABÍZENA NIŽŠÍ ČÁSTÍ DOLŮ!!!</p> <p>* - PŘI ZAMĚNĚ TĚCHTO KABELŮ (ŽLUTÝ, ŠEDÝ) NA PLC SVÍTÍ LEDKY OA1, A CARRIER PŘI PŘEDNÍ A ZADNÍ POLOZE NABÍŽÍ A JE HLUCHÝ.</p>			

ELECTRONIC SECTION

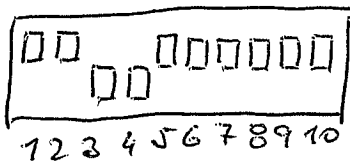
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PRO SERVISNÍ ÚČELY



*

NA COM1 JEDLEŽITE DĚT PRVNÍ TŘI PARAMETRY!!!



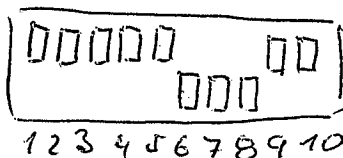
CALIBRATE

TOUCH PANEL

MIKROSPINAČE

SCREEN	...	00
HMI	...	000
DOWN LOAD	...	COM1
PLC	...	COM1
BAUD RATE	...	115200
COMMUNICA	...	7,E,1

PRO SEŘÍZENÍ DOTĚKU DISPLEJE.

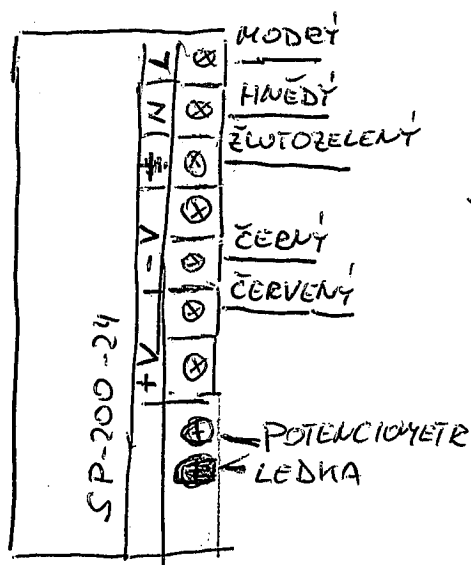


NORMÁLNÍ NASTAVENÍ PRO SÍTI!!!

* PRO SIEMENS PLC NASTAVT TYTO PARAMETRY:

BAUD RATE - - - - - 9600

COMMUN. DATA FORMAT... 8,E,1



MEZI ČERNÝM A ČERVENÝM DRÁTEM MUSÍ BÝT 20V (PRO CENTRÁLNĚ MOTOR - POKUD JE HODNOTA VYŠŠÍ, JE MOTOR HLUČNÝ.)
SEŘÍZENÍ POTENCIOMETREM NAD LEDKOU.

CONNECTOR CARD

[illegible]

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PNEUMATIC SECTION

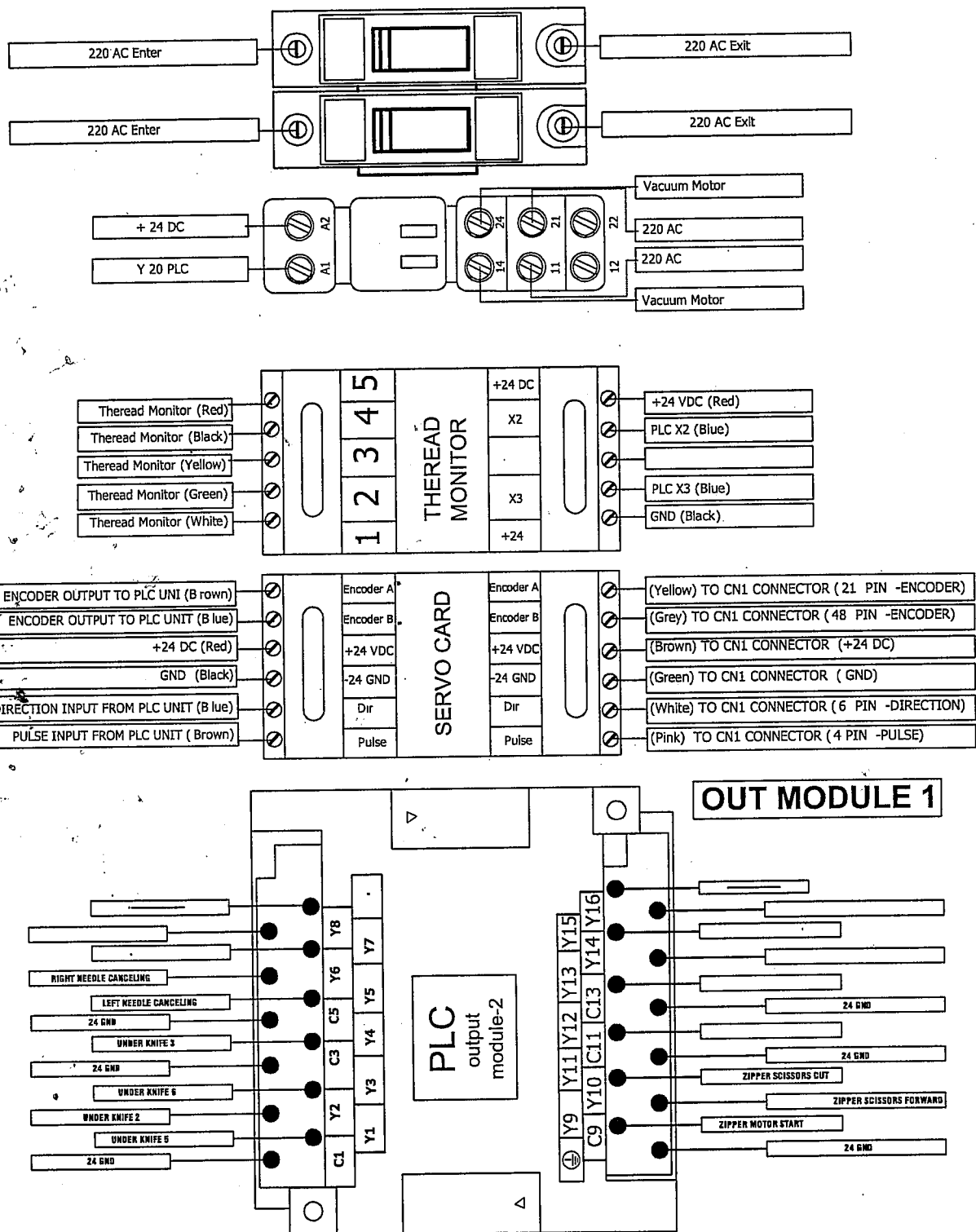
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ELECTRONIC BOX



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EFKA MOTORS

How to Master Reset Efka Motor?

1. Depress and hold P key on Efka Motor Driver and give power to machine. You will see "C.O.D." on Efka Motor Driver panel.
2. Press key >> once on Efka Motor Driver you will get number 000 on display.
3. Enter code 591 (if four digit, 5913) over the display (You may do this by using keys +, -, >>)
4. Press key E on Efka Motor Driver you will see parameter 4.0.0. on display.
5. Enter number 290 (prm 290) on display.
6. Press key E on Efka Motor Driver. You should get any arbitrary number on display now enter some different number (You may do this by using + or - keys. For example go a head and enter 5 if the number on display is 3).
7. Depress key P on Efka Motor Driver.
8. Press key P again on Efka Motor Driver. On the screen, it will display (400)
9. Enter test screen on machine panel, depress head start button making sure head rotates at least one-full turn. This makes recording in motor the change made.
10. Right now Master reset is ready made.

Not : Before entering the new parameters, make the 290. parameter 5 again. and then enter the new parameters

- 1.) ZMAČKNI P A VYPÍNAČ NA DISPLEJI CODE
- 2.) >> A NASTAVIT KÓD 5913
- 3.) ZMAČKNI E, NA DISPLEJI 4.0.0
- 4.) >> A NASTAVIT KÓD 290
- 5.) ZMAČKNI E, NA DISPLEJI 03
- 6.) ZMAČKNI P, NA DISPLEJI 290
- 7.) ZMAČKNI P, NA DISPLEJI TŘI ČÁRKY I II.
- 8.) NÁSLEDNĚ VDELAT TEST MOTORU NA STROJÍ.

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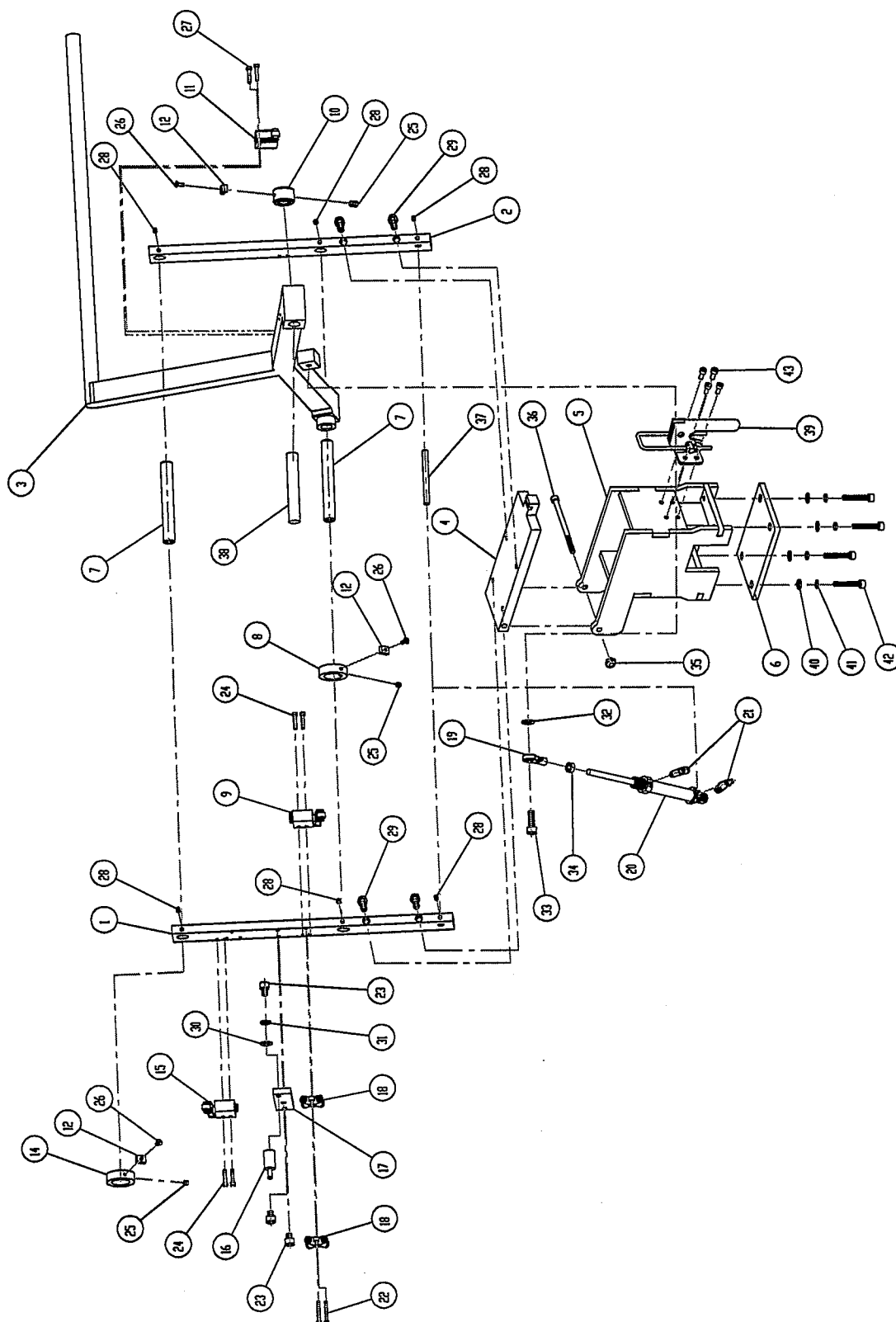
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STACKER

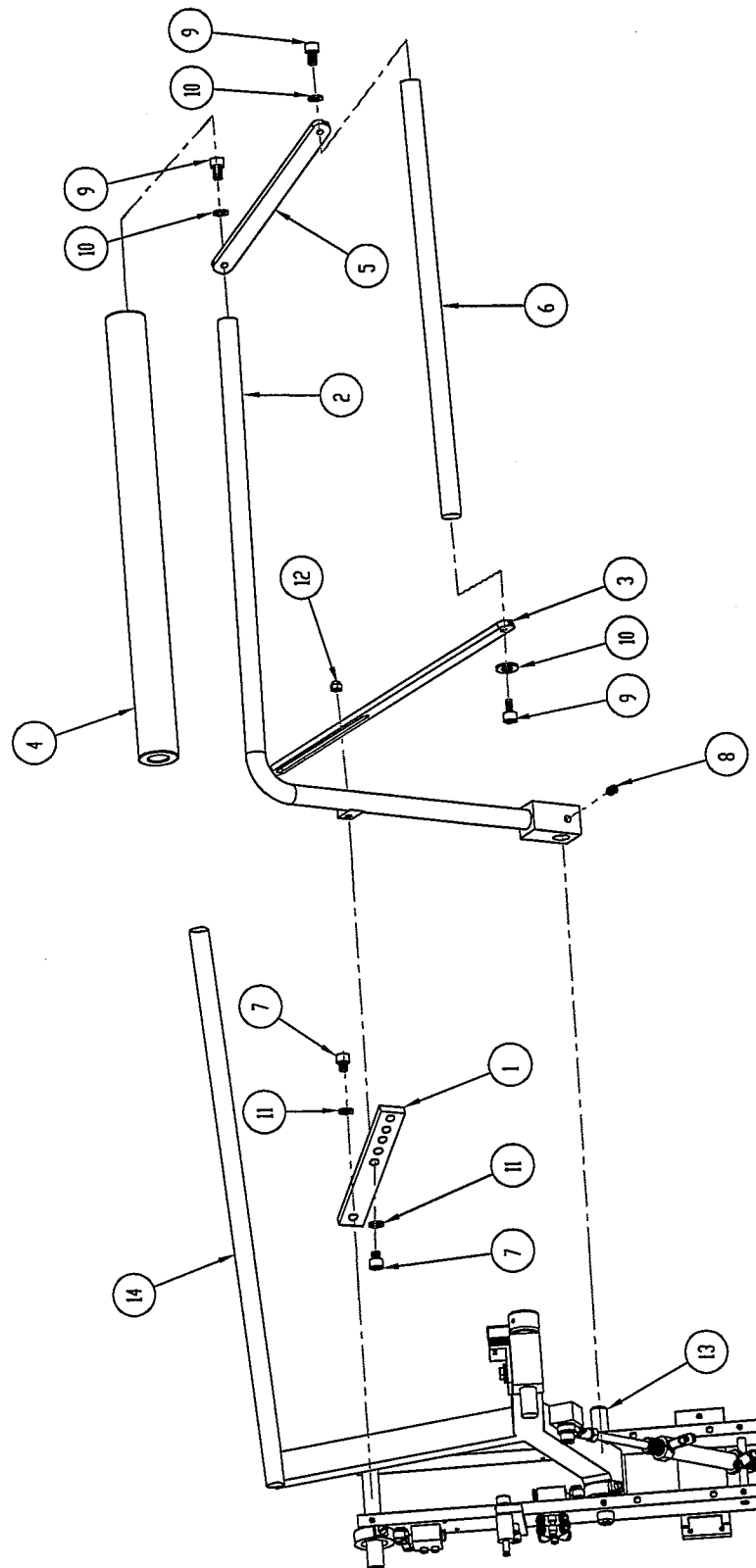
DET	PART NUMBER	DESCRIPTION	QTY
1	68.0034.0.001	Frame	1
2	68.0034.0.002	Frame	1
3	68.0034.0.009	Clamp Arm	1
4	69.0034.0.001	Connection Plate	1
5	69.0034.0.002	Block	1
6	69.0034.0.003	Stacher Plate	1
7	68.0034.0.003	Pin	1
8	68.0034.0.007	Bush	1
9	68.0034.0.013	Switch	1
10	68.0034.0.005	Bush	1
11	68.0034.0.011	Switch	2
12	68.0034.0.040	Bracket	1
14	09.0000.0.022	Bush	1
15	68.0034.0.017	Switch	1
16	68.0034.0.015	Pin	1
17	68.0034.0.014	Holder	1
18	09.0024.0.021	Piston Joint	2
19	68.0034.0.018	M8 Hinge	2
20	68.0034.0.019	20-100 Cylinder	2
21	09.1824.0.021	1/8-4 Valve (Adjusting)	1
22	09.0430.0.001	Screw M4x30 Inbus	1
23	09.0615.0.001	Screw M6x15 Inbus	1
24	09.0425.0.001	Screw M4x25 Inbus	1
25	09.0608.0.002	Screw M6x8 Setiskur	1
26	09.0408.0.001	Screw M4x8 Inbus	1
27	09.0420.0.001	Screw M4x20 Inbus	1
28	09.0608.0.002	Screw M6x8 Setiskur	1
29	09.0640.0.001	Screw M6x40 Inbus	1
30	09.0006.0.011	Washer Ø6	2
31	09.0006.0.026	Spangle Ø6	1
32	09.0008.0.011	Ø8 Washer	1
33	09.0825.0.001	M8x25 Inbus	2
34	09.0008.0.010	M8 Nut	4
35	09.0006.0.010	M6 Nut	2
36	09.0660.0.001	M6x60 Inbus	2
37	68.0034.0.006	Pin	5
38	68.0034.0.004	Pin	6
39	69.0034.0.003	Hinge	1
40	09.0006.0.011	Washer Ø6	2
41	09.0006.0.026	Spangle Ø6	1
42	09.0630.0.001	Screw M6x30 Inbus	3
43	09.0510.0.001	Screw M5x10 Inbus	2

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STACKER

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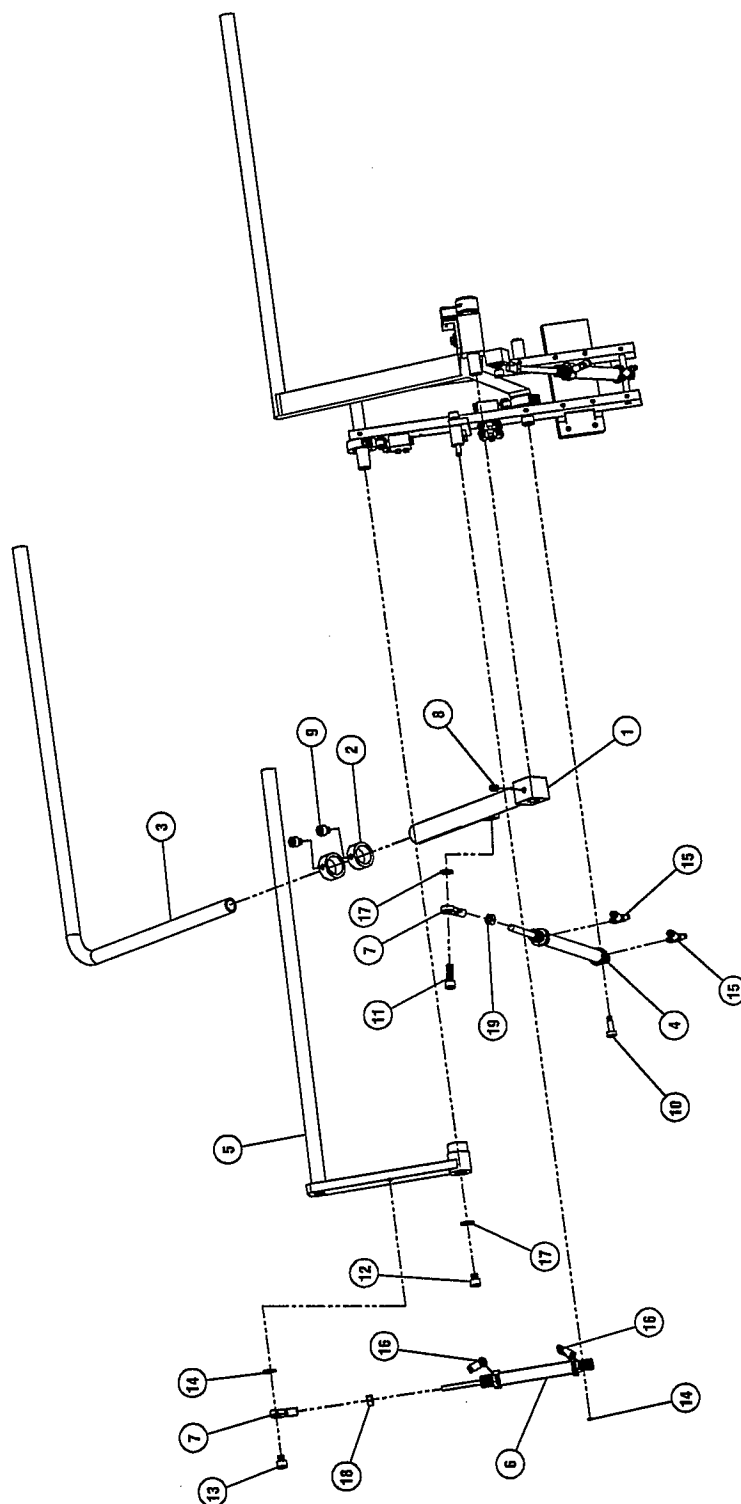
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STACKER

DET	PART NUMBER	DESCRIPTION	QTY
1	68.0034.0.026	Connective Tube	1
2	68.0034.0.027	Bracelent	2
3	68.0034.0.028	Tube	1
4	68.0034.0.029	Pneumatic Cylinder Ø20 S150	1
5	68.0034.0.030	Spead Arm	1
6	68.0034.0.031	Pneumatic Cylinder Ø16 S50	1
7	68.0034.0.040	Joint	2
8	09.0606.0.002	Screw M6x6 Setiskur	1
9	09.0810.0.001	Screw M8x10 Inbus	2
10	09.0615.0.001	Screw M6x15 Inbus	1
11	09.0830.0.001	Screw M8x30 Inbus	1
12	09.0815.0.001	Screw M8x15 Inbus	1
13	09.0620.0.001	Screw M6x20 Inbus	1
14	09.0006.0.026	Spangle	1
15	09.0018.0.021	Pneumatic Speed Control M1/8	2
16	09.0005.0.021	Pneumatic Speed Control M5	2
17	09.0006.0.011	Washer Ø6	2
18	09.0006.0.010	Nut M6	1
19	09.0008.0.010	Nut M8	1

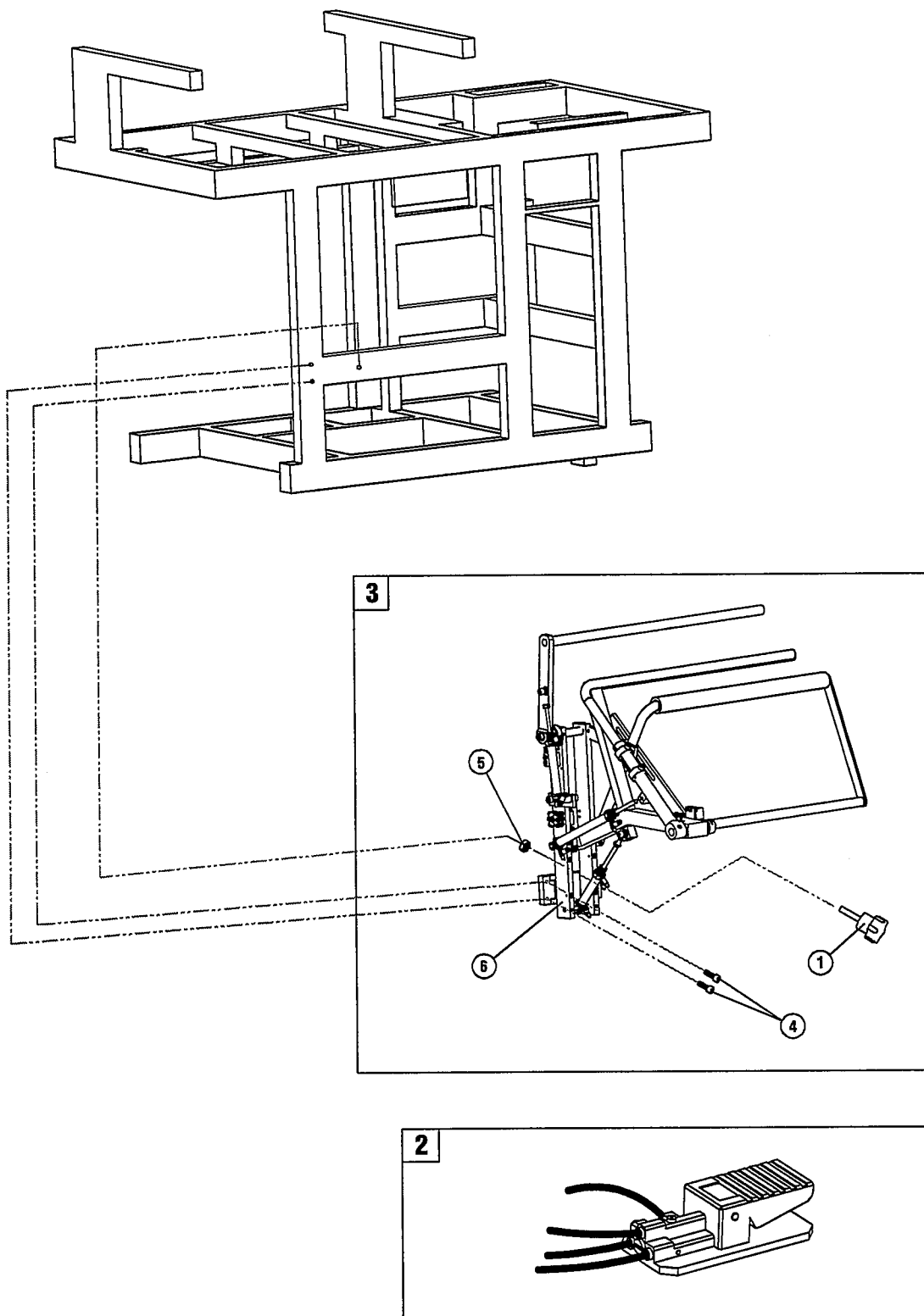
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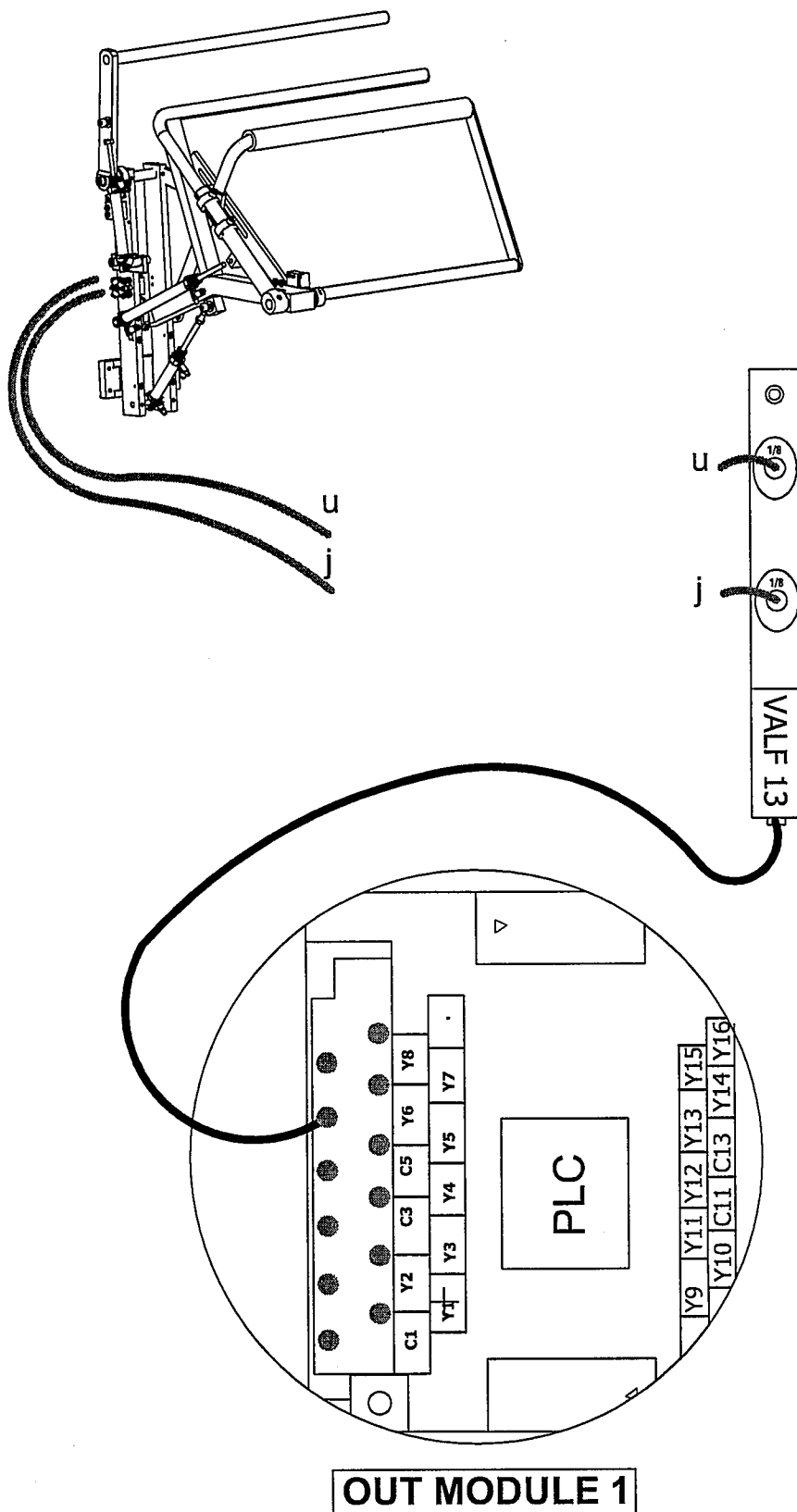
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STACKER



OUT MODULE 1

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DART STRACHER SECTION

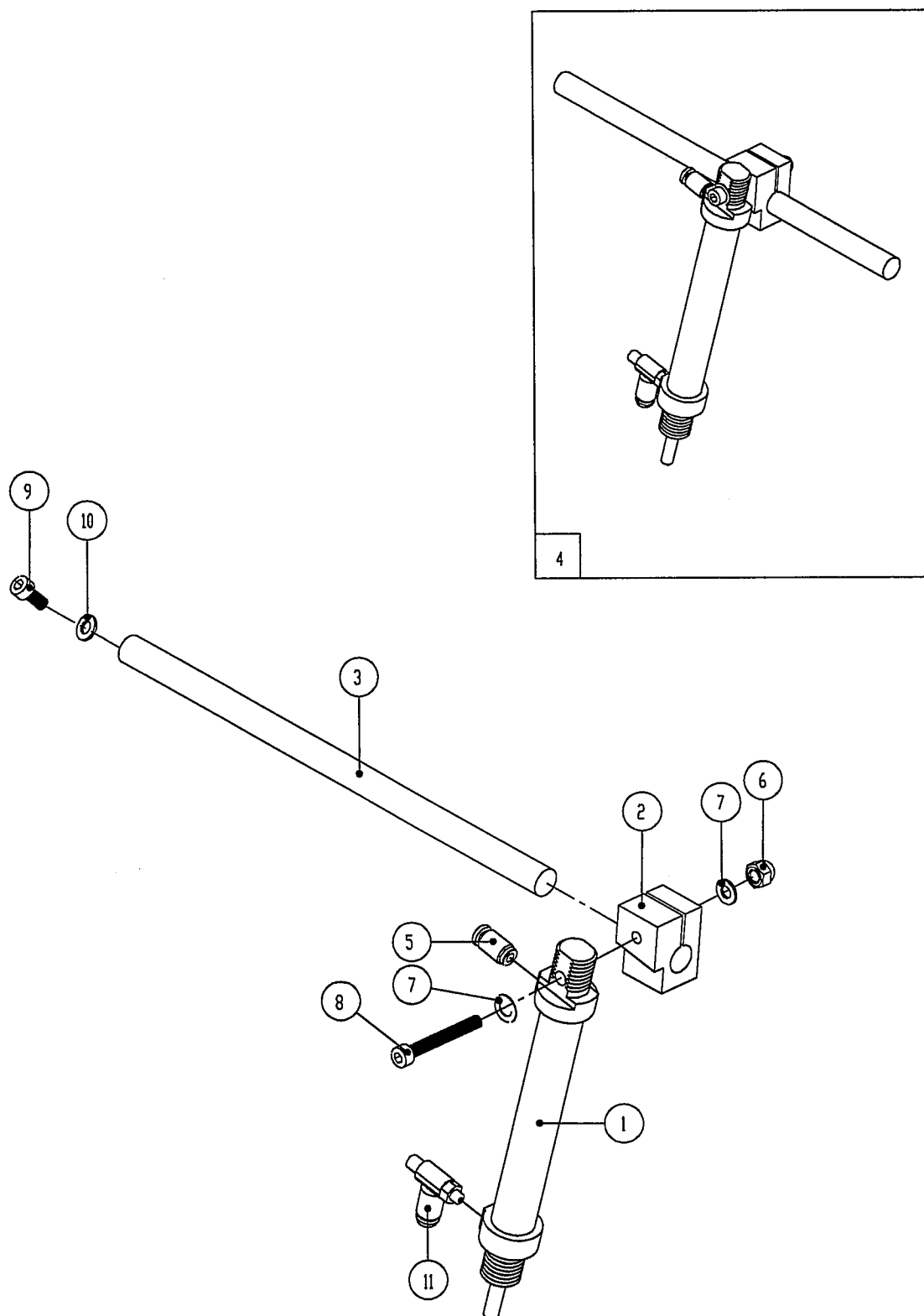
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DART STRACHER UNIT



DART STRACHER UNIT

DET	PART NUMBER	DESCRIPTION	QTY
1	69.0063.0.001	Ø16-80 Cylinder	1
2	69.0063.0.002	Block	1
3	69.0063.0.003	Shaft	1
4	69.0063.0.090	Dart Streder Complete	1
5	09.0504.0.020	M5-4 Flat-Rekord	1
6	09.0006.0.012	M6 Nut	1
7	09.0006.0.011	Ø6 Washer	2
8	09.0645.0.011	M6X45 Inbus	1
9	09.0615.0.001	M6X15 Inbus	1
10	09.0006.0.011	Ø6 Washer	1
11	09.0504.0.021	M5-4 Adgustment Valve	1

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AUSROLE SECTION

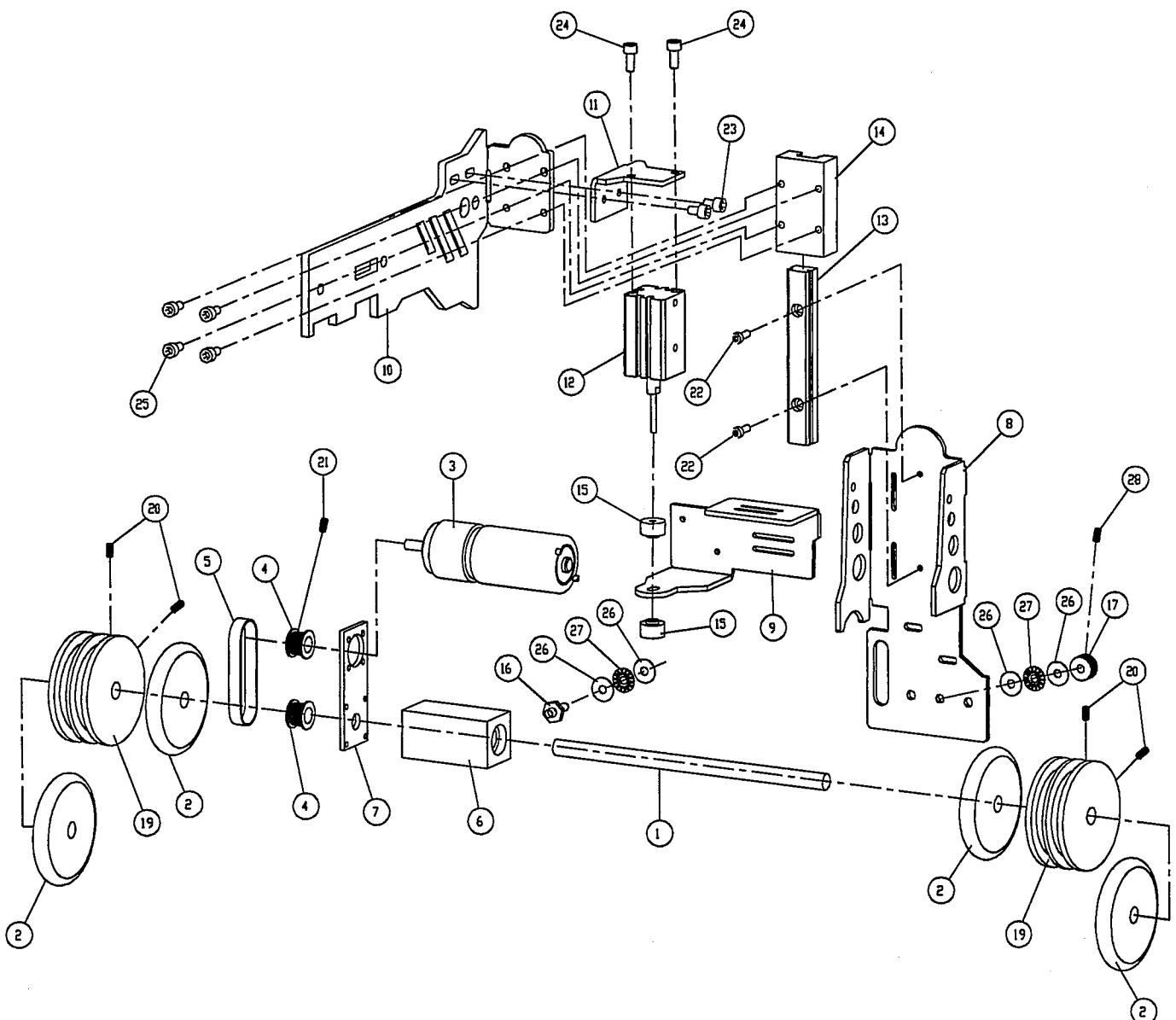
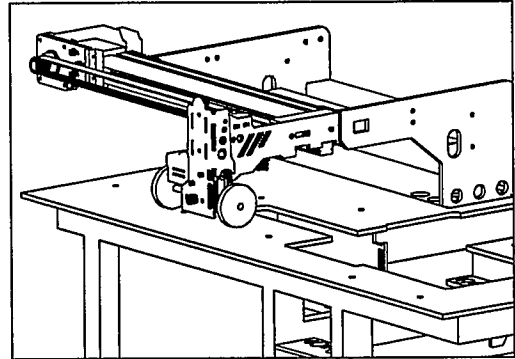
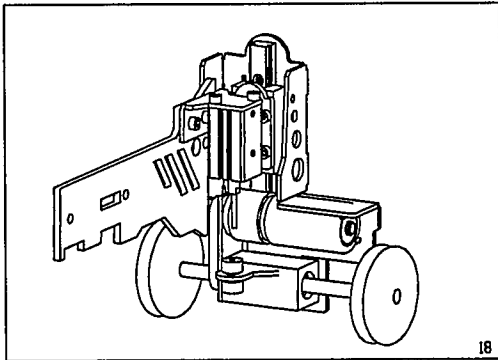
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AUSROLE UNIT



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AUSROLE UNIT

DET	PART NUMBER	DESCRIPTION	QTY
1	68.0060.0.001	Shaft	1
2	69.0060.0.001	Wheel	1
3	68.0060.0.005	Motor	1
4	68.0060.0.006	Gear	1
5	68.0060.0.007	Belt	1
6	69.0060.0.002	Bering Block	1
7	69.0060.0.003	Motor Bracket	1
8	69.0060.0.004	Body	1
9	69.0060.0.005	Motor Base	1
10	69.0060.0.006	Carriage Connection	1
11	69.0060.0.007	Cylinge Connection	2
12	68.0060.0.009	16x50 Cylinder	1
13	69.0060.0.008	Rail	1
14	69.0060.0.009	Carriage	1
15	69.0060.0.010	M5 Ring	2
16	69.0060.0.011	Bearing Pin	1
17	69.0060.0.012	M5 Ring	1
18	69.0060.0.090	Germet Remove Complete	1
19	68.0060.0.013	Whell	2
20	69.0060.0.014	M5X20 Setiskur	4
21	09.0506.0.022	M5x6 Setiskur	2
22	09.0412.0.001	M4x12 Inbus	2
23	09.0510.0.001	M5x10 Inbus	2
24	09.0415.0.001	M4x15 Inbus	2
25	09.0412.0.001	M4x12 Inbus	4
26	09.0006.0.011	Ø6 Washer	4
27	09.0006.0.023	Ø6 Bering	2
28	09.0508.0.002	M5x8 Setiskur	1

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AUSROLE UNIT

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AUTOMATIC LOADING AND CUTTING DEVICE FOR INT.SECTION

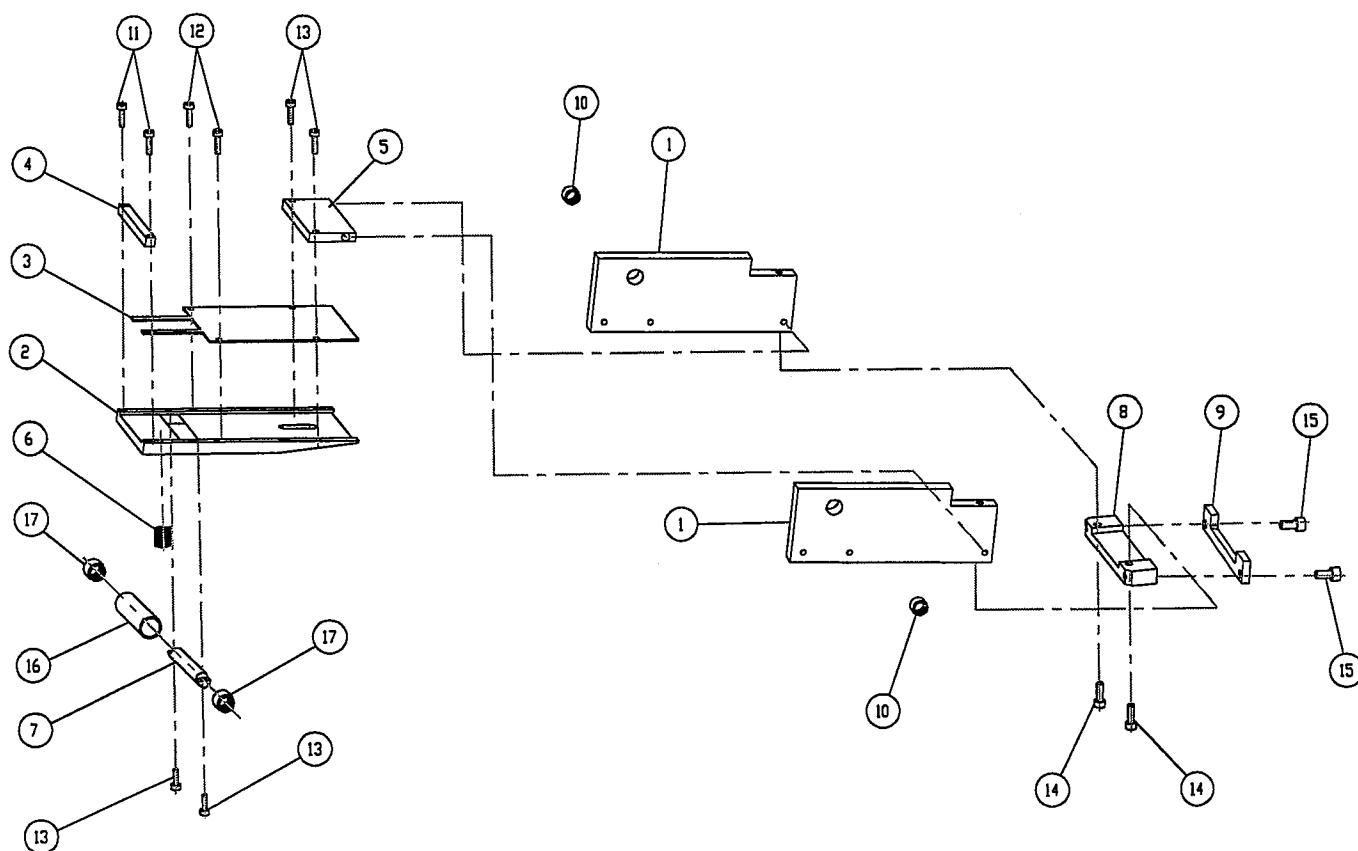
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AUTOMATIC LOADING AND CUTTING



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AUTOMATIC LOADING AND CUTTING

DET	PART NUMBER	DESCRIPTION	QTY
1	68.0029.0.006	Bearing Bracket	2
2	68.0029.0.007	Guide	1
3	68.0029.0.008	Cover Plate	1
4	68.0029.0.009	Holder	1
5	68.0029.0.010	Holder	1
6	68.0029.0.011	Spring	1
7	68.0029.0.012	Pin	1
8	68.0029.0.013	Holder	1
9	68.0029.0.014	Holder	1
10	09.0000.0.023	Ball Bearing	1
11	09.0312.0.001	Screw M3x12 Inbus	2
12	09.0308.0.001	Screw M3x8 Inbus	2
13	09.0312.0.001	Screw M3x12 Inbus	4
14	09.0415.0.001	Screw M4x15 Inbus	2
15	09.0515.0.001	Screw M5x15 Inbus	2
16	09.0000.0.023	Bush	1
17	09.0000.0.023	Ball Bearing	2

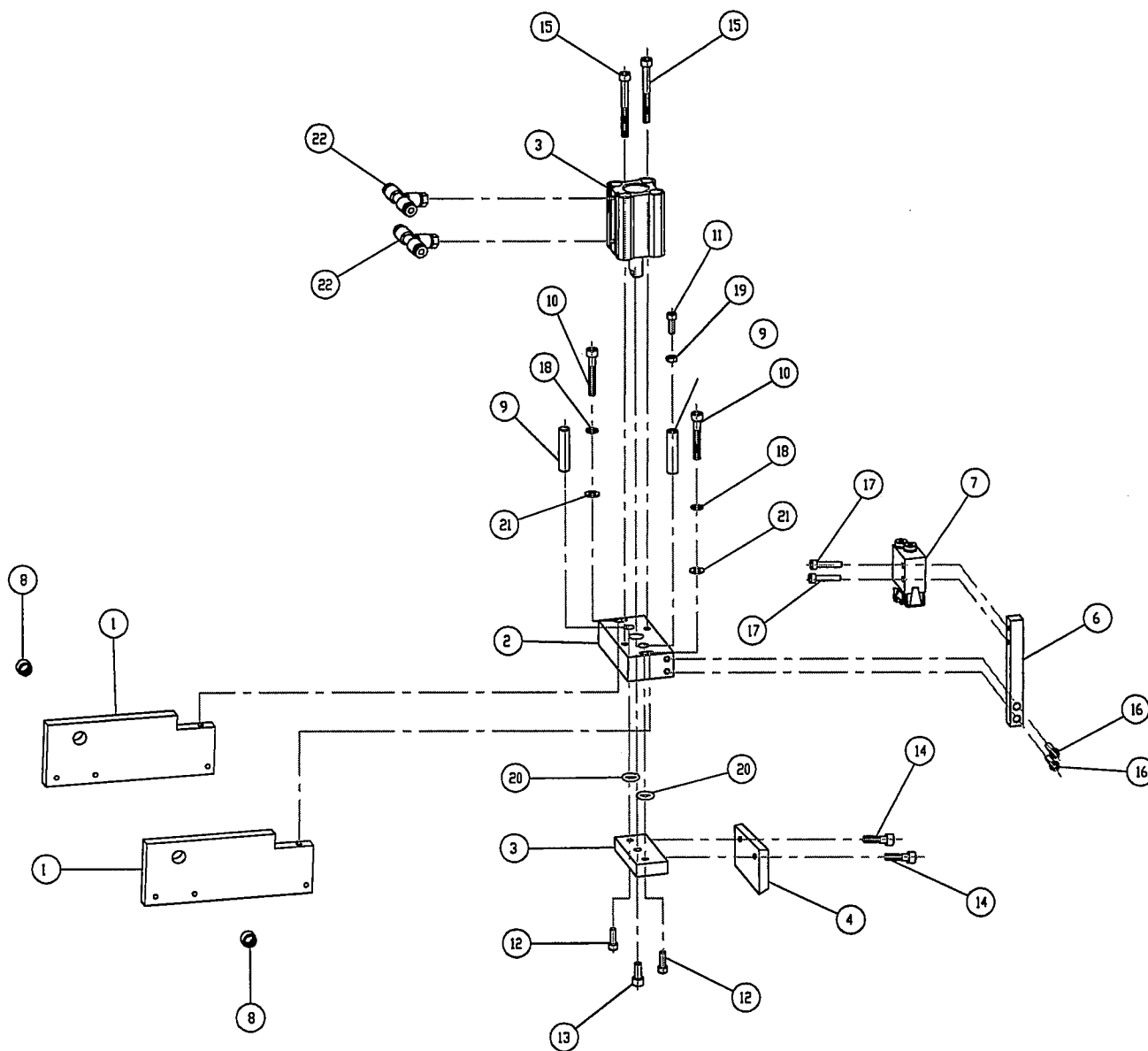
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AUTOMATIC LOADING AND CUTTING



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AUTOMATIC LOADING AND CUTTING

DET	PART NUMBER	DESCRIPTION	QTY
1	68.0029.0.006	Bearing Bracket	2
2	68.0029.0.015	Piston Plate	1
3	68.0029.0.016	Knife Holder	1
4	68.0029.0.017	Knife	1
5	68.0029.0.018	Piston Short Ø20 S30	1
6	68.0029.0.019	Switch Connection Part	1
7	68.0029.0.020	Switch	1
8	09.0000.0.023	Ball Bearing	2
9	68.0029.0.021	Pin	2
10	09.0530.0.001	Screw M5x30 Inbus	2
11	09.0415.0.001	Screw 4x15 Inbus	1
12	09.0412.0.001	Screw M4x12 Inbus	2
13	09.0512.0.001	Screw M5x12 Inbus	1
14	09.0515.0.001	Screw M5x15 Inbus	2
15	09.0555.0.001	Screw M5x55 Inbus	2
16	09.0420.0.001	Screw M4x20 Inbus	2
17	09.0412.0.001	Screw M4x25 Inbus	2
18	09.0005.0.026	Spangle Ø5	2
19	09.0006.0.010	Nut M6	1
20	09.0004.0.011	Washer Ø4	2
21	09.0005.0.011	Washer Ø5	2
22	09.0524.0.021	Fitting T M5 2/4	2

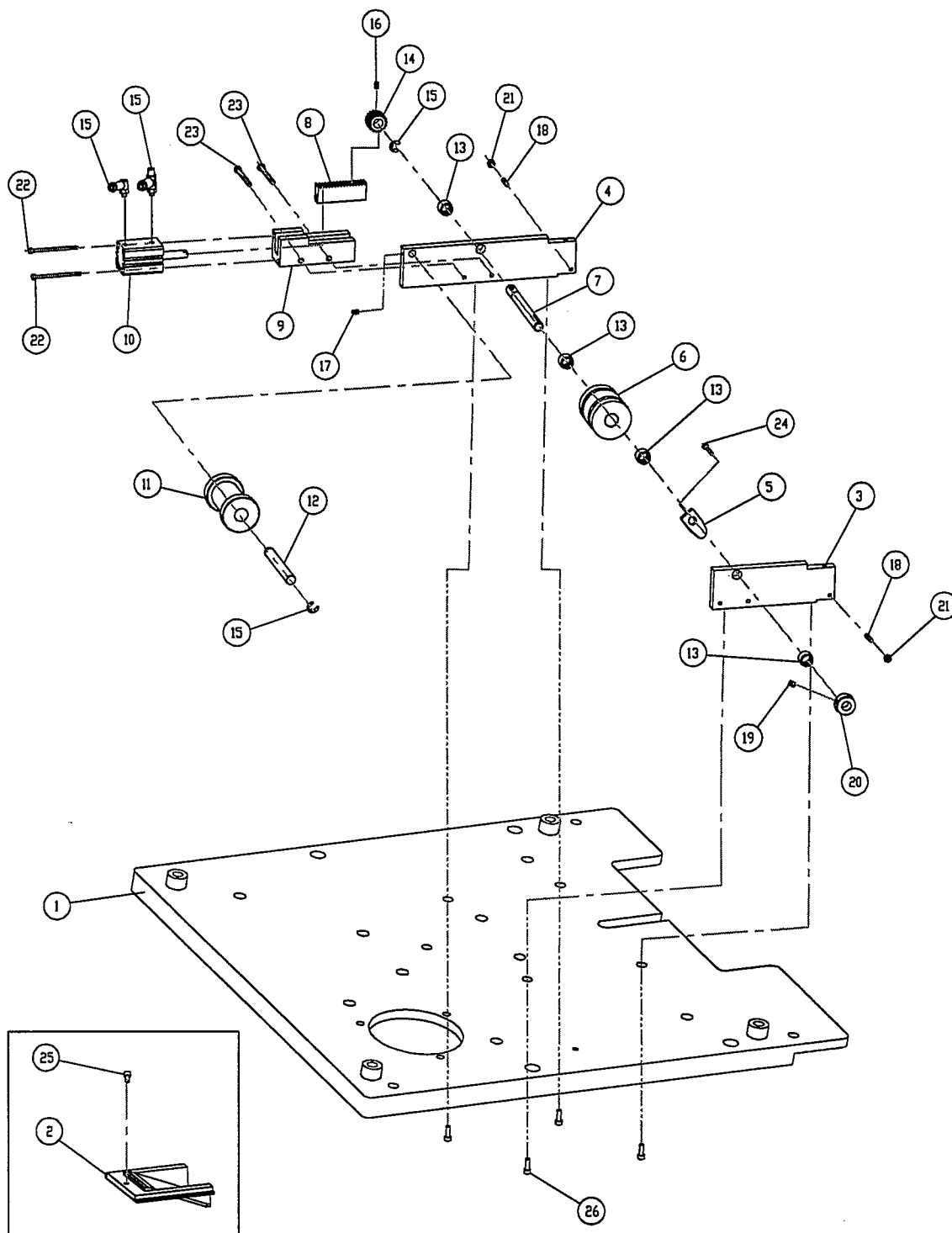
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AUTOMATIC LOADING AND CUTTING



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AUTOMATIC LOADING AND CUTTING

DET	PART NUMBER	DESCRIPTION	QTY
1	69.0029.0.001	Wood Table (Part 1)	1
2	68.0029.0.021	Guide	1
3	69.0029.0.002	Bearing Bracket 1	1
4	69.0029.0.003	Bearing Bracket 2	1
5	68.0029.0.045	Joint	1
6	68.0029.0.044	Drive Shaft	1
7	68.0029.0.043	Shaft	1
8	68.0029.0.004	Linear Gear	1
9	68.0029.0.003	Moving Arm	1
10	68.0029.0.042	Piston short Ø25 S30	1
11	68.0029.0.041	Drive Shaft	1
12	68.0029.0.040	Pin	1
13	09.0000.0.023	Ball Bearing	4
14	68.0029.0.005	Circle Gear	1
15	09.0000.0.025	Ratining Ring	1
16	09.0404.0.002	Screw M4x4 Setiskur	1
17	09.0512.0.002	Screw M5x12 Setiskur	1
18	09.0415.0.002	Screw M4x15 Setiskur	2
19	09.0510.0.002	Screw M5x10 Setiskur	1
20	09.0000.0.022	Bush	1
21	09.0004.0.010	Nut M4	2
22	09.0350.0.001	Screw M3x50 Inbus	2
23	09.0530.0.001	Screw M5x30 Inbus	2
24	09.0310.0.001	Screw M3x10 Inbus	1
25	09.0404.0.001	Screw M4x4 Inbus	1
26	09.0415.0.003	Screw M4x15 Counterbore Inbus	4

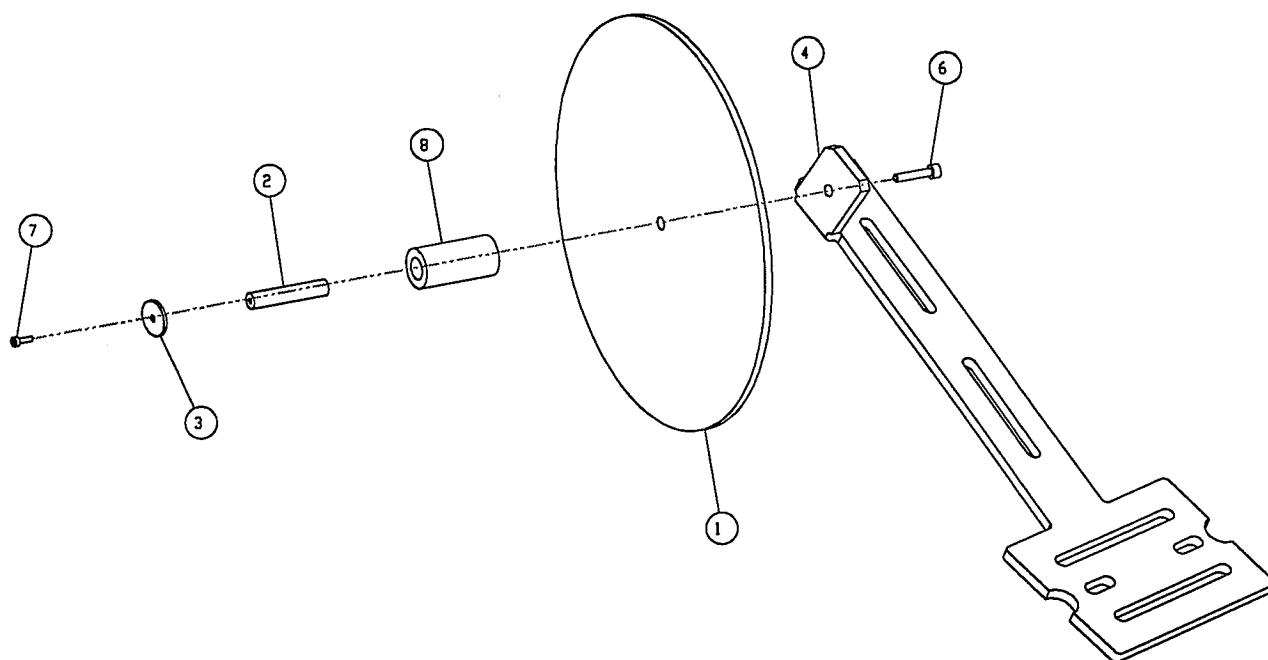
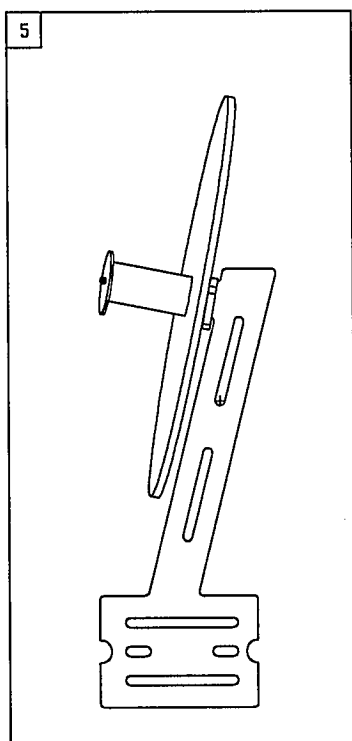
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AUTOMATIC LOADING AND CUTTING

DET	PART NUMBER	DESCRIPTION	QTY
1	68.0029.0.022	Disc	1
2	68.0029.0.024	Pin	1
3	69.0029.0.027	Holder	1
4	69.0029.0.004	Disc Connection Part	1
5	69.0029.0.090	Automatic Load. And Cutting Device For Int. Unit	1
6	09.0515.0.001	Screw M5x15 Inbus	2
7	09.0412.0.001	Screw M4x12 Inbus	2
8	09.0000.0.022	Bush	1

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BOBBIN LOADING SECTION

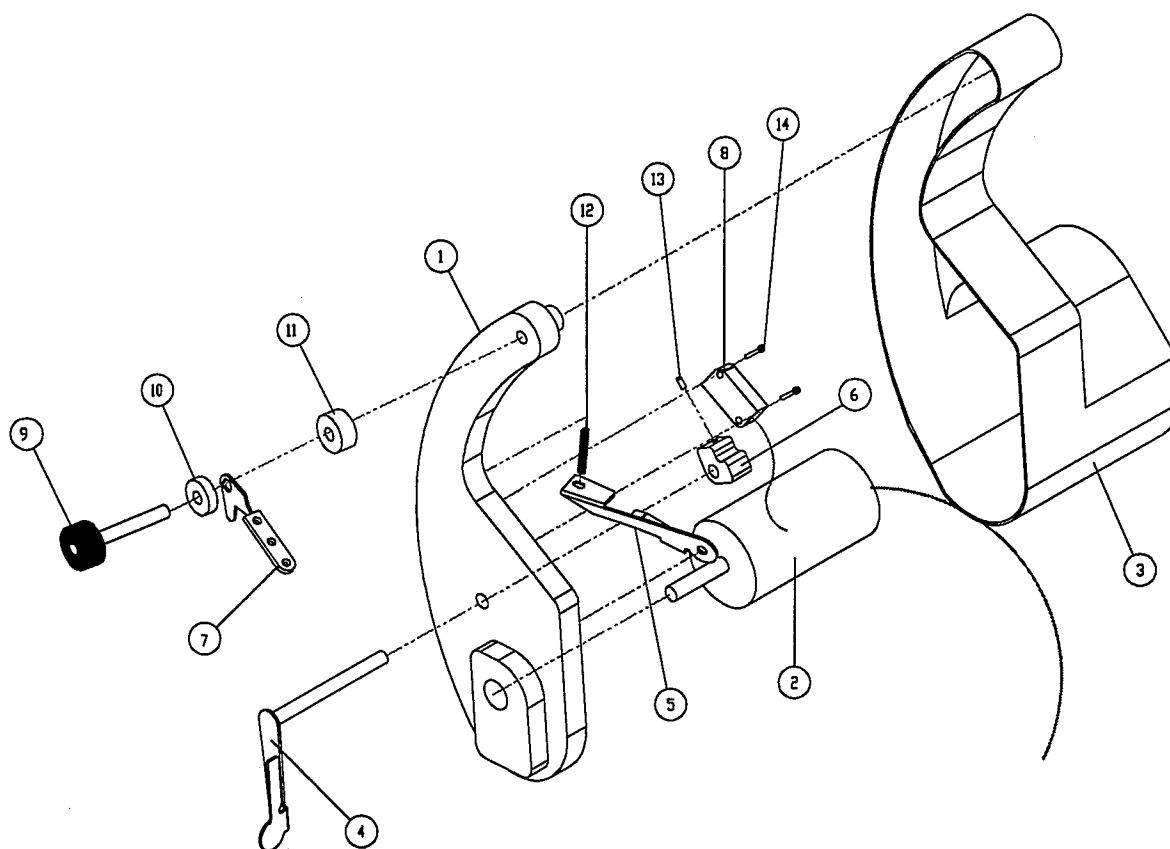
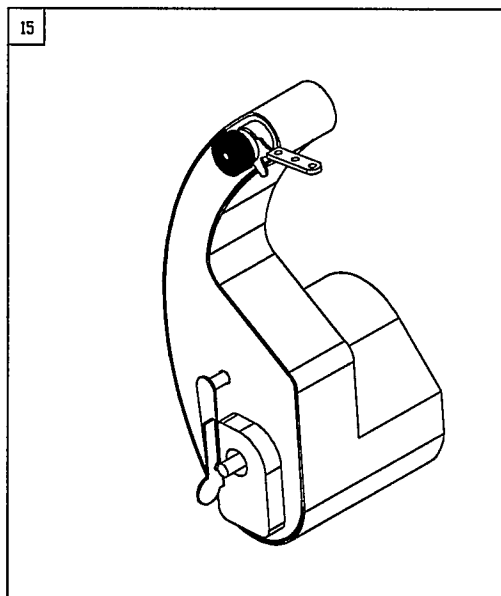
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BOBBIN LOADING SECTION



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BOBBIN LOADING SECTION

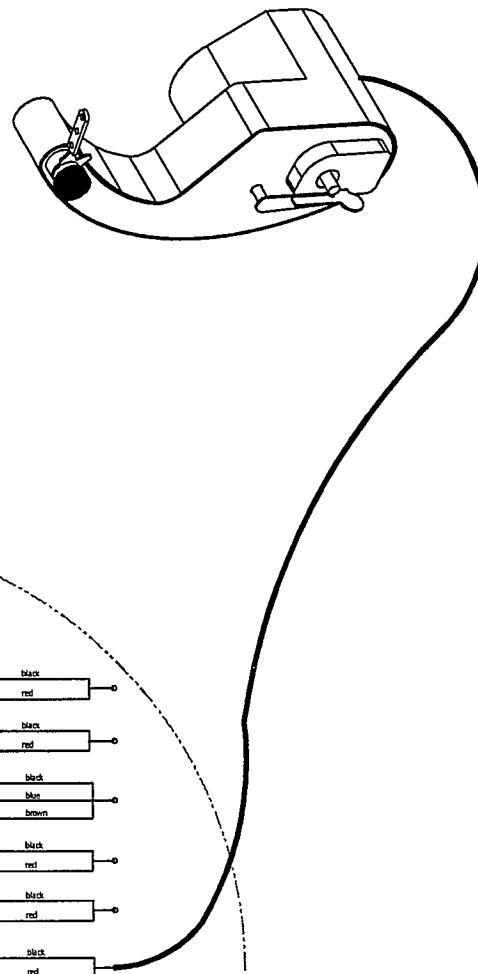
DET	PART NUMBER	DESCRIPTION	QTY
1	68.0022.0.001	Main Bord Of Bobin Unit	1
2	68.0022.0.002	Bobin Motor	1
3	68.0022.0.012	Motor Stop Arm	1
4	68.0022.0.005	Spring	1
5	68.0022.0.003	Start Arm	1
6	68.0022.0.006	Eccentric	1
7	68.0022.0.008	Motor Control Swich	1
8	68.0022.0.007	Tension Adjusment Screw	1
9	68.0022.0.008	Seguin	1
10	68.0022.0.009	Tension Thread Arm	1
11	68.0022.0.011	Seguin	1
12	68.0022.0.004	Main Body Cover	1
13	09.0605.0.002	Screw 6x5 Setiskur	1
14	09.0315.0.001	Screw 3x15 Inbus	1
15	68.0022.0.090	Bobbin Loading Unit	1

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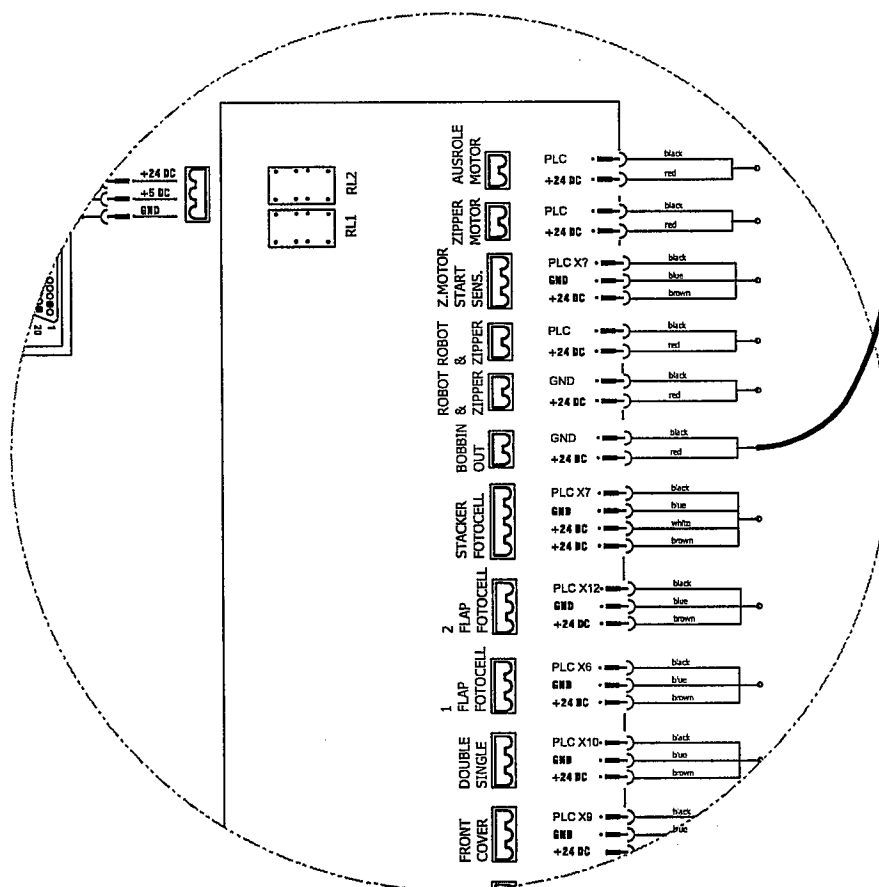
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BOBBIN LOADING SECTION



CONNECTOR CARD



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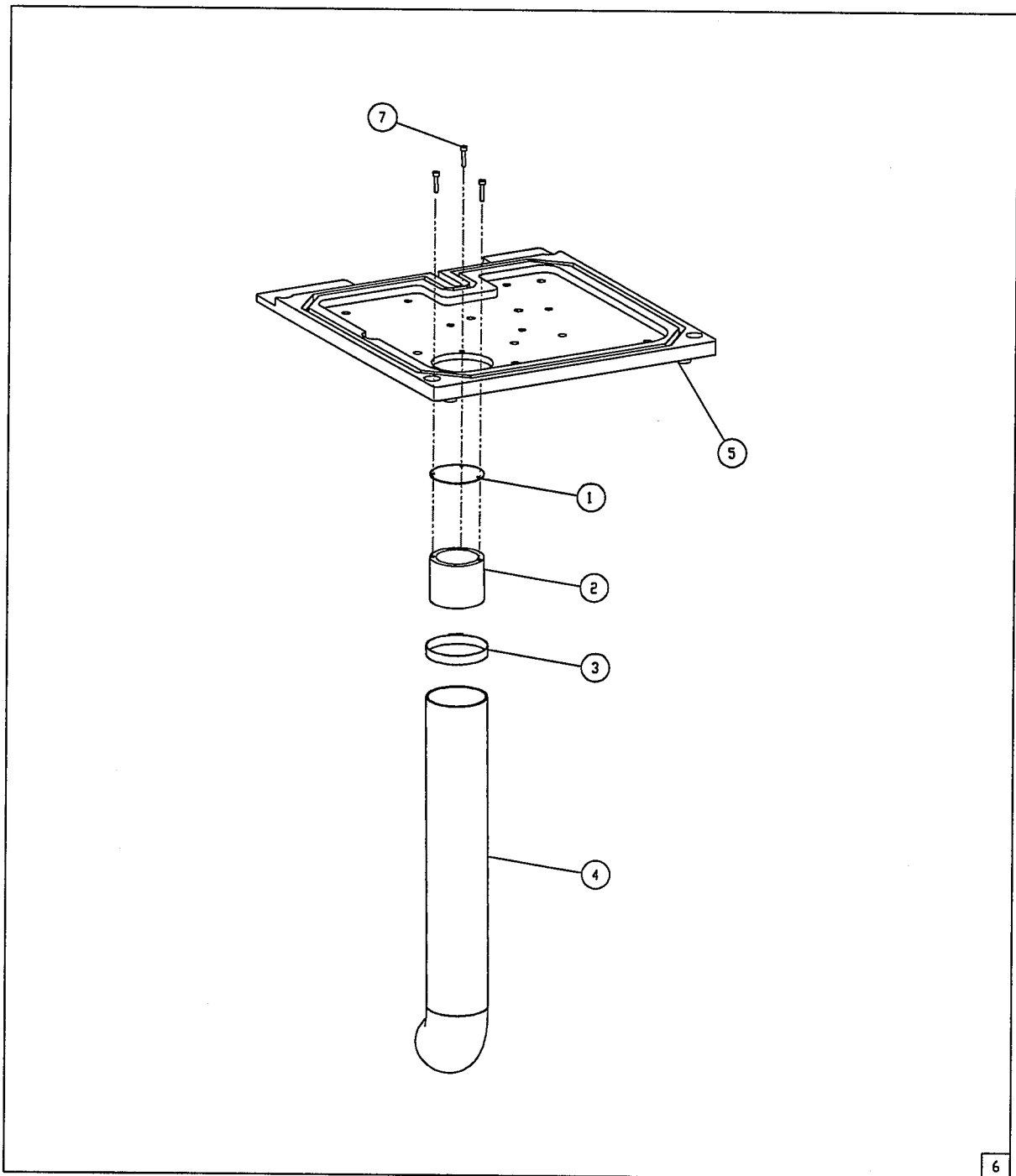
VACUUM SECTION

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VACUUM SECTION

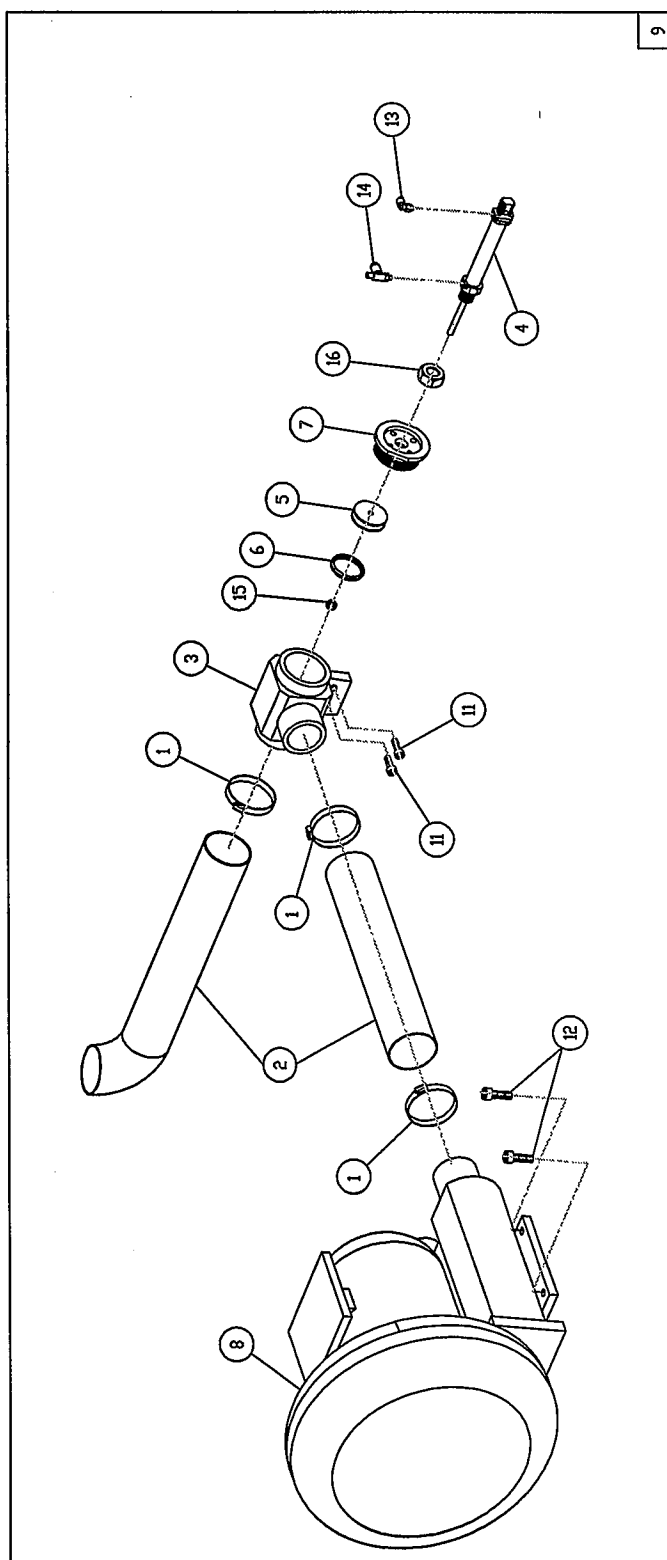
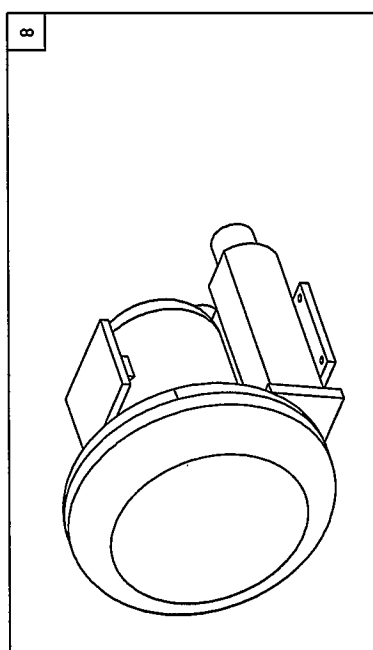
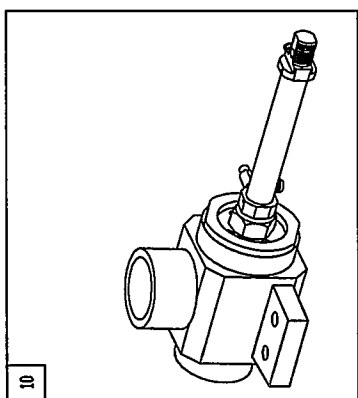
DET	PART NUMBER	DESCRIPTION	QTY
1	68.0033.0.002	Screen	1
2	63.0033.0.003	Support	1
3	63.0033.0.004	Clips	1
4	63.0033.0.005	Tubing	1
5	69.0033.0.001	Wood Table (Part 1)	1
6	69.0033.0.090	Vacuum Plate	1
7	09.0315.0.001	Screw M3x15 Inbus	3

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VACUUM SECTION



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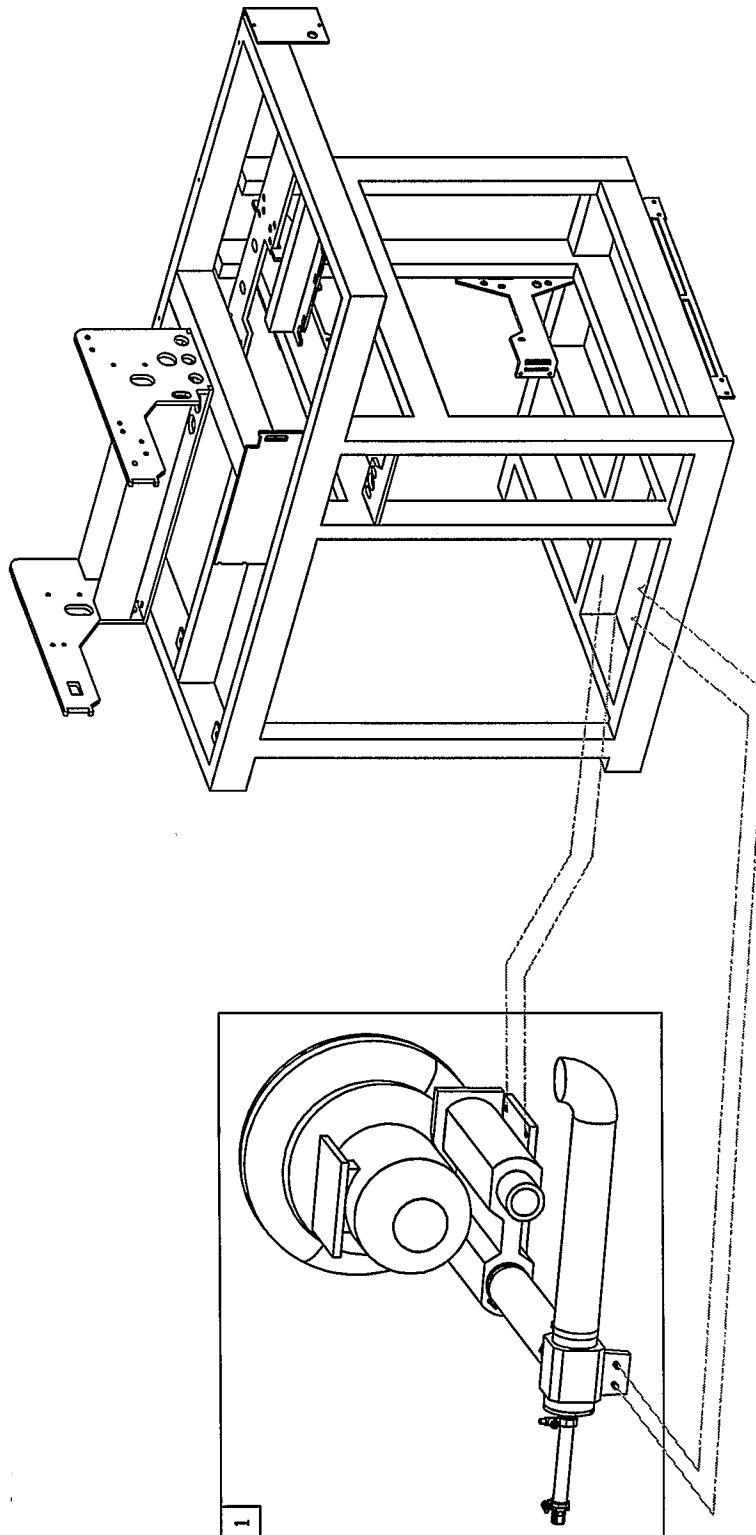
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VACUUM SECTION

DET	PART NUMBER	DESCRIPTION	QTY
1	68.0033.0.004	Clips	3
2	68.0033.0.005	Tubig	2
3	68.0033.0.010	Holder	1
4	68.0033.0.011	Cylinder Ø16 S80	1
5	68.0033.0.013	Disc	1
6	68.0033.0.014	Rubber Strip	1
7	68.0033.0.015	Holder	1
8	68.0033.0.016	Vacuum Motor	1
9	68.0033.0.092	Vacuum Motor and Pnomatik Complete Unit	1
10	68.0033.0.091	Vacuum Pnomatik System Complete Unit	1
11	09.0520.0.001	Screw M5x20 Inbus	2
12	09.0820.0.001	Screw M8x20 Inbus	2
13	09.0524.0.021	Fitting L M5 2/4	1
14	09.0524.0.021	Fitting Speedcontrol MS 2/4	1
15	09.0006.0.010	Nut M6	1
16	09.0016.0.010	Nut M16	1

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VACUUM SECTION

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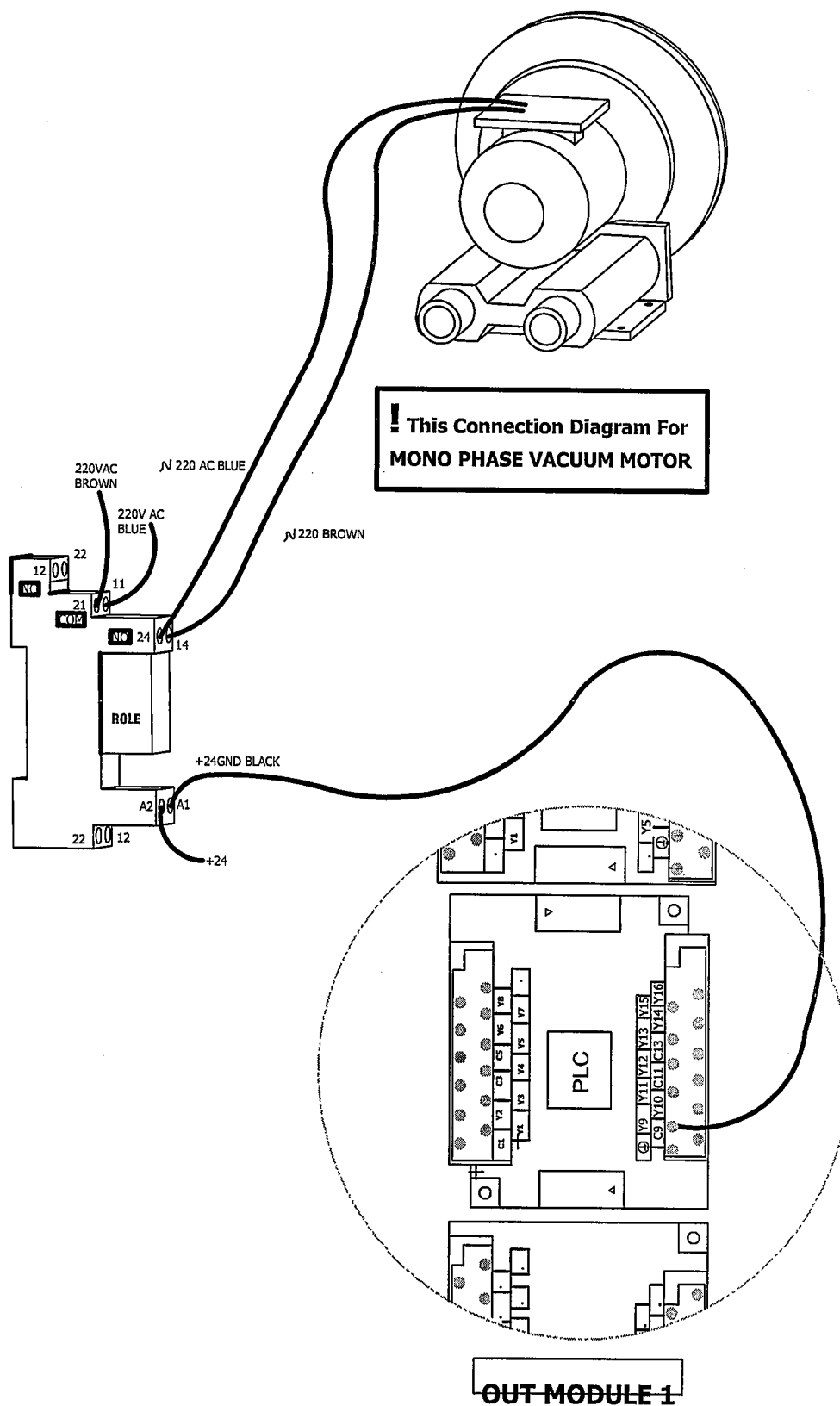
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VACUUM SECTION



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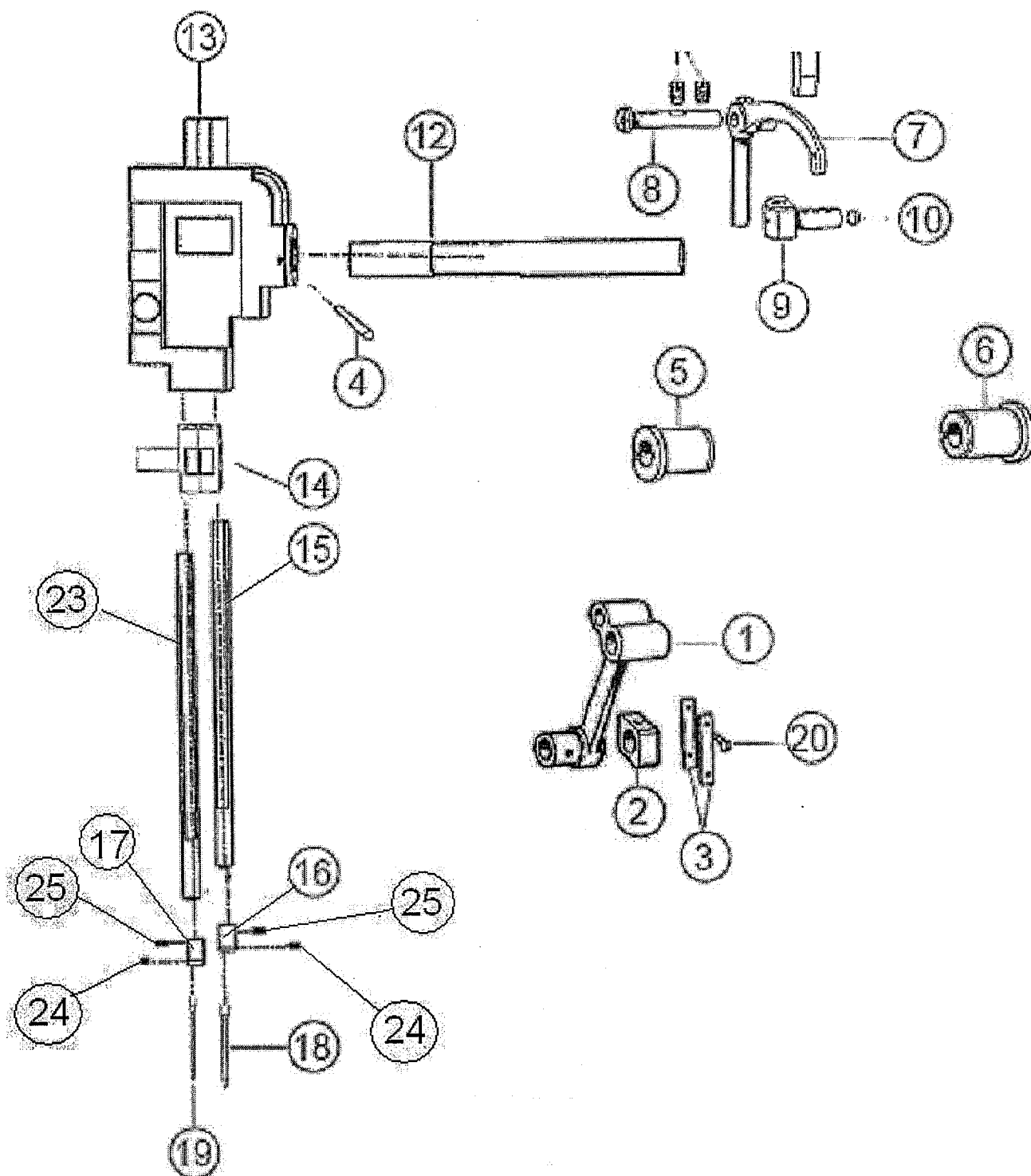
ANGLE POCKET SECTION

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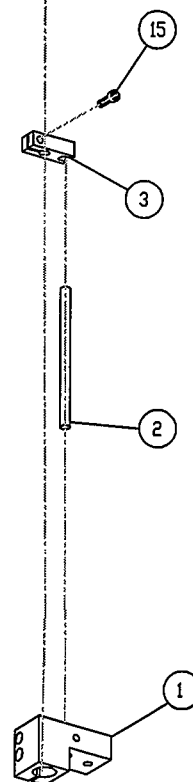
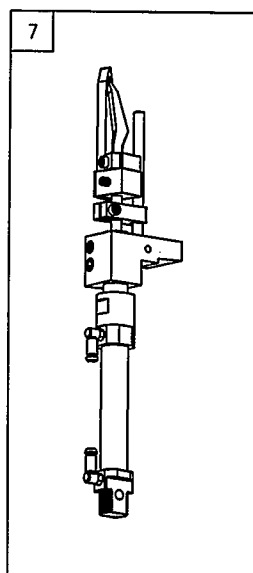
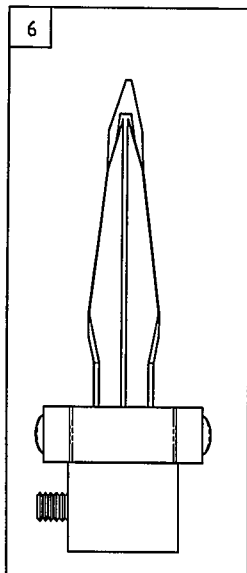
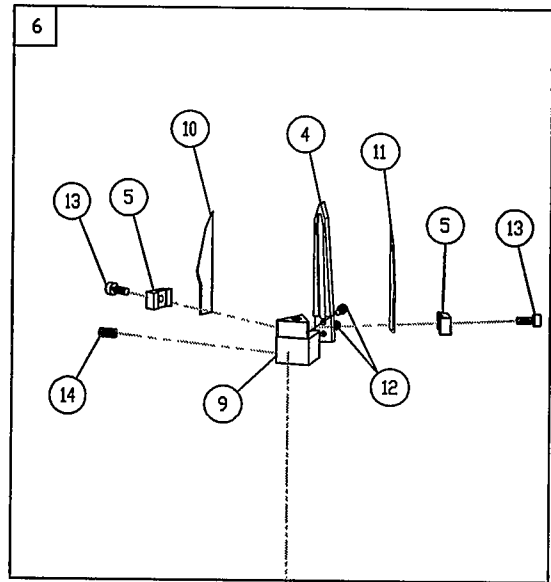
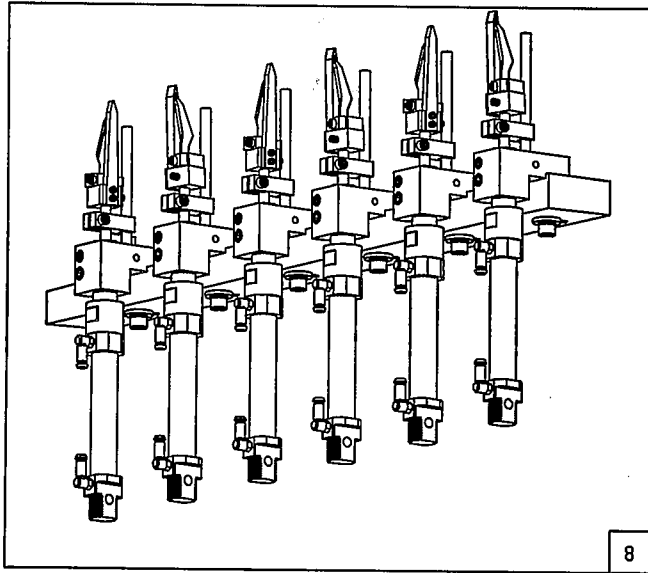
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ANGLE POCKET SECTION HOUSING MECHANISM



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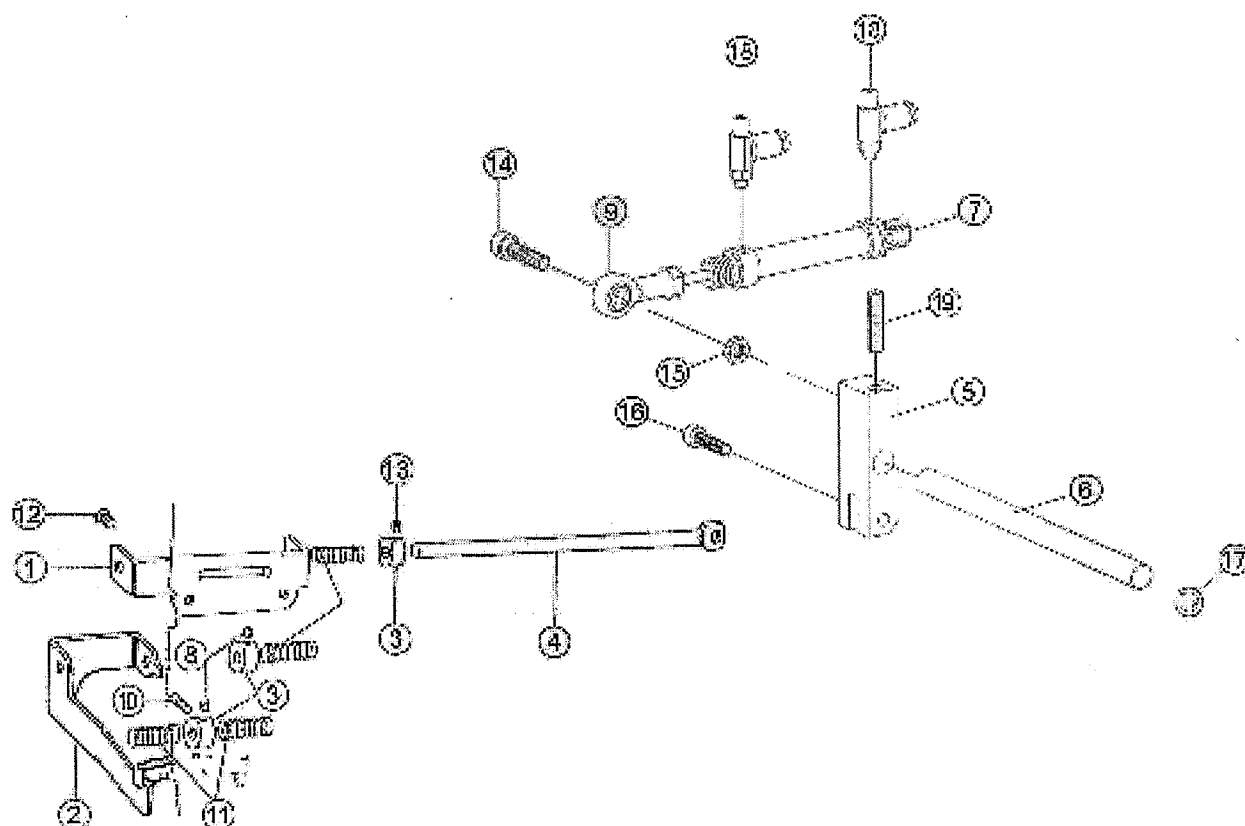


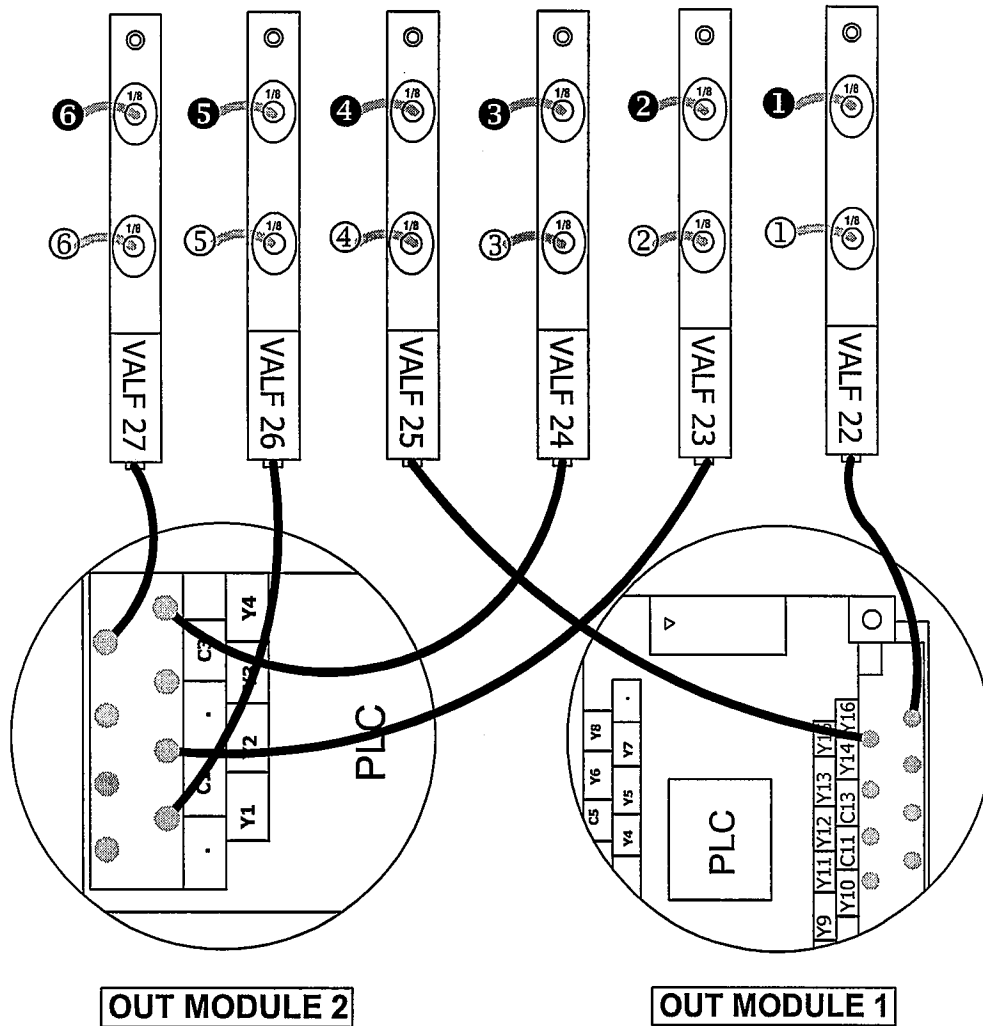
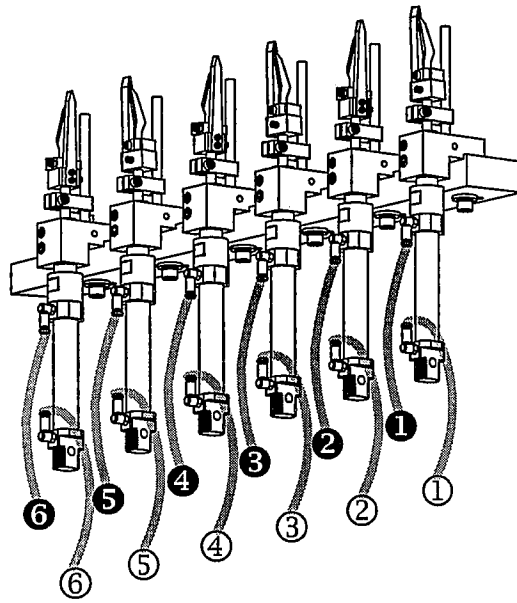
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ANGLE POCKET SECTION NEEDLE CANCELING MECHANISM





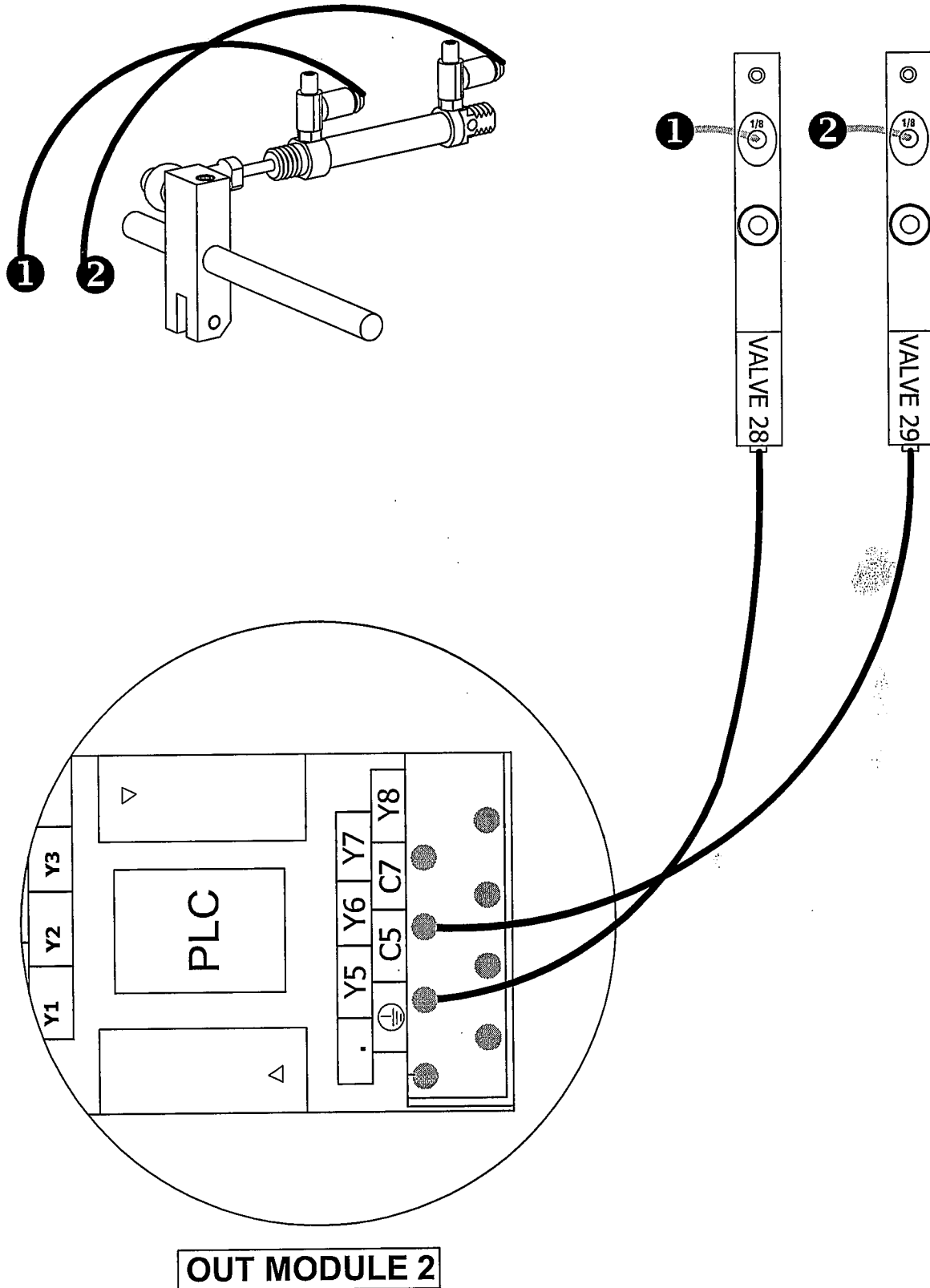
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ANGLE POCKET SECTION SPLIT NEEDLE MECHANISM

LW 7000



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ZIPPER SECTION

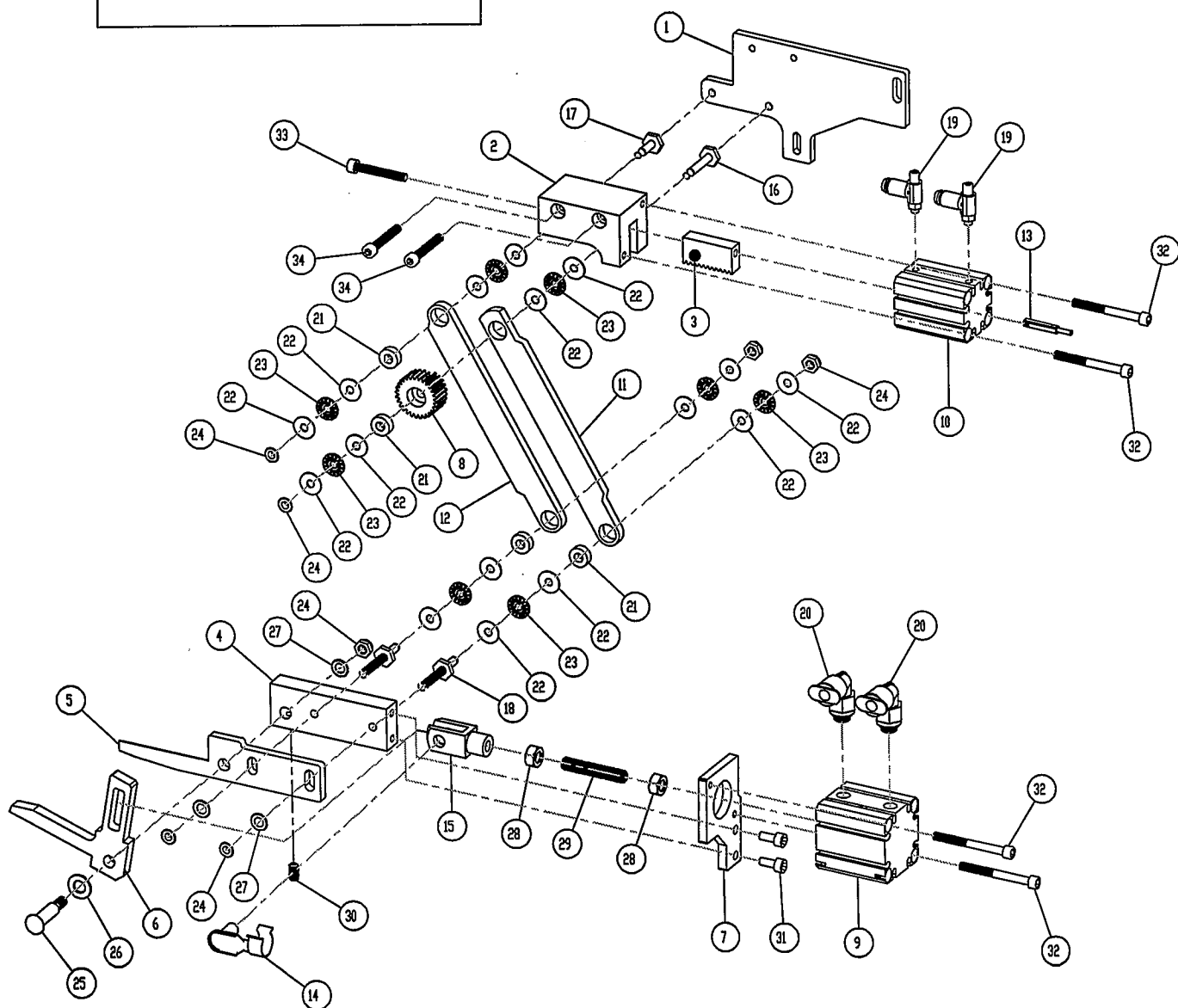
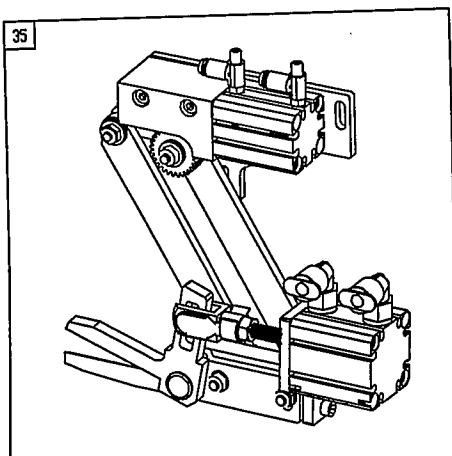
7-53

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ZIPPER CUTTING UNIT



ZIPPER CUTTING UNIT

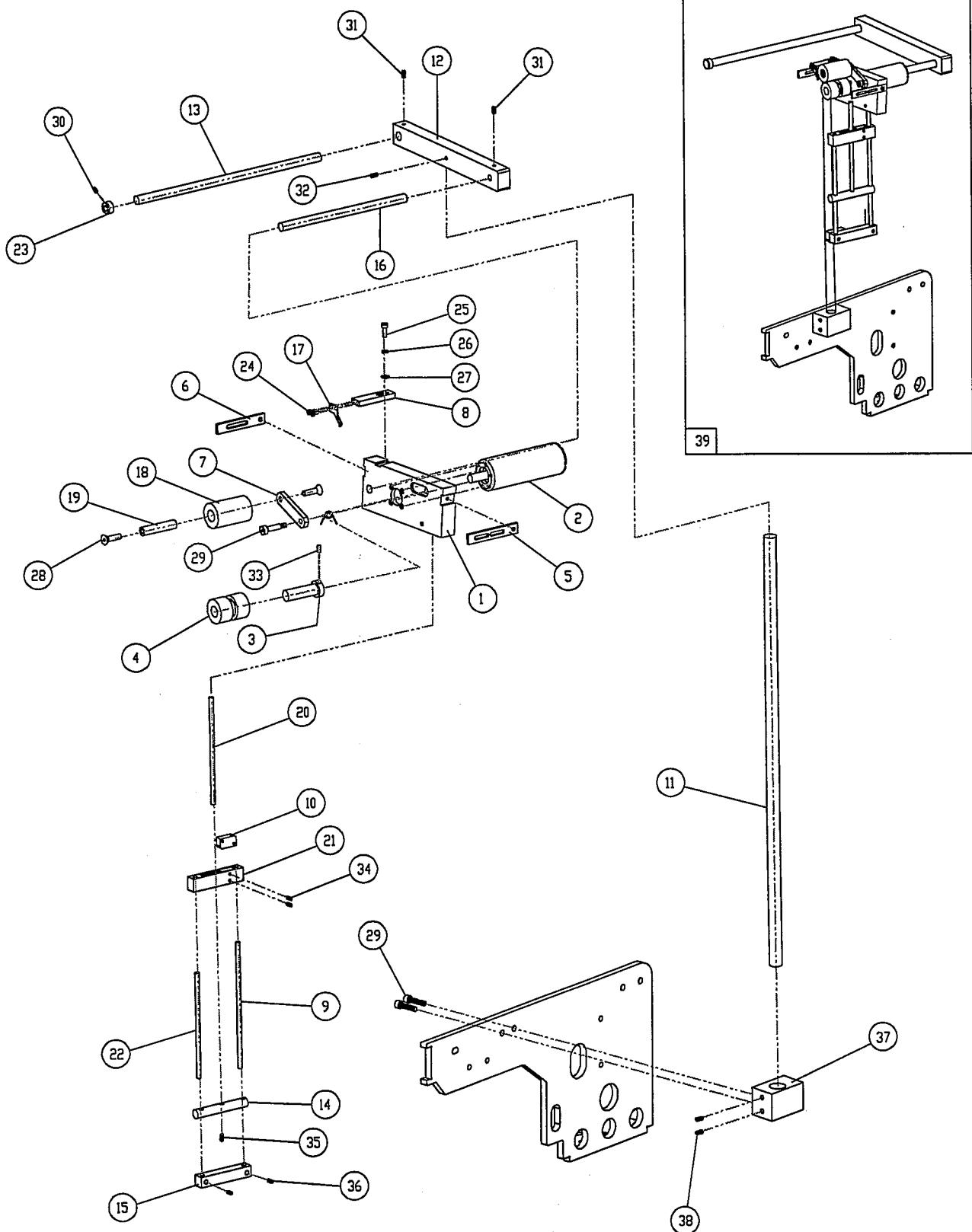
DET	PART NUMBER	DESCRIPTION	QTY
1	69.0056.0.001	Plate	1
2	69.0056.0.002	Block Gear	1
3	69.0056.0.003	Gear Bracket	1
4	69.0056.0.004	Scissors	1
5	69.0056.0.005	Fired Knife	1
6	69.0056.0.006	Moving Knife	1
7	69.0056.0.007	Scissors Bracket Cylinder	1
8	69.0056.0.008	Gear	1
9	69.0056.0.009	32-25 Cylinder (Square)	1
10	69.0056.0.010	20-20 Cylinder (Square)	1
11	69.0056.0.011(L)	Right Arm	1
12	69.0056.0.011(R)	Left Arm	1
13	69.0056.0.012	Magnetic sensor	1
14	69.0056.0.013	M8 Hinge Pin	1
15	69.0056.0.014	M8 Hinge	1
16	69.0056.0.015	Eccentric Shaft	1
17	69.0056.0.016	Eccentric Shaft	1
18	69.0056.0.017	Scissors Eccentric Switst	2
19	69.0056.0.090	Zipper Scissors Complete	1
20	09.0184.0.020	1/8-4 Fitting	2
21	09.0695.0.023	695 Roller Bearing	4
22	09.0000.0.011	Washer	12
23	09.0000.0.023	Roller	8
24	09.0006.0.013	M6 Roller	7
25	09.0625.0.005	M6x25 Screw	1
26	09.0008.0.026	Ø8 Spring Washer	1
27	09.0006.0.026	Ø6 Spring Washer	2
28	09.0008.0.010	M8 Nut	2
29	09.0860.0.002	M8x60 Setiskur	1
30	09.0610.0.002	M6x10 Setiskur	1
31	09.0520.0.001	M5x20 Inbus	2
32	09.0550.0.001	M5x50 Inbus	4
33	09.0540.0.001	M5x40 Inbus	1
34	09.0535.0.001	M5x35 Inbus	2
35	09.0184.0.021	1/8-4 Valve	2

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ZIPPER KNIFF UNIT



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ZIPPER KNIFE UNIT

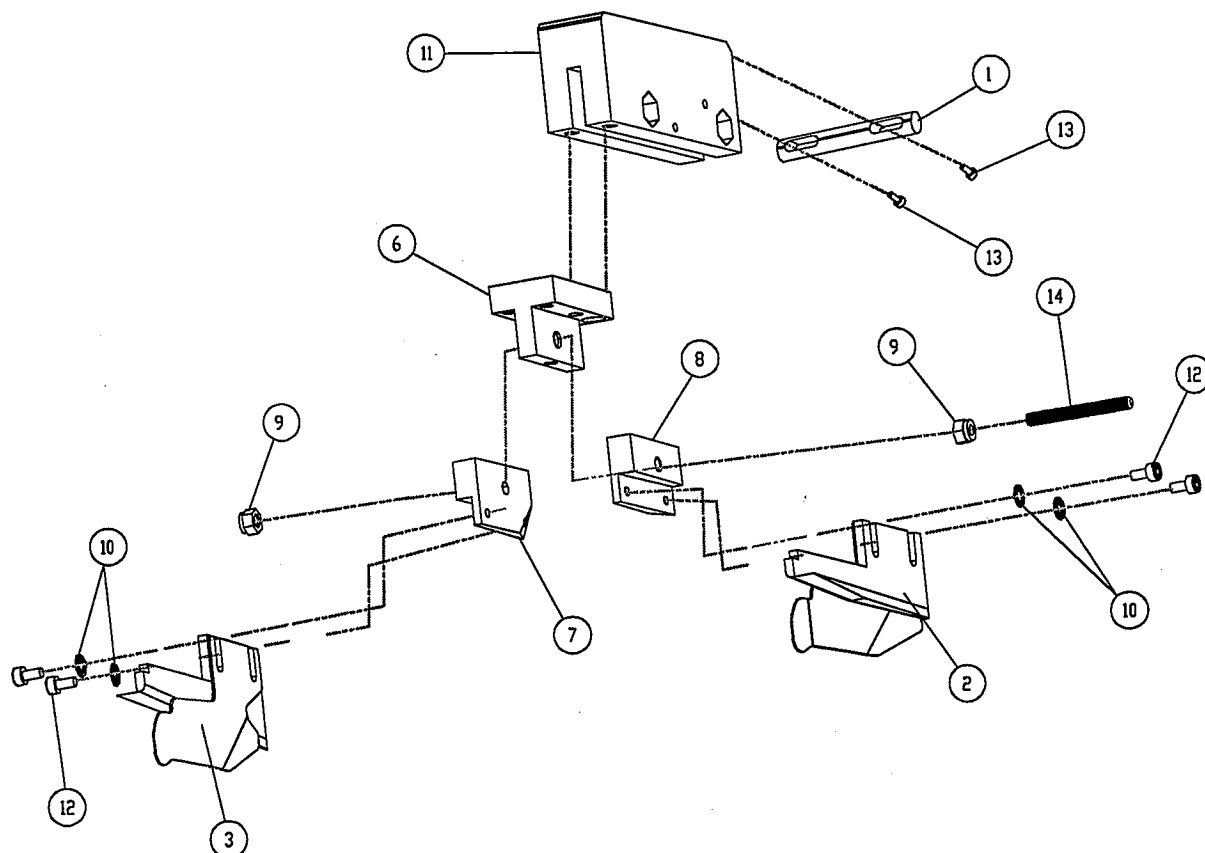
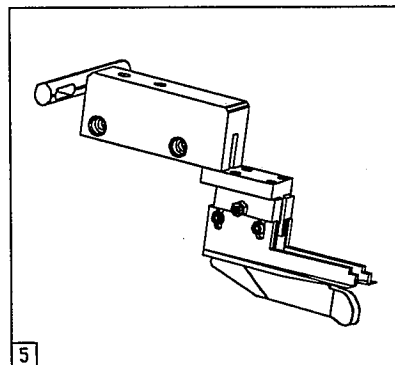
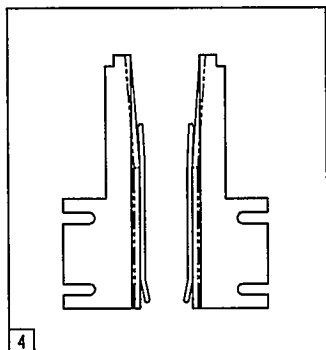
DET	PART NUMBER	DESCRIPTION	QTY
1	68.0057.0.030	Motor Block	1
2	68.0057.0.002	Zipper Motor	1
3	68.0057.0.003	Motor Axle	1
4	68.0057.0.004	Rubber Wheel	1
5	68.0057.0.005	Zipper Guide	1
6	68.0057.0.006	Zipper Guide	1
7	68.0057.0.007	Top Rubber Wheel Arm	1
8	68.0057.0.008	Arm of Sperator	1
9	68.0057.0.038	Axle of Discharge	2
10	68.0057.0.013	Discharge Sensor	2
11	69.0057.0.001	Pipe	1
12	69.0057.0.002	Zipper Carriage Arm	2
13	68.0057.0.017	Zipper Carriage Axle	1
14	68.0057.0.040	Axle Connection Part	2
15	68.0057.0.041	Under Axle Connection Part	2
16	68.0057.0.034	Zipper Carriage Axle (Short)	1
17	68.0057.0.033	Zipper Bracket	1
18	68.0057.0.031	Rubbel Wheel	2
19	68.0057.0.032	Pin	2
20	69.0057.0.003	Mil	2
21	68.0057.0.037	Mil Holder	1
22	68.0057.0.039	Mil	1
23	69.0057.0.091	Zipper Loading Comple Unit	1
24	09.0305.0.001	M3x5 Inbus	2
25	09.0412.0.001	Screw M4x12 Inbus	1
26	09.0004.0.026	M4 Spangle	1
27	09.0004.0.011	Ø4 Pul	1
28	09.0610.0.001	Screw M6x10 Inbus	1
29	09.0515.0.001	Screw M5x15 Inbus	2
30	09.0608.0.002	Screw M6x8 Setiskur	1
31	09.0610.0.002	M6x10 Setiskur	2
32	09.0610.0.002	M6x10 Setiskur	2
33	09.0406.0.002	Screw M4x6 Setiskur	1
34	09.0305.0.002	M3x5 Setiskur	2
35	09.0506.0.002	Screw M5x6 Setiskur	1
36	09.0506.0.002	M5x6 Setiskur	2
37	69.0057.0.004	Şaseye Bağlantı Parçası	1
38	09.0612.0.002	M6x12 Setiskur	2
39	09.0000.0.022	Bush	1

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ZIPPER KNIFE UNIT

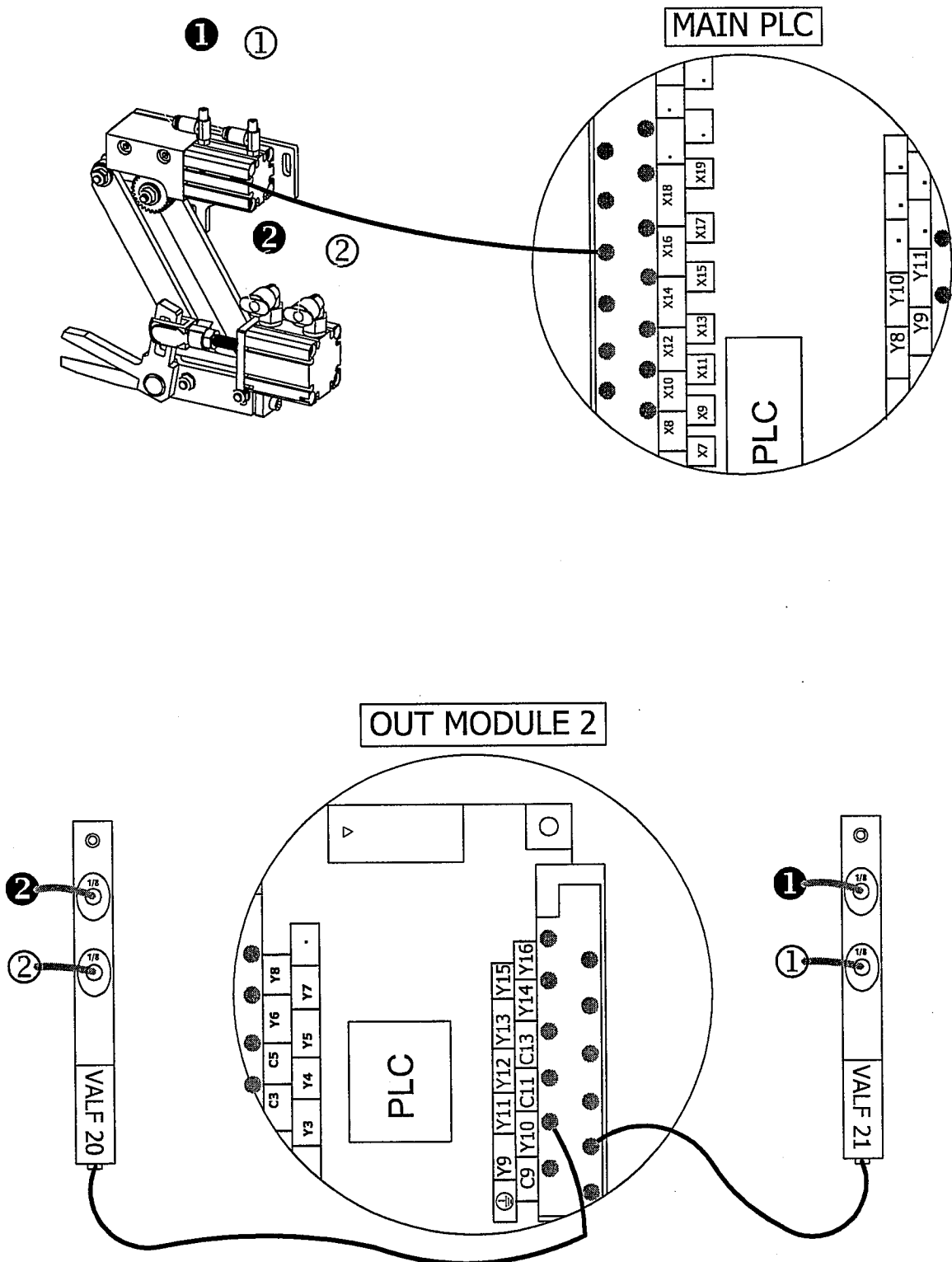
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1	68.0058.0.002	Front group zipper separator	1
2	68.0058.0.001 (R)	Zipper guide	1
3	68.0058.0.001 (L)	Zipper guide	1
4	68.0058.0.090	Zipper set of frount block	1
5	68.0058.0.091	Set of Zipper apparatus	1
6	68.0019.0.015	Patch Guide Holder	1
7	68.0019.0.042 (L)	Holder (Left)	1
8	68.0019.0.042 (R)	Holder Plate (Right)	1
9	09.0004.0.010	Nut M4	2
10	09.0003.0.026	Spangle M3	4
11	68.0019.0.061	Connection Part	1
12	09.0308.0.001	Screw M3x8 Inbus	4
13	09.0312.0.001	Screw M3x12 Inbus	2
14	09.0435.0.002	Screw M4x35 Setiskur	1

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SANDWICH CLAMP SECTION

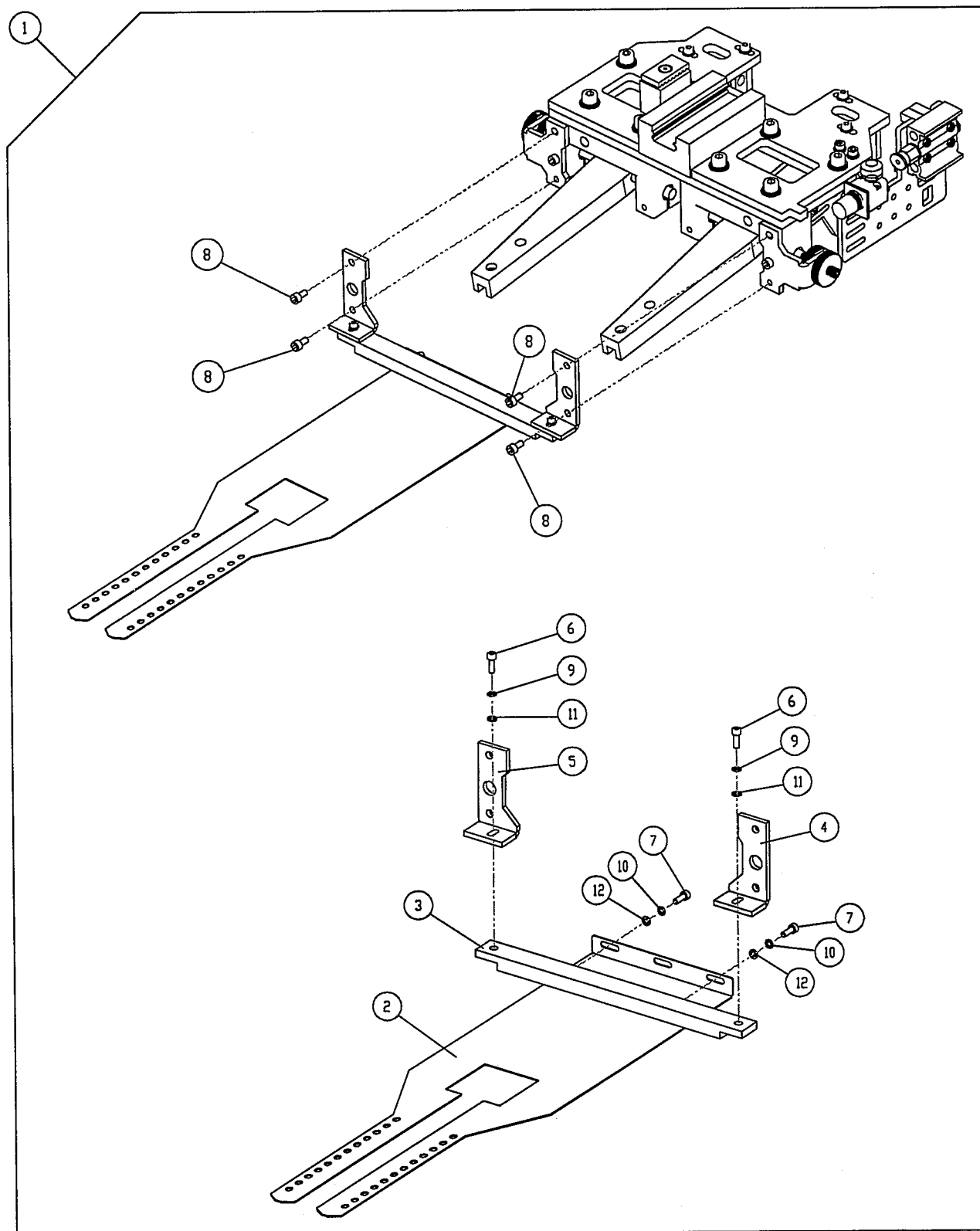
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SANDWICH CLAMP UNIT

DET	PART NUMBER	DESCRIPTION	QTY
1	69.0061.0.090	Sandwich Clamp Complete Unit	1
2	69.0061.0.001	Sandwich Clamp Sheet Iron	1
3	69.0061.0.002	Sandwich Clamp Holder	1
4	69.0061.0.003(R)	Connection Block Right	1
5	69.0061.0.003(L)	Connection Block Left	1
6	09.0512.0.001	M5x12 Inbus	2
7	09.0312.0.001	M3x12 Inbus	2
8	09.0620.0.001	M6x20 Inbus	4
9	09.0005.0.026	Ø5 Rondela	2
10	09.0003.0.026	Ø3 Rondela	2
11	09.0005.0.011	Ø5 Pul	2
12	09.0003.0.011	Ø3 Pul	2

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ROBOT SYSTEM SECTION

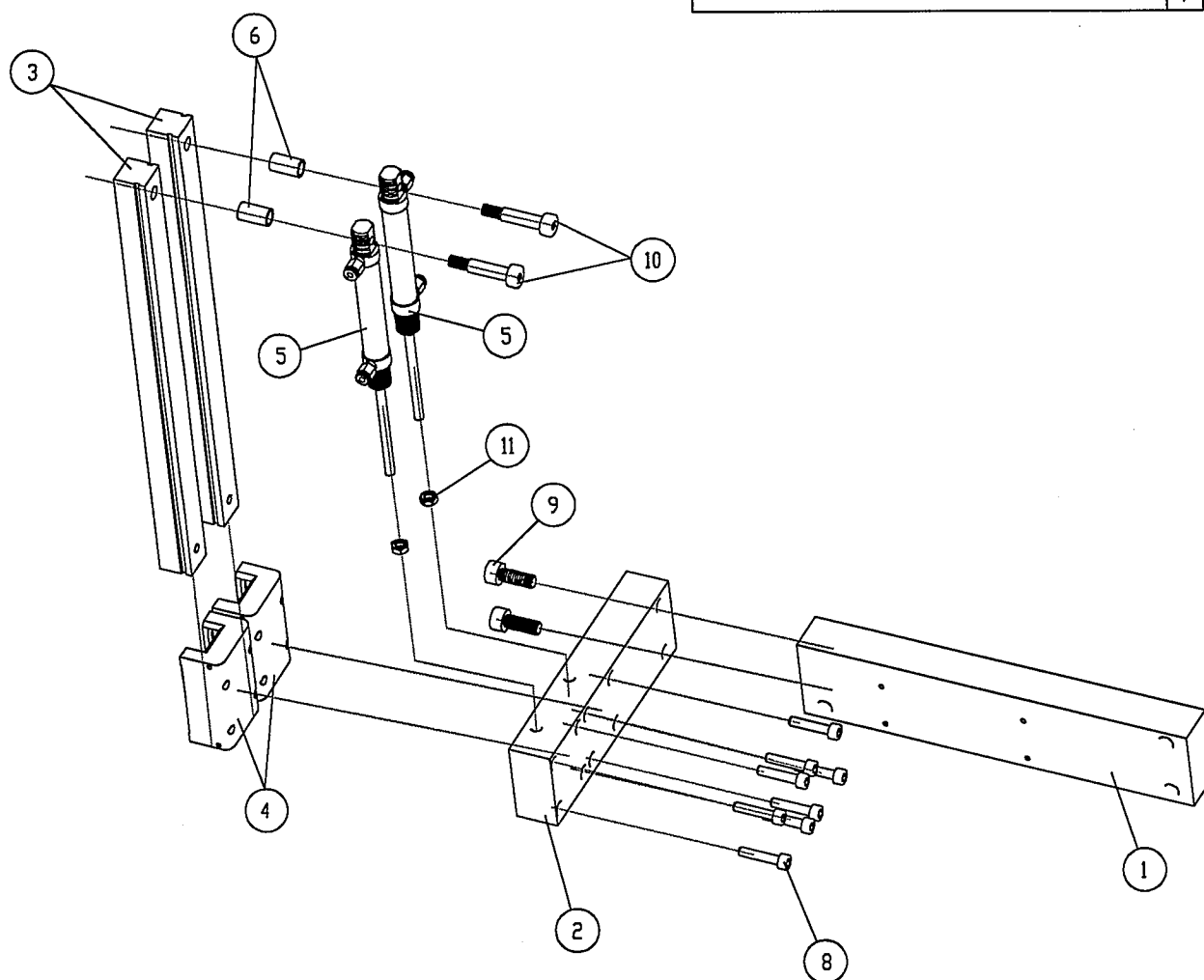
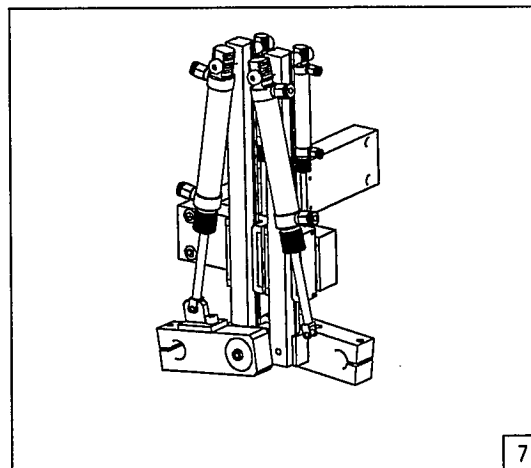
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ROBOT SYSTEM UNIT



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ROBOT SYSTEM UNIT

DET	PART NUMBER	DESCRIPTION	QTY
1	68.0059.0.001	Main Connection Part	1
2	68.0059.0.002	Base Plate Connection Part	1
3	68.0059.0.003	Linear Rail	2
4	68.0059.0.004	Base Plate	2
5	68.0059.0.005	Cylinder Ø12x15	2
6	68.0059.0.006	Rubber Bush	2
7	68.0059.0.090	Robot System Main Unit	1
8	09.0420.0.001	Screw M4x20 Inbus	2
9	09.0625.0.001	Screw M6x25 Inbus	2
10	09.0630.0.001	Screw M6x30 Special Inbus	2
11	09.0630.0.010	Nut M6	2

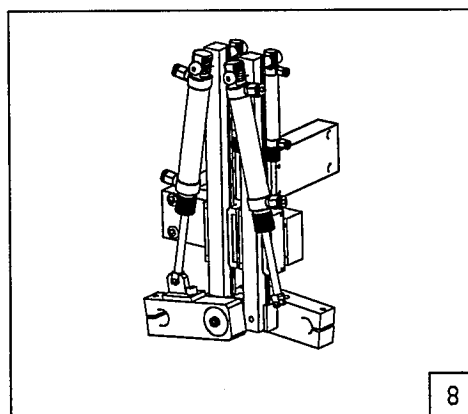
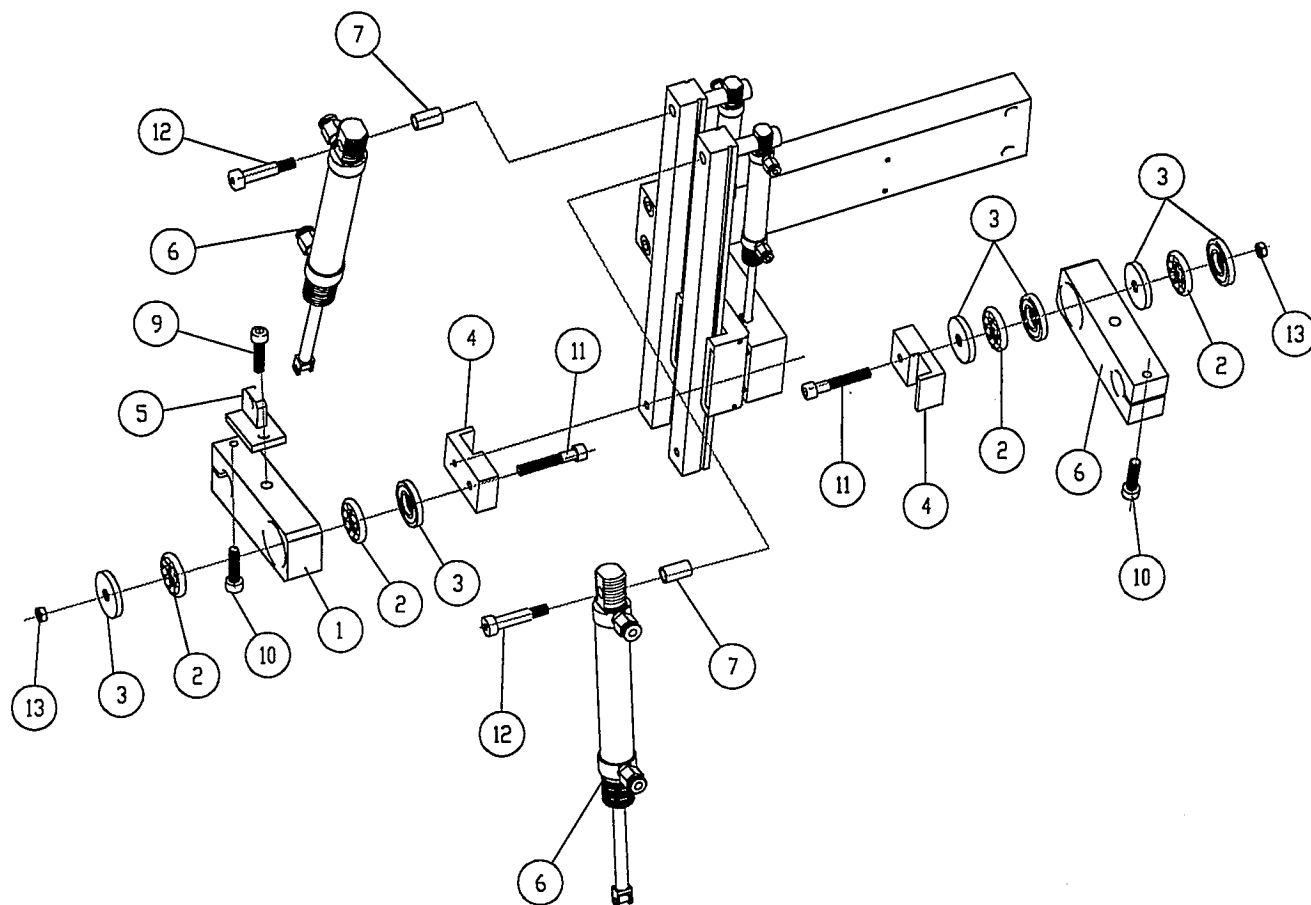
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FLAP LOADING UNIT



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FLAP LOADING UNIT

DET	PART NUMBER	DESCRIPTION	QTY
1	68.0059.0.007	Clamp Arm Holder	2
2	68.0059.0.008	Bearing Group Part 1	4
3	68.0059.0.009	Bute Rulman Group Part 2	4
4	68.0059.0.010	Clamp Arm Connection Part for Main Unit	2
5	68.0059.0.011	Clamp Arm Connection Part for Cylinder	1
6	68.0059.0.012	Cylinder Ø16x30	2
7	68.0059.0.013	Rubber Bush	2
8	68.0059.0.090	Robot System Main Unit	1
9	09.0420.0.001	Screw M4x20 Inbus	1
10	09.0525.0.001	Screw M5x25 Inbus	2
11	09.0540.0.001	Screw M5x40 Inbus	2
12	09.0630.0.001	Screw M6x30 Special Inbus	2
13	09.0005.0.010	Nut M5	2

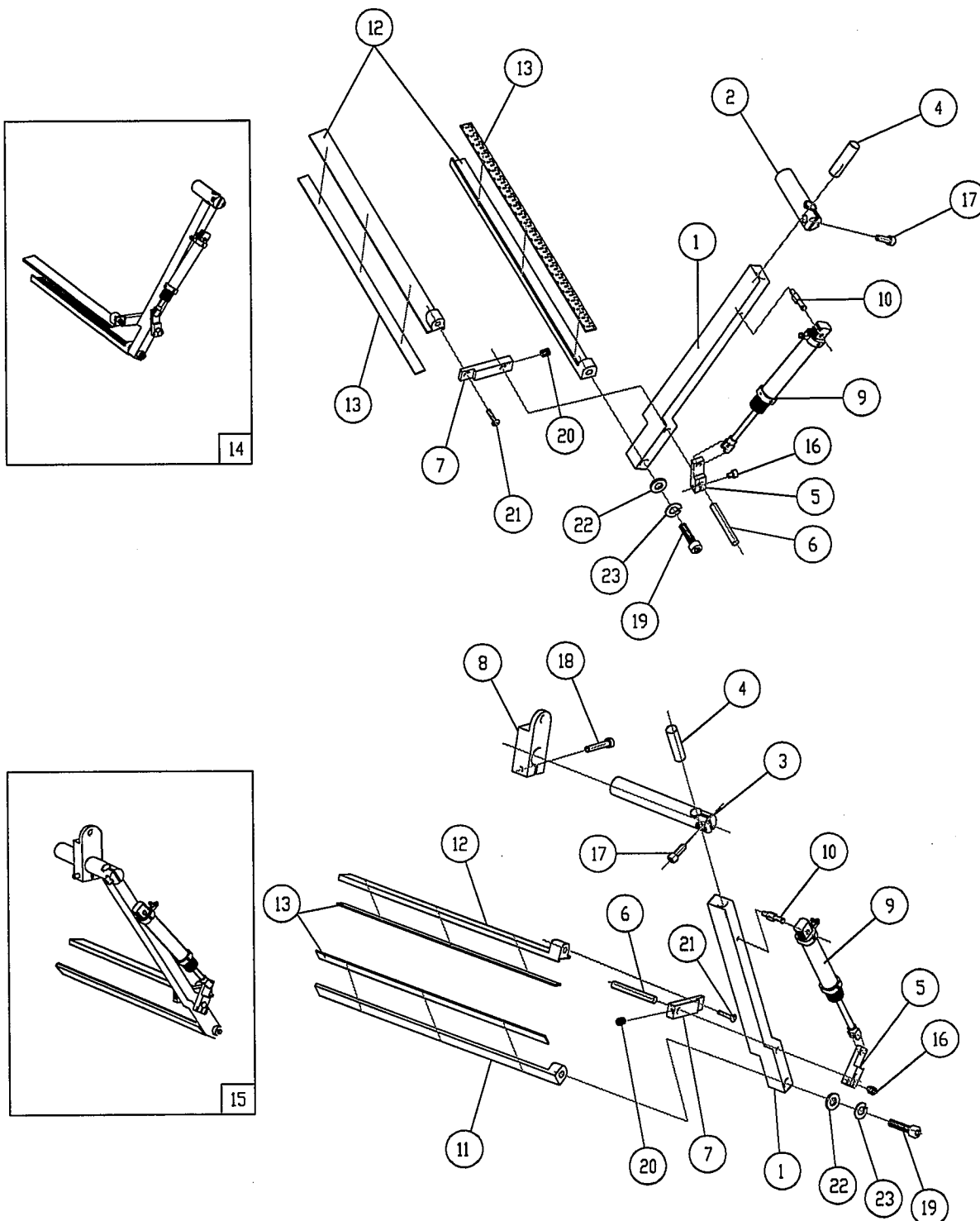
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FLAP LOADING UNIT

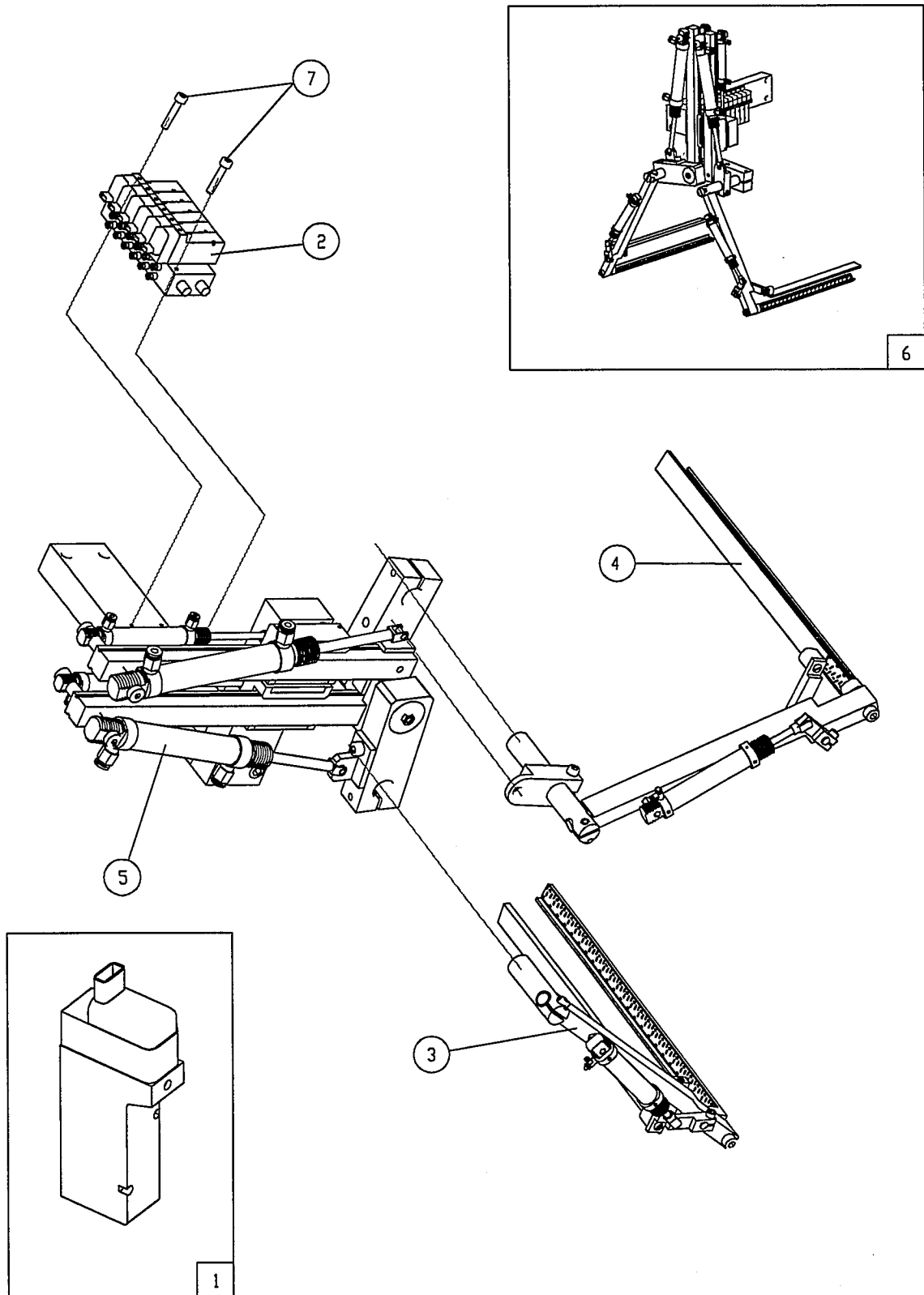
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1	68.0059.0.014	Main Arm	2
2	68.0059.0.015	Mil Ø14	1
3	68.0059.0.016	Mil Ø14	1
4	68.0059.0.017	Pim Ø8	2
5	68.0059.0.018	Active Joint Part Model A	2
6	68.0059.0.019	Pim Ø8	2
7	68.0059.0.020	Active Joint Part Model B	2
8	68.0059.0.021	Active Joint Part Model C	1
9	68.0059.0.022	Piston Ø10x25	2
10	68.0059.0.023	Piston Connection Part	2
11	68.0059.0.024	Holder Arm	2
12	68.0059.0.025	Fixed Arm	2
13	68.0059.0.026	Grammer Rubber	4
14	68.0059.0.091	Robot System Left Arm Unit	1
15	68.0059.0.092	Robot System Right Arm Unit	1
16	09.0310.0.001	Screw M3x10 Inbus	2
17	09.0410.0.001	Screw M4x10 Inbus	2
18	09.0520.0.001	Screw M5x20 Inbus	1
19	09.0525.0.001	Screw M5x25 Inbus	2
20	09.0405.0.002	Screw M4x5 Setiskur	2
21	09.0512.0.001	Screw M5x12 Special Inbus	2
22	09.0005.0.011	Washer Ø5	2
23	09.0005.0.026	Spangle Ø5	2

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FLAP ROKET BAG LOADING UNIT



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FLAP ROKET BAG LOADING UNIT

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HAND STACKER SECTION

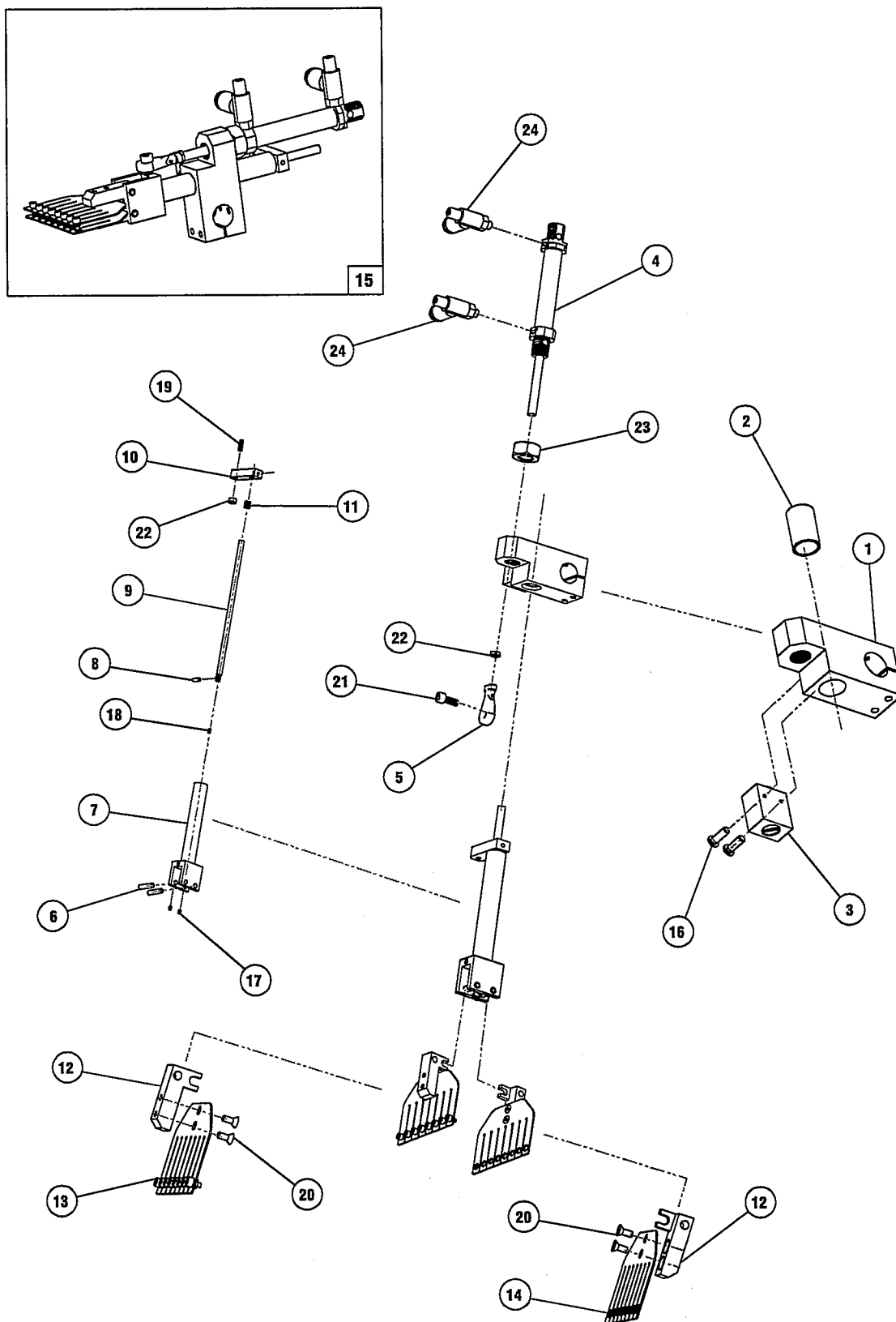
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HAND STACKER UNIT



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HAND STACKER UNIT

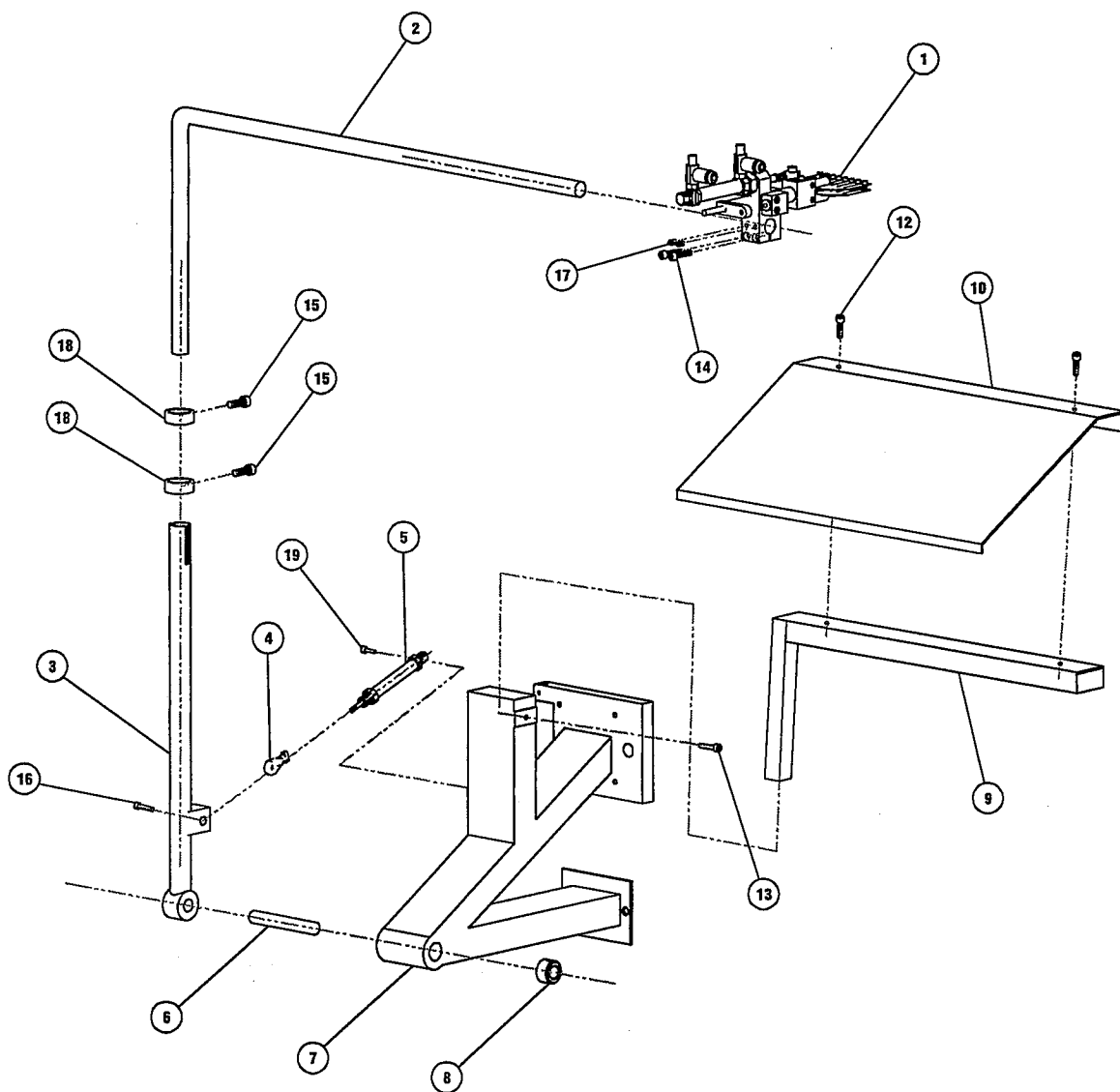
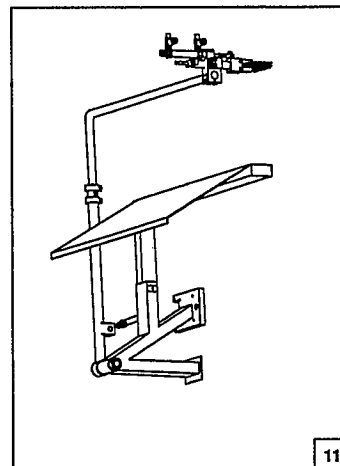
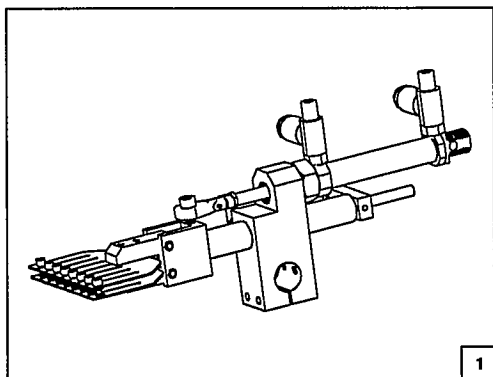
DET	PART NUMBER	DESCRIPTION	QTY
1	68.0062.0.001	Hand Stacker Bety	1
2	68.0062.0.002	Special Ball Bearing Ø16	1
3	68.0062.0.003	Swicth	1
4	68.0062.0.004	Cylinder Ø16x80	1
5	68.0062.0.005	M6 Joint	1
6	68.0062.0.006	Pin (Middle)	1
7	68.0062.0.007	Cochig Arm	1
8	68.0062.0.011	Spring	2
9	68.0062.0.009	Trigger Pin	1
10	68.0062.0.010	Trigger	1
11	68.0062.0.008	Pin (Little)	1
12	68.0062.0.012	Sheet Iron Holder	1
13	68.0062.0.013	Upper Sheet Iron	1
14	68.0062.0.014	Lower Sheet Iron	1
15	68.0062.0.090	Hand Stacker Unit	1
16	09.0425.0.001	Screw Inbus M4X25	1
17	09.0305.0.002	Screw Setiskur M3X5	1
18	09.0406.0.002	Screw Setiskur M4X6	2
19	09.0616.0.002	Screw Setiskur M6X16	2
20	09.0512.0.003	Screw Counterbore Inbus M5X12	2
21	09.0616.0.003	Screw Counterbore Inbus M6X16	1
22	09.0006.0.010	Nut M6	1
23	09.0016.0.010	Nut M16	1
24	09.0000.0.021	Fitting	1

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HAND STACKER UNIT



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HAND STACKER UNIT

DET	PART NUMBER	DESCRIPTION	QTY
1	68.0062.0.090	Hand Stacker Unit	1
2	68.0062.0.021	Hand Stacker Unit Holder	1
3	68.0062.0.022	Piston Connection Part	1
4	68.0062.0.023	Joint	1
5	68.0062.0.024	Cylinder	1
6	68.0062.0.025	Connection Pim	1
7	68.0062.0.026	Main Part	1
8	09.0000.0.023	Ball Bearing	1
9	68.0062.0.028	Stacker Sheet Iron Holder	1
10	68.0062.0.029	Stacker Sheet Iron	1
11	68.0062.0.091	Hand Stacker Complete Unit	2
12	09.0410.0.001	Screw Inbus M4X10	1
13	09.0610.0.001	Screw Inbus M6X10	1
14	09.0630.0.001	Screw Inbus M6X30	1
15	09.0810.0.001	Screw Inbus M8X10	1
16	09.0825.0.001	Screw Inbus M8X25	1
17	09.0610.0.002	Screw Setiskur M6X10	1
18	09.0025.0.023	Ball Bearing Ø25	2
19	09.0620.0.003	Screw Other M6X20 (Stopper)	2

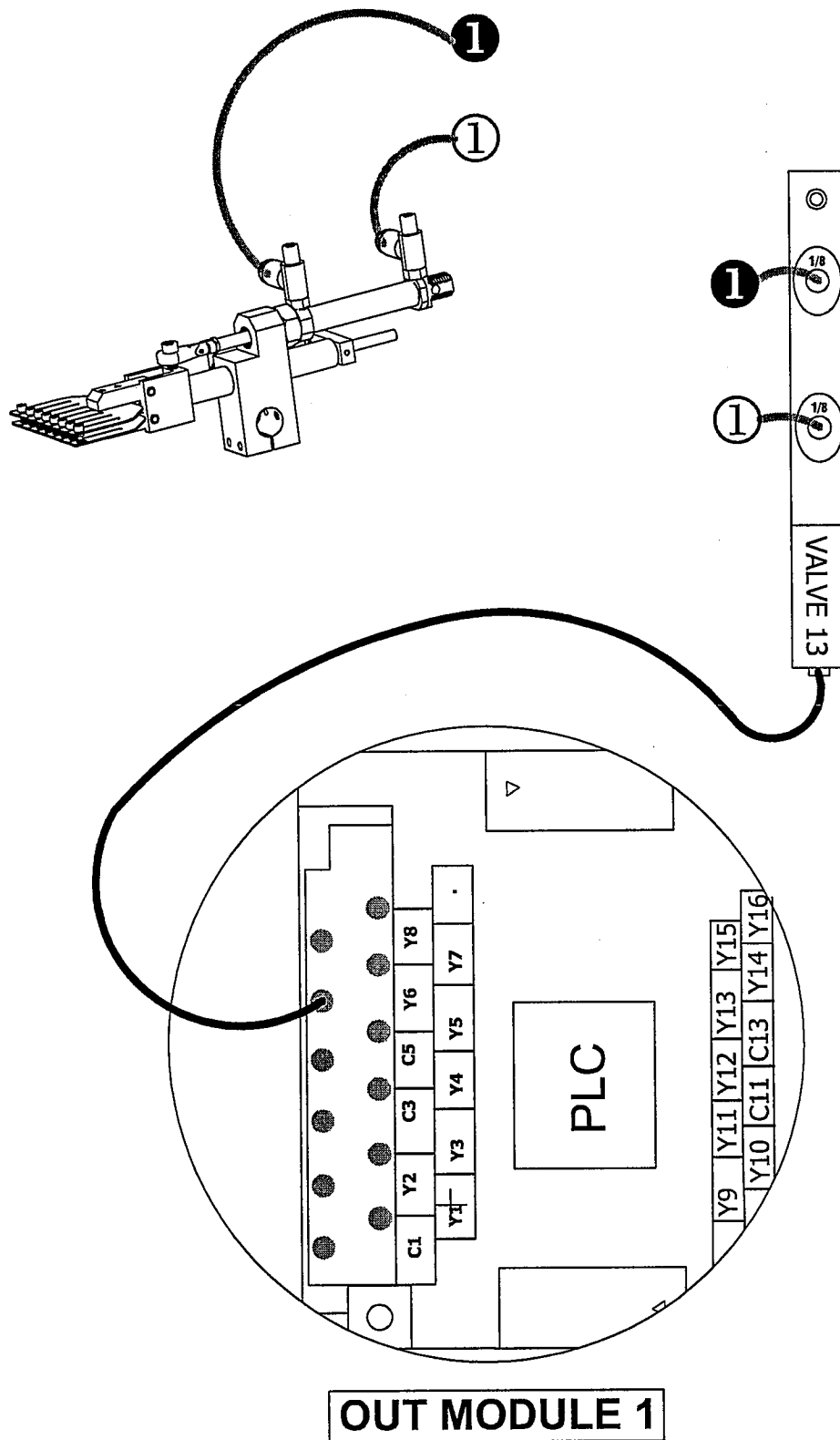
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GRAP STACKER UNIT



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09.0306.0.001	5-43	20	4	09.0405.0.002	7-67	20	2	09.0437.0.030	5-27	30	1
09.0308.0.001	5-35	16	1	09.0406.0.003	5-33	23	2	09.0450.0.004	5-77	7	10
09.0308.0.001	5-37	20	2	09.0406.0.002	5-35	18	2	09.0476.0.030	5-13	43	2
09.0308.0.001	5-37	21	4	09.0406.0.002	5-41	24	4	09.0476.0.005	5-21	14	2
09.0308.0.004	5-47	6	2	09.0406.0.002	7-53	33	1	09.0476.0.012	5-21	18	1
09.0308.0.001	5-49	38	6	09.0406.0.002	7-72	18	2	09.0476.0.004	5-29	9	1
09.0308.0.001	5-51	38	6	09.0408.0.005	5-35	13	1	09.0476.0.010	5-73	11	2
09.0308.0.001	5-65	12	2	09.0408.0.001	5-65	13	2	09.0504.0.020	7-14	5	1
09.0308.0.001	7-21	12	2	09.0408.0.001	7-4	26	1	09.0504.0.021	7-14	11	1
09.0308.0.001	7-44	12	2	09.0408.0.001	7-44	13	2	09.0504.0.021	7-46	18	2
09.0308.0.001	7-55	12	4	09.0410.0.003	5-35	12	2	09.0506.0.001	5-49	41	1
09.0310.0.003	5-39	14	2	09.0410.0.001	7-67	17	2	09.0506.0.001	5-51	41	1
09.0310.0.001	5-49	37	5	09.0410.0.001	7-74	12	1	09.0506.0.022	7-17	21	2
09.0310.0.001	5-51	37	5	09.0412.0.001	5-31	20	2	09.0506.0.002	7-53	35	1
09.0310.0.001	7-25	24	1	09.0412.0.001	5-33	22	1	09.0506.0.002	7-53	36	2
09.0310.0.001	7-67	16	2	09.0412.0.001	5-41	29	2	09.0508.0.001	5-61	9	1
09.0312.0.010	5-61	12	3	09.0412.0.001	5-41	33	2	09.0508.0.002	7-17	28	1
09.0312.0.001	7-21	11	2	09.0412.0.001	5-41	36	4	09.0510.0.002	5-29	8	1
09.0312.0.001	7-21	13	4	09.0412.0.002	5-43	22	2	09.0510.0.002	5-33	21	2
09.0312.0.001	7-55	13	2	09.0412.0.001	5-49	33	2	09.0510.0.002	5-43	23	2
09.0312.0.001	7-60	7	2	09.0412.0.001	5-51	33	2	09.0510.0.001	5-49	32	1
09.0315.0.001	5-39	24	2	09.0412.0.001	7-17	22	2	09.0510.0.001	5-51	32	1
09.0315.0.001	5-43	24	2	09.0412.0.001	7-17	25	4	09.0510.0.001	7-4	43	2
09.0315.0.001	5-49	48	2	09.0412.0.001	7-23	12	2	09.0510.0.001	7-17	23	2
09.0315.0.001	5-51	48	1	09.0412.0.001	7-23	17	2	09.0510.0.002	7-25	19	1
09.0315.0.001	7-30	14	1	09.0412.0.001	7-27	7	2	09.0512.0.001	5-31	24	4
09.0315.0.001	7-34	7	3	09.0412.0.001	7-53	25	1	09.0512.0.001	5-35	14	2
09.0324.0.021	5-49	44	1	09.0415.0.001	5-41	28	1	09.0512.0.003	5-39	16	4
								09.0512.0.002	5-39	17	2

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09.0512.0.001	5-39	26	4	09.0525.0.001	7-65	10	2	09.0620.0.001	5-53	20	4
09.0512.0.001	5-41	31	1	09.0525.0.001	7-67	19	2	09.0620.0.001	5-55	19	2
09.0512.0.001	5-59	12	2	09.0530.0.001	5-67	10	1	09.0620.0.001	7-8	13	1
09.0512.0.001	5-63	3	3	09.0530.0.001	7-23	10	2	09.0620.0.001	7-46	19	1
09.0512.0.001	7-23	13	1	09.0530.0.001	7-25	23	2	09.0620.0.001	7-60	8	4
09.0512.0.002	7-25	17	1	09.0535.0.001	5-67	9	1	09.0620.0.001	7-74	19	2
09.0512.0.002	7-60	6	2	09.0535.0.001	7-51	34	2	09.0624.0.018	5-67	14	2
09.0512.0.001	7-67	21	2	09.0540.0.001	5-61	10	1	09.0625.0.001	5-33	27	2
09.0512.0.003	7-72	20	2	09.0540.0.001	7-51	33	1	09.0625.0.001	5-41	35	2
09.0515.0.001	5-31	21	4	09.0540.0.001	7-65	11	2	09.0625.0.001	5-53	15	4
09.0515.0.001	5-39	22	1	09.0550.0.001	7-51	32	4	09.0625.0.001	5-57	20	3
09.0515.0.001	5-41	25	4	09.0555.0.001	7-23	15	2	09.0625.0.001	7-10	4	2
09.0515.0.001	5-41	32	1	09.0595.0.005	5-21	13	2	09.0625.0.005	7-51	25	1
09.0515.0.001	5-41	37	2	09.0595.0.005	5-27	32	1	09.0625.0.001	7-63	9	2
09.0515.0.001	5-43	15	2	09.0595.0.033	5-73	8	1	09.0630.0.001	5-37	25	2
09.0515.0.001	5-61	8	3	09.0595.0.010	5-73	9	1	09.0630.0.001	5-47	7	1
09.0515.0.001	5-65	15	1					09.0630.0.001	5-53	13	2
09.0515.0.003	5-69	13	8	09.0605.0.002				09.0630.0.001	7-4	42	3
09.0515.0.001	5-71	9	2	09.0605.0.002	7-30	13	1	09.0630.0.001	7-46	14	1
09.0515.0.003	5-77	6	4	09.0606.0.002	7-8	8	1	09.0630.0.001	7-63	10	2
09.0515.0.001	7-21	15	2	09.0608.0.005	5-33	18	1	09.0630.0.010	7-63	11	2
09.0515.0.001	7-23	14	2	09.0608.0.002	5-65	14	1	09.0630.0.001	7-65	12	2
09.0515.0.001	7-27	6	2	09.0608.0.002	7-4	25	1	09.0630.0.001	7-74	14	1
09.0515.0.001	7-53	29	2	09.0608.0.002	7-4	28	1	09.0635.0.032	5-15	21	2
09.0517.0.005	5-15	24	1	09.0608.0.002	7-44	14	1	09.0635.0.032	5-19	13	3
09.0517.0.005	5-15	25	1	09.0608.0.002	7-53	30	1	09.0635.0.005	5-19	14	2
09.0517.0.005	5-15	26	1	09.0610.0.002	5-57	22	1	09.0635.0.030	5-21	15	1
09.0520.0.001	5-39	27	4	09.0610.0.002	5-57	23	1	09.0635.0.005	5-25	11	7
09.0520.0.001	5-53	19	4	09.0610.0.001	7-53	28	1	09.0635.0.032	5-25	12	5
09.0520.0.005	5-55	12	4	09.0610.0.002	7-53	31	2	09.0635.0.032	7-42	21	2
09.0520.0.002	5-57	24	2	09.0610.0.002	7-53	32	2	09.0640.0.001	7-4	29	1
09.0520.0.001	5-59	16	2	09.0610.0.001	7-74	13	1	09.0645.0.011	7-14	8	1
09.0520.0.001	5-73	14	2	09.0610.0.002	7-74	17	1	09.0650.0.001	5-31	17	2
09.0520.0.001	7-36	11	2	09.0612.0.001	5-41	41	3	09.660.0.001	7-4	36	2
09.0520.0.001	7-51	31	2	09.0612.0.002	5-43	17	1	09.0680.0.002	5-67	12	1
09.0520.0.001	7-67	18	1	09.0612.0.002	7-53	38	2	09.0688.0.023	5-57	28	1
09.0524.0.021	5-27	36	1	09.0615.0.002	5-39	18	1	09.0690.0.023	5-41	20	1
09.0524.0.012	5-27	37	1	09.0615.0.002	5-39	20	2	09.0714.0.005	5-19	12	2
09.0524.0.020	5-33	16	1	09.0615.0.001	5-41	26	2				
09.0524.0.020	5-33	17	1	09.0615.0.001	5-53	17	4	09.0808.0.002			
09.0524.0.020	5-35	17	2	09.0615.0.002	5-53	21	2	09.0808.0.002	7-6	8	1
09.0524.0.021	5-41	22	1	09.0615.0.001	5-55	18	8	09.0810.0.002	5-31	25	1
09.0524.0.021	5-49	45	2	09.0615.0.003	5-55	22	1	09.0810.0.002	5-37	19	4
09.0524.0.021	5-51	45	2	09.0615.0.001	5-57	21	4	09.0810.0.002	5-37	23	1
09.0524.0.021	5-53	22	1	09.0615.0.001	7-4	23	1	09.0810.0.002	6-16	2	1
09.0524.0.020	5-59	8	4	09.0615.0.001	7-6	9	3	09.0810.0.001	7-8	9	2
09.0524.0.021	7-23	22	2	09.0615.0.001	7-8	10	1	09.0810.0.001	7-74	15	1
09.0524.0.021	7-36	13	1	09.0615.0.001	7-14	9	1	09.0812.0.002	5-49	39	1
09.0524.0.021	7-36	13	1	09.0616.0.002	7-72	19	2	09.0812.0.002	5-51	39	1
09.0525.0.001	5-43	16	2	09.0616.0.003	7-72	21	1	09.0814.0.020	5-71	7	1
09.0525.0.001	7-46	16	1	09.0620.0.001	5-33	30	2	09.0815.0.001	5-55	16	4

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09.0815.0.001	7-6	7	2	68.0010.0.013	5-15	8	2	68.0010.0.085	5-13	17	1
09.0815.0.001	7-8	12	1	68.0010.0.014	5-15	9	1	68.0010.0.086	5-13	18	1
09.0818.0.020	6-16	3	1	68.0010.0.015	5-15	10	1	68.0010.0.087	5-13	19	1
09.0820.0.001	5-55	20	4	68.0010.0.016	5-15	11	1	68.0010.0.088	5-13	20	1
09.0820.0.003	5-69	16	4	68.0010.0.116	5-21	4	1	68.0010.0.088	5-11	2	1
09.0820.0.001	7-36	12	2	68.0010.0.117	5-21	5	1	68.0010.0.089	5-13	21	1
09.0825.0.001	5-31	19	2	68.0010.0.018	5-15	12	1	68.0010.0.090	5-13	22	1
09.0825.0.001	5-57	17	2	68.0010.0.118	5-21	6	1	68.0010.0.091	5-13	23	1
09.0825.0.001	5-57	29	9	68.0010.0.019	5-15	13	1	68.0010.0.092	5-13	24	1
09.0825.0.001	7-4	33	2	68.0010.0.020	5-15	14	1	68.0010.0.093	5-13	25	1
09.0825.0.001	7-74	16	1	68.0010.0.121	5-21	7	1	68.0010.0.094	5-13	26	1
09.0830.0.001	7-8	11	1	68.0010.0.122	5-21	8	1	68.0010.0.095	5-13	27	1
09.0835.0.001	5-55	17	4	68.0010.0.022	5-27	2	1	68.0010.0.096	5-13	28	1
09.0835.0.001	5-67	6	1	68.0010.0.123	5-21	9	1	68.0010.0.097	5-13	29	1
09.0840.0.002	5-69	11	1	68.0010.0.124	5-21	10	1	68.0010.0.098	5-13	30	1
09.0855.0.001	5-67	13	2	68.0010.0.024	5-27	3	1	68.0010.0.099	5-13	31	1
09.0860.0.002	7-51	29	1	68.0010.0.125	5-21	11	2	68.0010.0.100	5-13	32	1
09.0880.0.005	5-75	12	2	68.0010.0.025	5-27	4	1	68.0010.0.101	5-13	33	1
				68.0010.0.026	5-27	5	1	68.0010.0.102	5-13	34	1
09.1025.0.005				68.0010.0.027	5-27	6	1	68.0010.0.103	5-13	35	1
09.1025.0.005	5-77	4	10	68.0010.0.028	5-27	7	1	68.0010.0.104	5-13	36	1
09.1040.0.001	5-75	15	2	68.0010.0.129	5-21	12	1	68.0010.0.105	5-13	37	1
09.1400.0.021	5-71	10	1	68.0010.0.029	5-27	8	1	68.0010.0.106	5-13	38	1
09.1488.0.020	5-71	6	1	68.0010.0.051	5-19	1	1	68.0010.0.107	5-13	39	1
09.1824.0.021	7-4	21	1	68.0010.0.052	5-19	2	1	68.0010.0.108	5-13	40	1
09.2505.0.005	5-33	14	2	68.0010.0.053	5-19	3	1	68.0010.0.109	5-13	41	1
09.2506.0.005	5-23	19	2	68.0010.0.054	5-19	4	1	68.0010.0.131	5-23	5	1
09.2510.0.03	5-43	25	5	68.0010.0.055	5-19	5	1	68.0010.0.131	5-27	9	1
09.2525.0.005	5-59	11	4	68.0010.0.055	5-25	1	1	68.0010.0.132	5-23	8	1
09.5110.0.023	5-41	19	2	68.0010.0.056	5-19	6	1	68.0010.0.132	5-27	10	1
09.5110.0.023	5-75	14	2	68.0010.0.059	5-19	7	1	68.0010.0.133	5-23	7	1
09.6803.0.023	5-33	15	1	68.0010.0.061	5-19	8	1	68.0010.0.133	5-27	11	1
				68.0010.0.062	5-19	9	1	68.0010.0.134	5-27	12	1
68.0010.0.0XX				68.0010.0.066	5-19	10	1	68.0010.0.135	5-23	13	1
68.0010.0.0XX	5-15	15	1	68.0010.0.068	5-13	1	1	68.0010.0.135	5-27	13	1
68.0010.0.0XX	5-23	11	1	68.0010.0.069	5-13	2	1	68.0010.0.136	5-23	12	1
68.0010.0.003	5-23	1	1	68.0010.0.070	5-13	3	1	68.0010.0.137	5-27	14	1
68.0010.0.004	5-23	10	1	68.0010.0.071	5-13	4	1	68.0010.0.137	5-37	2	2
68.0010.0.004	5-27	1	1	68.0010.0.072	5-13	5	1	68.0010.0.138	5-27	15	1
68.0010.0.005	5-15	1	1	68.0010.0.073	5-13	6	1	68.0010.0.138	5-37	3	1
68.0010.0.006	5-15	2	1	68.0010.0.075	5-13	7	3	68.0010.0.139	5-23	14	2
68.0010.0.007	5-15	3	1	68.0010.0.076	5-13	8	2	68.0010.0.139	5-27	16	2
68.0010.0.008	5-15	4	1	68.0010.0.077	5-13	9	1	68.0010.0.140	5-23	15	2
68.0010.0.010	5-15	5	1	68.0010.0.078	5-13	10	1	68.0010.0.140	5-27	17	1
68.0010.0.110	5-23	4	1	68.0010.0.079	5-13	11	1	68.0010.0.141	5-23	16	2
68.0010.0.011	5-15	6	1	68.0010.0.080	5-13	12	1	68.0010.0.141	5-27	18	1
68.0010.0.111	5-21	1	1	68.0010.0.081	5-13	13	4	68.0010.0.142	5-23	3	2
68.0010.0.012	5-15	7	1	68.0010.0.081	5-11	1	5	68.0010.0.142	5-27	19	1
68.0010.0.112	5-21	2	1	68.0010.0.082	5-13	14	2	68.0010.0.143	5-25	2	1
68.0010.0.013	5-15	8	2	68.0010.0.083	5-13	15	1	68.0010.0.143	5-27	20	1
68.0010.0.113	5-21	3	1	68.0010.0.084	5-13	16	1	68.0010.0.144	5-25	3	1

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68.0010.0.144	5-27	21	1	69.0010.0.019	5-17	11	2	69.0012.0.068	5-31	12	2
68.0010.0.145	5-25	4	2	69.0010.0.020	5-17	12	1	69.0012.0.090	5-31	13	1
68.0010.0.145	5-27	22	2	69.0010.0.021	5-17	13	1	68.0017.0.060	5-35	1	1
68.0010.0.146	5-27	23	1	69.0010.0.022	5-17	14	1	68.0017.0.061	5-35	2	1
68.0010.0.147	5-27	24	1	69.0010.0.023	5-17	15	1	68.0017.0.062	5-35	7	1
68.0010.0.148	5-25	5	1	69.0010.0.024	5-17	16	1	68.0017.0.066	5-35	10	1
68.0010.0.149	5-25	6	1	69.0010.0.025	5-17	17	1	68.0017.0.068	5-35	6	1
68.0010.0.150	5-25	7	1	69.0010.0.026	5-17	18	2	68.0018.0.001	5-37	4	2
68.0010.0.151	5-25	8	1	69.0010.0.027	5-17	19	2	68.0018.0.002	5-37	5	2
68.0010.0.153	5-11	3	1	69.0010.0.028	5-17	20	2	68.0018.0.003	5-37	6	2
68.0010.0.154	5-25	9	1	69.0010.0.029	5-17	21	1	68.0018.0.004	5-37	7	1
68.0010.0.155	5-11	4	3	69.0010.0.030	5-17	22	1	68.0018.0.005	5-37	8	2
68.0010.0.156	5-11	5	2	69.0010.0.031	5-17	23	1	68.0018.0.006	5-37	9	1
68.0010.0.157	5-11	6	1	69.0010.0.032	5-17	24	1	68.0018.0.007	5-37	10	1
68.0010.0.158	5-11	7	1	69.0010.0.033	5-17	25	1	68.0018.0.008	5-37	11	1
68.0010.0.159	5-11	8	1	69.0010.0.034	5-17	26	1	68.0018.0.009	5-37	12	1
68.0010.0.160	5-11	9	1	69.0010.0.035	5-17	27	1	68.0018.0.010	5-37	13	1
68.0010.0.161	5-11	10	2	69.0010.0.036	5-17	28	1	68.0018.0.011	5-37	14	1
68.0010.0.162	5-11	11	1	69.0010.0.037	5-17	29	1	68.0018.0.012	5-37	15	1
68.0010.0.163	5-11	12	2	69.0010.0.038	5-17	30	2	68.0018.0.013	5-37	16	1
68.0010.0.164	5-11	13	2	69.0010.0.039	5-17	31	1	68.0018.0.014	5-37	17	1
68.0010.0.165	5-11	14	2	69.0010.0.040	5-17	32	1	68.0019.0.015	7-55	6	1
68.0010.0.166	5-11	15	2	69.0010.0.041	5-17	33	2	68.0019.0.042L	7-55	7	1
68.0010.0.167	5-11	16	1	69.0010.0.042	5-17	34	4	68.0019.0.042R	7-55	8	1
68.0010.0.168	5-11	17	1	69.0010.0.043	5-17	35	2	68.0019.0.061	7-55	11	1
68.0010.0.169	5-11	18	1	69.0010.0.044	5-17	36	2	68.0020.0.001	5-41	13	1
68.0010.0.170	5-11	19	1	69.0010.0.045	5-17	37	5	68.0020.0.007	5-41	14	4
68.0010.0.171	5-11	20	1	69.0010.0.046	5-17	38	6	68.0021.0.001	5-47	1	1
68.0010.0.172	5-11	21	1	69.0010.0.047	5-17	39	1	68.0021.0.002	5-47	3	4
68.0010.0.173	5-11	22	1	69.0010.0.048	5-17	40	2				
68.0010.0.175	5-11	23	1	69.0010.0.049	5-27	25	1	68.0022.0.001			
68.0010.0.176	5-11	23	1	69.0010.0.050	5-17	41	1	68.0022.0.001	7-30	1	1
68.0010.0.196	5-11	23	1	69.0010.0.050	5-27	26	1	68.0022.0.002	7-30	2	1
69.0010.0.001	5-15	16	1	69.0010.0.051	5-17	42	3	68.0022.0.003	7-30	5	1
69.0010.0.002	5-15	17	1	69.0010.0.052	5-25	10	1	68.0022.0.004	7-30	12	1
69.0010.0.003	5-15	18	1	69.0010.0.053	5-17	43	2	68.0022.0.005	7-30	4	1
69.0010.0.004	5-15	19	1	69.0010.0.063	5-27	27	2	68.0022.0.006	7-30	6	1
69.0010.0.005	5-19	11	1					68.0022.0.007	7-30	8	1
69.0010.0.006	5-23	2	1	69.0011.0.002				68.0022.0.008	7-30	7	1
69.0010.0.007	5-23	9	1	69.0011.0.002	5-27	29	1	68.0022.0.008	7-30	9	1
69.0010.0.008	5-17	1	1	68.0012.0.003	5-31	4	1	68.0022.0.009	7-30	10	1
69.0010.0.009	5-17	1	3	68.0012.0.004	5-31	5	1	68.0022.0.011	7-30	11	1
69.0010.0.010	5-27	28	1	68.0012.0.007	5-31	10	2	68.0022.0.012	7-30	3	1
69.0010.0.011	5-17	3	1	68.0012.0.013	5-31	11	1	68.0022.0.090	7-30	15	1
69.0010.0.012	5-17	4	1	68.0012.0.013	5-69	3	2				
69.0010.0.013	5-17	5	1	68.0012.0.061	5-31	3	1	68.0024.0.0XX			
69.0010.0.014	5-17	6	1	68.0012.0.062	5-31	7	1	68.0024.0.0XX	7-44	9	2
69.0010.0.015	5-17	7	3	68.0012.0.063	5-31	2	1	68.0024.0.001	5-49	1	1
69.0010.0.016	5-17	8	1	68.0012.0.065	5-31	8	1	68.0024.0.001	5-51	1	1
69.0010.0.017	5-17	9	1	68.0012.0.069	5-31	6	1	68.0024.0.001R	5-51	4	1
69.0010.0.018	5-17	10	1	68.0012.0.070	5-31	9	2	68.0024.0.002	5-49	2	1

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68.0024.0.002	5-51	2	1	68.0024.0.058	5-51	27	1	68.0029.0.022	7-27	1	1
68.0024.0.002R	5-51	9	1	68.0024.0.059	5-49	28	1	68.0029.0.024	7-27	2	1
68.0024.0.003L	5-49	3	1	68.0024.0.059	5-51	28	1	68.0029.0.027	7-27	3	1
68.0024.0.003	5-49	30	1	68.0024.0.060	5-49	29	1	68.0029.0.045	7-25	5	1
68.0024.0.003R	5-51	3	1	68.0024.0.060	5-51	29	1	68.0029.0.044	7-25	6	1
68.0024.0.003	5-51	30	1	68.0026.0.008	5-57	11	1	68.0029.0.043	7-25	7	1
68.0024.0.004L	5-49	4	1	68.0026.0.061	5-59	5	1	68.0029.0.042	7-25	10	1
68.0024.0.005	5-49	5	1					68.0029.0.041	7-25	11	1
68.0024.0.005	5-51	5	1	68.0028.0.001	5-67	1	1	68.0029.0.040	7-25	12	1
68.0024.0.006	5-49	6	1	68.0028.0.003	5-65	3	2	68.0030.0.001	5-69	1	1
68.0024.0.006R	5-51	6	1	68.0028.0.003	5-67	2	1	68.0030.0.002	5-69	5	2
68.0024.0.007	5-49	7	1	68.0028.0.003	7-44	1	2	68.0030.0.002	5-75	5	1
68.0024.0.007	5-51	7	1	68.0028.0.004	5-65	4	2	68.0030.0.003	5-69	7	2
68.0024.0.008L	5-49	8	1	68.0028.0.004	7-44	2	2	68.0030.0.004	5-69	8	2
68.0024.0.008R	5-51	8	1	68.0028.0.005	5-65	5	2	68.0030.0.005	5-69	9	2
68.0024.0.009L	5-49	9	1	68.0028.0.005	7-44	3	2	68.0030.0.006	5-69	6	2
68.0024.0.040	5-49	10	1	68.0028.0.008	5-65	1	1	68.0030.0.007	5-69	4	2
68.0024.0.040	5-51	10	1	68.0028.0.008	7-44	4	1	68.0030.0.007	5-75	4	1
68.0024.0.041	5-49	11	2	68.0028.0.009	5-65	2	2	68.0030.0.065	5-69	2	2
68.0024.0.041	5-51	11	2	68.0028.0.009	7-44	5	2	68.0033.0.001	7-34	5	1
68.0024.0.043	5-49	12	1	68.0028.0.018	5-67	5	1	68.0033.0.002	7-34	1	1
68.0024.0.043	5-51	12	1	68.0028.0.040	5-67	4	1	68.0033.0.003	7-34	2	1
68.0024.0.044	5-49	13	1	68.0028.0.060	5-67	3	1	68.0033.0.004	7-34	3	1
68.0024.0.044	5-51	13	1	68.0028.0.090	5-65	6	1	68.0033.0.004	7-36	1	3
68.0024.0.045	5-49	14	1	68.0028.0.090	7-44	6	1	68.0033.0.005	7-34	4	1
68.0024.0.045	5-51	14	1	68.0028.0.091	5-65	7	1	68.0033.0.005	7-36	2	2
68.0024.0.046	5-49	15	1	68.0028.0.091	7-44	7	1	68.0033.0.010	7-36	3	1
68.0024.0.046	5-51	15	1	68.0028.0.092	5-65	8	1	68.0033.0.011	7-36	4	1
68.0024.0.047L	5-49	16	1					68.0033.0.013	7-36	5	1
68.0024.0.047R	5-51	16	1	68.0029.0.003				68.0033.0.014	7-36	6	1
68.0024.0.048	5-49	17	1	68.0029.0.003	7-25	9	1	68.0033.0.015	7-36	7	1
68.0024.0.048	5-51	17	1	68.0029.0.004	7-25	8	1	68.0033.0.016	7-36	8	1
68.0024.0.049	5-49	18	2	68.0029.0.005	7-25	14	1				
68.0024.0.049	5-51	18	2	68.0029.0.006	7-21	1	2	68.0034.0.001			
68.0024.0.050	5-49	19	2	68.0029.0.006	7-23	1	2	68.0034.0.001	7-4	1	1
68.0024.0.050	5-51	19	2	68.0029.0.007	7-21	2	1	68.0034.0.002	7-4	2	1
68.0024.0.051	5-49	20	2	68.0029.0.008	7-21	3	1	68.0034.0.003	7-4	7	1
68.0024.0.051	5-51	20	2	68.0029.0.009	7-21	4	1	68.0034.0.005	7-4	10	1
68.0024.0.052	5-49	21	1	68.0029.0.010	7-21	5	1	68.0034.0.007	7-4	8	1
68.0024.0.052	5-51	21	1	68.0029.0.011	7-21	6	1	68.0034.0.009	7-4	3	1
68.0024.0.053L	5-49	22	1	68.0029.0.012	7-21	7	1	68.0034.0.011	7-4	11	2
68.0024.0.053R	5-51	22	1	68.0029.0.013	7-21	8	1	68.0034.0.013	7-4	9	1
68.0024.0.054L	5-49	23	1	68.0029.0.014	7-21	9	1	68.0034.0.014	7-4	17	1
68.0024.0.054R	5-51	23	1	68.0029.0.015	7-23	2	1	68.0034.0.015	7-4	16	1
68.0024.0.055L	5-49	24	1	68.0029.0.016	7-23	3	1	68.0034.0.017	7-4	15	1
68.0024.0.055R	5-51	24	1	68.0029.0.017	7-23	4	1	68.0034.0.018	7-4	19	2
68.0024.0.056L	5-49	25	1	68.0029.0.018	7-23	5	1	68.0034.0.019	7-4	20	2
68.0024.0.056R	5-51	25	1	68.0029.0.019	7-23	6	1	68.0034.0.020	7-6	1	1
68.0024.0.057	5-49	26	1	68.0029.0.020	7-23	7	1	68.0034.0.021	7-6	2	1
68.0024.0.057	5-51	26	1	68.0029.0.021	7-23	9	2	68.0034.0.022	7-6	3	1
68.0024.0.058	5-49	27	1	68.0029.0.021	7-25	2	1	68.0034.0.023	7-6	4	1

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68.0034.0.024	7-6	5	1	68.0041.0.028	5-79			68.0046.0.0XX	5-82		
68.0034.0.025	7-6	6	1	68.0042.0.0XX	5-80			68.0046.0.008	5-82		
68.0034.0.026	7-8	1	1	68.0042.0.008	5-80			68.0046.0.010	5-82		
68.0034.0.027	7-8	2	2	68.0042.0.010	5-80			68.0046.0.012	5-82		
68.0034.0.028	7-8	3	1	68.0042.0.012	5-80			68.0046.0.014	5-82		
68.0034.0.029	7-8	4	1	68.0042.0.014	5-80			68.0046.0.016	5-82		
68.0034.0.030	7-8	5	1	68.0042.0.016	5-80			68.0046.0.018	5-82		
68.0034.0.031	7-8	6	1	68.0042.0.018	5-80			68.0046.0.020	5-82		
68.0034.0.040	7-4	12	1	68.0042.0.020	5-80			68.0046.0.022	5-82		
68.0034.0.040	7-8	7	2	68.0042.0.022	5-80			68.0046.0.024	5-82		
68.0034.0.060	7-10	6	1	68.0042.0.024	5-80			68.0046.0.026	5-82		
68.0034.0.061	7-10	1	1	68.0042.0.026	5-80			68.0046.0.028	5-82		
68.0034.0.062	7-10	2	1	68.0042.0.028	5-80			68.0047.0.0XX	5-82		
68.0034.0.065	7-10	3	1	68.0043.0.0XX	5-80			68.0047.0.008	5-82		
68.0035.0.001	5-31	1	1	68.0043.0.008	5-80			68.0047.0.010	5-82		
68.0035.0.001	6-5	1	1	68.0043.0.010	5-80			68.0047.0.012	5-82		
68.0035.0.004	6-11	9	1	68.0043.0.012	5-80			68.0047.0.014	5-82		
68.0035.0.005	6-7	3	1	68.0043.0.014	5-80			68.0047.0.016	5-82		
				68.0043.0.016	5-80			68.0047.0.018	5-82		
68.0036.0.001				68.0043.0.018	5-80			68.0047.0.020	5-82		
68.0036.0.001	6-11	6	1	68.0043.0.020	5-80			68.0047.0.022	5-82		
68.0036.0.001	6-14	3	1	68.0043.0.022	5-80			68.0047.0.024	5-82		
68.0036.0.002	6-11	7	1	68.0043.0.024	5-80			68.0047.0.026	5-82		
68.0036.0.004	6-11	9	1	68.0043.0.026	5-80			68.0047.0.028	5-82		
68.0036.0.005	6-11	10	1	68.0043.0.028	5-80			68.0048.0.0XX	5-35	3	1
68.0036.0.005	6-11	11	1					68.0048.0.008	5-83		
68.0036.0.017	6-11	12	1	68.0044.0.0XX				68.0048.0.010	5-83		
				68.0044.0.008	5-81			68.0048.0.012	5-83		
68.0040.0.0XX				68.0044.0.010	5-81			68.0048.0.014	5-83		
68.0040.0.008	5-79			68.0044.0.012	5-81			68.0048.0.016	5-83		
68.0040.0.010	5-79			68.0048.0.014	5-81			68.0048.0.018	5-83		
68.0040.0.012	5-79			68.0044.0.016	5-81			68.0048.0.020	5-83		
68.0040.0.014	5-79			68.0044.0.018	5-81			68.0048.0.022	5-83		
68.0040.0.016	5-79			68.0044.0.020	5-81			68.0048.0.024	5-83		
68.0040.0.018	5-79			68.0044.0.022	5-81			68.0048.0.026	5-83		
68.0040.0.020	5-79			68.0044.0.024	5-81			68.0048.0.028	5-83		
68.0040.0.022	5-79			68.0044.0.026	5-81						
68.0040.0.024	5-79			68.0044.0.028	5-81			68.0049.0.0XX			
68.0040.0.026	5-79			68.0045.0.0XX	5-81			68.0049.0.0XX	5-35	4	1
68.0040.0.028	5-79			68.0045.0.008	5-81			68.0049.0.008	5-83		
68.0041.0.0XX	5-37	18	1	68.0045.0.010	5-81			68.0049.0.010	5-83		
68.0041.0.008	5-79			68.0045.0.012	5-81			68.0049.0.012	5-83		
68.0041.0.010	5-79			68.0045.0.014	5-81			68.0049.0.014	5-83		
68.0041.0.012	5-79			68.0045.0.016	5-81			68.0049.0.016	5-83		
68.0041.0.014	5-79			68.0045.0.018	5-81			68.0049.0.018	5-83		
68.0041.0.016	5-79			68.0045.0.020	5-81			68.0049.0.020	5-83		
68.0041.0.018	5-79			68.0045.0.022	5-81			68.0049.0.022	5-83		
68.0041.0.020	5-79			68.0045.0.024	5-81			68.0049.0.024	5-83		
68.0041.0.022	5-79			68.0045.0.026	5-81			68.0049.0.026	5-83		
68.0041.0.024	5-79			68.0045.0.028	5-81			68.0049.0.028	5-83		
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68.0050.0.008	5-83			68.0053.0.012L	5-85			68.0059.0.020	7-67	7	2
68.0050.0.010	5-83			68.0053.0.012R	5-85			68.0059.0.021	7-67	8	1
68.0050.0.012	5-83			68.0053.0.014L	5-85			68.0059.0.022	7-67	9	2
68.0050.0.014	5-83			68.0053.0.014R	5-85			68.0059.0.023	7-67	10	2
68.0050.0.016	5-83			68.0053.0.016L	5-85			68.0059.0.024	7-67	11	2
68.0050.0.018	5-83			68.0053.0.016R	5-85			68.0059.0.025	7-67	12	2
68.0050.0.020	5-83			68.0054.0.092	7-44	8	1	68.0059.0.026	7-67	13	4
68.0050.0.022	5-83			68.0057.0.002	7-53	2	1	68.0059.0.030	7-69	1	1
68.0050.0.024	5-83			68.0057.0.003	7-53	3	1	68.0059.0.090	7-63	7	1
68.0050.0.026	5-83			68.0057.0.004	7-53	4	1	68.0059.0.090	7-65	8	1
68.0050.0.028	5-83			68.0057.0.005	7-53	5	1	68.0059.0.090	7-69	5	1
68.0051.0.0XX	5-65	9	1	68.0057.0.006	7-53	6	1	68.0059.0.091	7-67	14	1
68.0051.0.008	5-84			68.0057.0.007	7-53	7	1	68.0059.0.091	7-69	3	1
68.0051.0.010	5-84			68.0057.0.008	7-53	8	1	68.0059.0.092	7-67	15	1
68.0051.0.012	5-84			68.0057.0.013	7-53	10	2	68.0059.0.092	7-69	4	1
68.0051.0.014	5-84			68.0057.0.030	7-53	1	1	68.0059.0.093	7-69	2	1
68.0051.0.016	5-84			68.0057.0.031	7-53	18	2	68.0059.0.094	7-69	6	1
68.0051.0.018	5-84			68.0057.0.032	7-53	19	2	68.0060.0.001	7-17	1	1
68.0051.0.020	5-84			68.0057.0.033	7-53	17	1	68.0060.0.005	7-17	3	1
68.0051.0.022	5-84			68.0057.0.034	7-53	16	1	68.0060.0.006	7-17	4	1
68.0051.0.024	5-84			68.0057.0.037	7-53	21	1	68.0060.0.007	7-17	5	1
68.0051.0.026	5-84			68.0057.0.038	7-53	9	2	68.0060.0.009	7-17	12	1
68.0051.0.028	5-84			68.0057.0.039	7-53	22	1	68.0060.0.013	7-17	19	2
				68.0057.0.040	7-53	14	2	68.0060.0.014	7-17	20	4
68.0052.0.0XXL				68.0057.0.041	7-53	15	2	68.0062.0.001	7-72	1	1
68.0052.0.0XXL	5-65	10	1	68.0058.0.001R	7-55	2	1	68.0062.0.002	7-72	2	1
68.0052.0.0XXR	5-65	11	1	68.0058.0.001L	7-55	3	1	68.0062.0.003	7-72	3	1
68.0052.0.008	5-84			68.0058.0.002	7-55	1	1	68.0062.0.004	7-72	4	1
68.0052.0.010	5-84			68.0058.0.090	7-55	4	1	68.0062.0.005	7-72	5	1
68.0052.0.012	5-84			68.0058.0.091	7-55	5	1	68.0062.0.006	7-72	6	1
68.0052.0.014	5-84							68.0062.0.007	7-72	7	1
68.0052.0.016	5-84			68.0059.0.001				68.0062.0.008	7-72	11	1
68.0052.0.018	5-84			68.0059.0.001	7-63	1	1	68.0062.0.009	7-72	9	1
68.0052.0.020	5-84			68.0059.0.002	7-63	2	1	68.0062.0.010	7-72	10	1
68.0052.0.022	5-84			68.0059.0.003	7-63	3	2	68.0062.0.011	7-72	8	2
68.0052.0.024	5-84			68.0059.0.004	7-63	4	2	68.0062.0.012	7-72	12	1
68.0052.0.026	5-84			68.0059.0.005	7-63	5	2	68.0062.0.013	7-72	13	1
68.0052.0.028	5-84			68.0059.0.006	7-63	6	2	68.0062.0.014	7-72	14	1
68.0053.0.001	7-42	12	1	68.0059.0.007	7-65	7	2	68.0062.0.021	7-74	2	1
68.0053.0.002	7-42	13	1	68.0059.0.008	7-65	8	4	68.0062.0.022	7-74	3	1
68.0053.0.003	7-42	14	1	68.0059.0.009	7-65	9	4	68.0062.0.023	7-74	4	1
68.0053.0.004	7-42	15	2	68.0059.0.010	7-65	10	2	68.0062.0.023	7-74	8	1
68.0053.0.006R	7-42	18	1	68.0059.0.011	7-65	11	1	68.0062.0.024	7-74	5	1
68.0053.0.006L	7-42	19	1	68.0059.0.012	7-65	12	2	68.0062.0.025	7-74	6	1
68.0053.0.007	7-42	23	1	68.0059.0.013	7-65	13	2	68.0062.0.026	7-74	7	1
68.0053.0.0XXL	5-85			68.0059.0.014	7-67	1	2	68.0062.0.028	7-74	9	1
68.0053.0.0XXL	7-42			68.0059.0.015	7-67	2	1	68.0062.0.029	7-74	10	1
68.0053.0.0XXR	5-85			68.0059.0.016	7-67	3	1	68.0062.0.090	7-72	15	1
68.0053.0.0XXR	7-42			68.0059.0.017	7-67	4	2	68.0062.0.090	7-74	1	1
68.0053.0.010L	5-85			68.0059.0.018	7-67	5	2	68.0062.0.091	7-74	11	2

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69.0063.0.001	7-14	1	1	69.0019.0.041	5-43	12	1	69.0026.0.013	5-59	1	1
69.0063.0.002	7-14	2	1	69.0019.0.042L	5-43	13	1	69.0026.0.014	5-59	2	1
69.0063.0.003	7-14	3	1	69.0019.0.042R	5-43	14	1	69.0026.0.015	5-59	3	1
				69.0019.0.060L	5-43	9	1	69.0026.0.016	5-59	4	1
69.0014.0.001				69.0019.0.060R	5-43	10	1	69.0026.0.017	5-55	1	1
69.0014.0.001	5-77	1	1	69.0019.0.061	5-43	11	1	69.0026.0.018	5-55	2	1
69.0014.0.002	5-77	2	10	69.0019.0.090	5-43	7	1	69.0026.0.019	5-55	3	2
69.0016.0.001	5-33	1	1	69.0019.0.090	5-45	1	1	69.0026.0.020	5-55	4	1
69.0016.0.002	5-33	2	1	69.0019.0.092	5-45	3	1	69.0026.0.021	5-55	5	1
69.0016.0.003	5-33	3	1	69.0020.0.001	5-41	15	4	69.0026.0.022	5-55	6	4
69.0016.0.004	5-33	6	1	69.0020.0.002	5-41	16	4	69.0026.0.023	5-55	7	4
69.0016.0.005	5-33	7	1	69.0020.0.003	5-41	17	4	69.0026.0.024	5-55	8	4
69.0016.0.007	5-33	9	1	69.0020.0.004	5-41	18	2	69.0026.0.025	5-55	9	2
69.0016.0.008	5-33	10	1	69.0020.0.093	5-45	4	1	69.0026.0.026	5-57	6	1
69.0016.0.009	5-33	11	1	69.0021.0.001	5-47	2	1	69.0027.0.001	5-61	1	1
69.0016.0.010	5-33	12	1	69.0021.0.090	5-47	4	1	69.0027.0.001	6-14	1	1
69.0016.0.011	5-33	13	1	69.0021.0.091	5-47	5	2	69.0027.0.002	5-61	2	1
69.0016.0.012	5-33	8	1	69.0023.0.001	5-73	1	2	69.0027.0.003	5-61	3	1
69.0016.0.013	5-33	4	1	69.0023.0.002	5-73	2	2	69.0027.0.004	5-61	4	1
69.0017.0.001	5-35	8	1	69.0023.0.003	5-73	3	3	69.0027.0.005	5-61	5	1
69.0017.0.090	5-35	9	1	69.0023.0.004	5-73	4	1	69.0027.0.006	5-63	1	1
69.0019.0.001	5-39	1	1	69.0023.0.005	5-73	5	1	69.0027.0.007	5-63	2	1
69.0019.0.002	5-39	2	1	69.0023.0.090	5-73	6	1	69.0029.0.001	5-75	6	1
69.0019.0.003	5-39	3	2					69.0029.0.001	7-25	1	1
69.0019.0.004	5-39	4	2	69.0025.0.003				69.0029.0.002	7-25	2	1
69.0019.0.005	5-39	5	2	69.0025.0.003	5-53	6	4	69.0029.0.003	7-25	3	1
69.0019.0.006	5-39	6	1	69.0025.0.004	5-53	7	2	69.0029.0.004	7-27	4	1
69.0019.0.007	5-39	7	1	69.0025.0.005	5-53	8	2	69.0029.0.090	7-27	5	1
69.0019.0.008	5-39	9	1	69.0025.0.006	5-53	9	1	69.0030.0.067	5-75	9	2
69.0019.0.009	5-39	11	1	69.0025.0.007	5-53	4	2	69.0031.0.001	5-71	4	1
69.0019.0.011	5-41	1	1	69.0025.0.007	5-53	10	4	69.0031.0.002	5-71	1	1
69.0019.0.012	5-41	2	1	69.0025.0.008	5-53	11	1	69.0031.0.007	5-71	2	1
69.0019.0.013	5-41	3	1	69.0025.0.004R	5-53	12	2	69.0031.0.008	5-71	3	1
69.0019.0.014	5-41	4	1	69.0025.0.001L	5-53	1	1	69.0031.0.009	5-71	5	2
69.0019.0.014	5-43	3	1	69.0025.0.001R	5-53	2	1				
69.0019.0.015	5-41	5	1	69.0025.0.002L	5-53	3	2	69.0032.0.001			
69.0019.0.015	5-43	4	1	69.0025.0.007	5-53	4	2	69.0032.0.001	5-75	1	1
69.0019.0.016	5-39	10	1	69.0025.0.012R	5-53	5	2	69.0032.0.002	5-75	2	2
69.0019.0.016	5-41	6	1	69.0025.0.013	5-57	6	1	69.0032.0.003	5-75	7	2
69.0019.0.016	5-43	5	1	69.0026.0.001	5-57	2	1	69.0032.0.004	5-75	8	2
69.0019.0.017	5-41	7	1	69.0026.0.002	5-57	3	1	69.0032.0.008	5-75	10	2
69.0019.0.018	5-41	8	1	69.0026.0.003	5-57	4	1	69.0032.0.008	6-11	5	1
69.0019.0.018	5-43	1	1	69.0026.0.004	5-57	5	1	69.0032.0.009	5-75	11	1
69.0019.0.019	5-41	9	1	69.0026.0.005	5-57	7	1	69.0032.0.010	5-75	3	1
69.0019.0.019	5-43	2	1	69.0026.0.006	5-57	8	1	69.0033.0.090	7-34	6	1
69.0019.0.020	5-41	10	1	69.0026.0.007	5-57	9	1	69.0033.0.090	7-36	9	1
69.0019.0.020	5-43	6	1	69.0026.0.008	5-57	11	1	69.0033.0.091	7-36	10	1
69.0019.0.021	5-41	11	1	69.0026.0.009	5-57	12	1	69.0033.0.092	7-38	1	1
69.0019.0.022	5-41	12	1	69.0026.0.010	5-57	13	1	69.0034.0.001	7-4	4	1
69.0019.0.025	5-43	8	1	69.0026.0.011	5-57	14	1	69.0034.0.002	7-4	5	1
69.0019.0.037	5-39	8	1	69.0026.0.012	5-57	15	1	69.0034.0.003	7-4	6	1

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69.0035.0.002	6-3	1	1	69.0056.0.012	7-51	13	1				
69.0035.0.002	6-11	2	1	69.0056.0.013	7-51	14	1				
69.0035.0.003	6-7	1	1	69.0056.0.014	7-51	15	1				
69.0035.0.003	6-9	1	1	69.0056.0.015	7-51	16	1				
69.0035.0.003	6-11	3	1	69.0056.0.016	7-51	17	1				
69.0035.0.004	5-57	1	1	69.0056.0.017	7-51	18	2				
69.0035.0.004	6-7	2	1	69.0056.0.090	7-51	19	1				
69.0035.0.005	6-7	4	1	69.0057.0.001	7-53	11	1				
69.0035.0.005	6-9	2	1	69.0057.0.002	7-53	12	2				
69.0035.0.006	6-7	5	1	69.0057.0.003	7-53	20	2				
69.0035.0.007	6-7	6	1	69.0057.0.091	7-53	23	1				
69.0035.0.007	6-9	3	1	69.0060.0.001	7-17	2	1				
69.0036.0.015	6-11	1	1	69.0060.0.002	7-17	6	1				
69.0036.0.016	6-11	4	1	69.0060.0.003	7-17	7	1				
69.0036.0.018	6-14	2	1	69.0060.0.004	7-17	8	1				
69.0036.0.019	6-14	4	3	69.0060.0.005	7-17	9	1				
69.0036.0.020	6-14	5	1	69.0060.0.006	7-17	10	1				
69.0037.0.001	6-16	1	1	69.0060.0.007	7-17	11	2				
69.0037.0.002	6-16	4	1	69.0060.0.008	7-17	13	1				
69.0039.0.001	5-29	1	1	69.0060.0.009	7-17	14	1				
69.0039.0.002	5-29	2	1	69.0060.0.010	7-17	15	2				
69.0039.0.003	5-29	3	1	69.0060.0.011	7-17	16	1				
69.0039.0.004	5-29	4	1	69.0060.0.012	7-17	17	1				
69.0052.0.000	5-33	5	1	69.0060.0.090	7-17	18	1				
69.0055.0.001				69.0061.0.001	7-60	2	1				
69.0055.0.001	7-46	1	1	69.0061.0.002	7-60	3	1				
69.0055.0.002	7-46	2	1	69.0061.0.003R	7-60	4	1				
69.0055.0.003	7-46	3	3	69.0061.0.003L	7-60	5	1				
69.0055.0.004	7-46	4	1	69.0061.0.090	7-60	1	1				
69.0055.0.005	7-46	5	1	69.0063.0.090	5-45	2	1				
69.0055.0.006	7-46	6	1	69.0063.0.090	7-14	4	1				
69.0055.0.007	7-46	7	1								
69.0055.0.008	7-46	8	1								
69.0055.0.009	7-46	9	1								
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69.0055.0.013	7-46	13	1								
69.0056.0.001	7-51	1	1								
69.0056.0.002	7-51	2	1								
69.0056.0.003	7-51	3	1								
69.0056.0.004	7-51	4	1								
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69.0056.0.006	7-51	6	1								
69.0056.0.007	7-51	7	1								
69.0056.0.008	7-51	8	1								
69.0056.0.009	7-51	9	1								
69.0056.0.010	7-51	10	1								
69.0056.0.011L	7-51	11	1								
69.0056.0.011R	7-51	12	1								